

Steyr-Daimler-Puch

of America Corporation

P. Box 7777

Greenwich, Connecticut 06830



1-Speed and 2-Speed Automatic

USA

Models:

Magnum XK

Magnum MK II

Spare-Parts Catalogue

Edition July 1978

MAG/USA

907.1.71.880.4

Printed in Austria



VintageMopeds.net

C O N T E N T S

ENGINE

1. CRANKCASE for Magnum XK
- 1a. CRANKCASE for Magnum MKII
2. CYLINDER, PISTON
- 2a. CRANKSHAFT
3. CLUTCH for Magnum XK
- 3a. CLUTCH for Magnum MKII
4. GEARBOX for Magnum XK
- 4a. GEARBOX for Magnum MKII
5. CARBURETOR
6. INTAKE SILENCER
7. EXHAUST
8. MAGNETO GENERATOR
9. OIL PUMP, OIL TANK

CHASSIS

10. FUEL TANK, FUEL TAB
11. FRAME, SEAT, TOOL KIT COMPARTMENT
12. MUDGUARD, LUGGAGE CARRIER
13. CHAIN GUARD (fairings)
14. PROP STAND
15. PEDALS, CHAINS, CHAIN TENSIONER
- 15a. REAR WHEEL SUSPENSION
(Pivoted fork, Suspension unit)

FRONT FORK

16. FRONT FORK WITH STEERING for Magnum XK
- 16a. FRONT FORK WITH STEERING for Magnum MKII
17. HANDLEBAR AND CONTROLS
18. CABLES

ROAD WHEELS

19. FRONT WHEEL for Magnum XK
- 19a. FRONT WHEEL (Magnesiumtype) for Magnum MKII
20. REAR WHEEL for Magnum XK
- 20a. REAR WHEEL (Magnesiumtype) for Magnum MKII

ELECTRICAL
EQUIPMENT

21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, HARNESS
- 21a. SPEEDOMETER WITH SPEEDOMETER DRIVE,
SAFETY COCK-PIT

ACCESSORIES

22. TOOLS, PUMP, REAR MIRROR

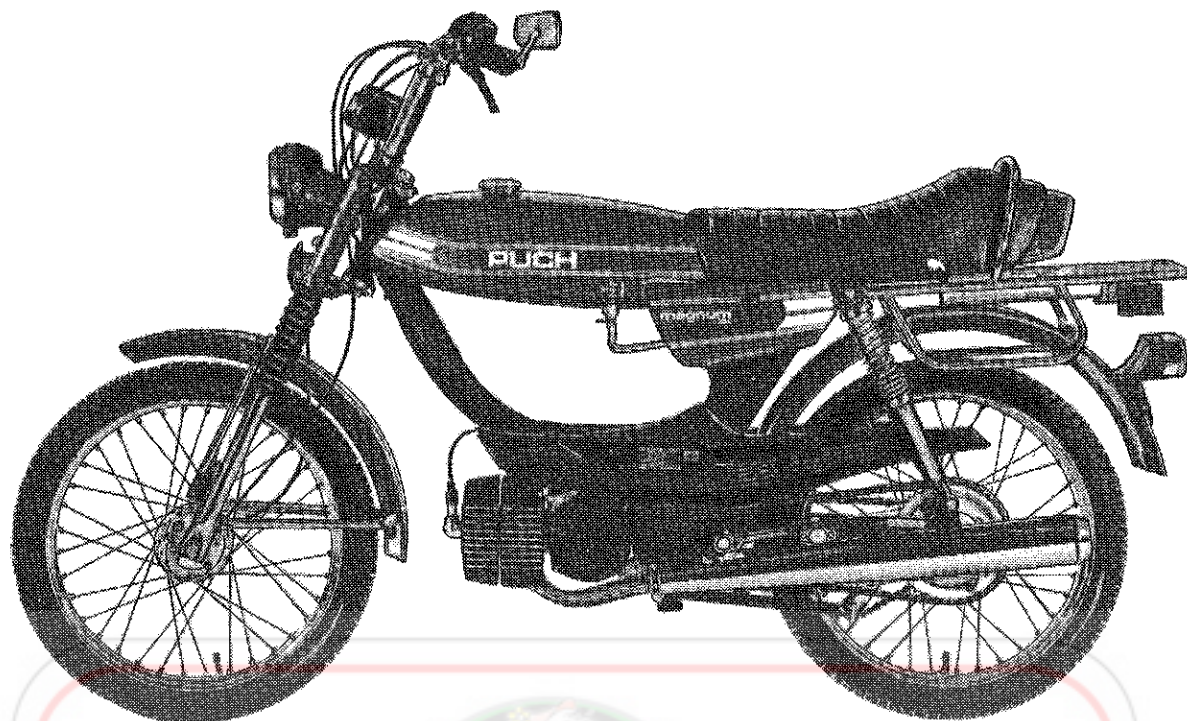
To convert millimeters to inches, multiply by 0,03937.





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Puch 1-speed and 2-speed Magnum



M O D E L M A G N U M X K

V I E W L.H.

Sunday Morning
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M O D E L M A G N U M M K I I
Edition July 1978
B/16/23



V I E W R.H.
SPARE PARTS PAGE 5

Puch 1-speed and 2-speed Magnum

U S A M A G N U M M O D E L S X K A N D M K I I

are available in the following colors:

silver	RAL	9006	color-code-number	90
candy red	Puch	3052 T	color-code-number	45
dull black			color-code-number	31



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When ordering ~~laquered parts~~, please do not forget to state the matching color-code-number along with the spare-part-number

e.g. 359.1.22.000.2

90



I M P O R T A N T

To get a quick and correct shipment of your spare parts orders following statements are necessary:

1. Exact description of vehicle
2. Engine no.
3. Spare parts no.
4. Description
5. Colour
6. Required quantity
7. Wanted way of delivery

Beside this our general terms of sale and delivery are valuable.

Please direct your orders to:

place for stamp



G E N E R A L E X P L A N A T I O N S

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Statements such as "left", "right", "front", "rear" at the description of spare parts are referring to the moving direction of vehicle. The given dimensions (in mm) for particular parts have to be considered as standards. (To convert millimeters to inches, multiply by 0,03937).

A reference number bracketed on the illustrated page means that this number appears several times on the illustrated page.

A ref.no. within brackets before a spare part means, that the said part is only similar to the illustration.

The abbreviation "as reqd." means "as required"; the abbreviation "p.m." means "per meter".

Puch is continuously reviewing its products for possible improvement and reserves the right to change details and specifications without notice.



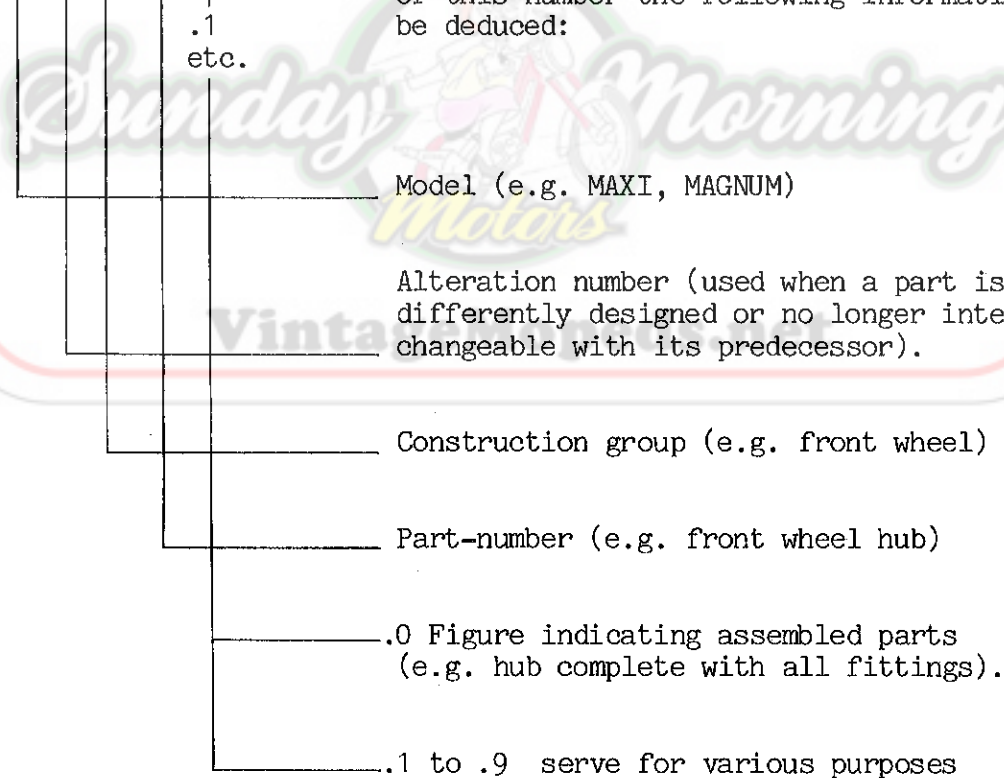
EXPLANATION OF THE SPARE PARTS CLASSIFICATION NUMBERS

To facilitate the systematic arrangement of the various spare parts in your spares depot, the system of classification by numbers is explained below.

T y p e s o f n u m b e r s :

- A E.g. 900.1028 a so-called "900-number" given to standard parts, commercial parts and electrical equipment parts.
- B E.g. 24865 a 2-5 figure number. (Such numbers used to be given to the spares of models manufactured in the past. Insofar as such parts are used in currently produced machines, these numbers will still appear in the spares lists.)

- C. E.g. 349.1.40.802.0 a 7 - 10 figure number. From the composition of this number the following information can be deduced:



TYPE NUMBER FOR MAGNUM IS 321

L I S T O F C O N S T R U C T I O N S G R O U P S

- 10 CRANKCASE, CYLINDER, ENGINE PARTS
- 11. OIL PUMP
- 12. CLUTCH
- 13. GEARBOX
- 15. CARBURETOR, INTAKE SILENCER
- 16. EXHAUST
- 20. FRAME
- 21. REAR SUSPENSION
- 22. FUEL TANK, FUEL TAP
- 23. SADDLE
- 24. STANDS
- 27. MUDGUARDS
- 28. DRIVING CHAIN, CHAIN GUARDS
- 29. LUGGAGE CARRIER
- 30. FRONT FORK
- 31. STEERING
- 32. HANDLEBAR
- 40. FRONT WHEEL
- 41. REAR WHEEL
- 42. CRANKS
- 50)
- to) ELECTRICAL EQUIPMENT
- 59)
- 70 TOOLS
- 72 EQUIPMENT, REAR MIRROR

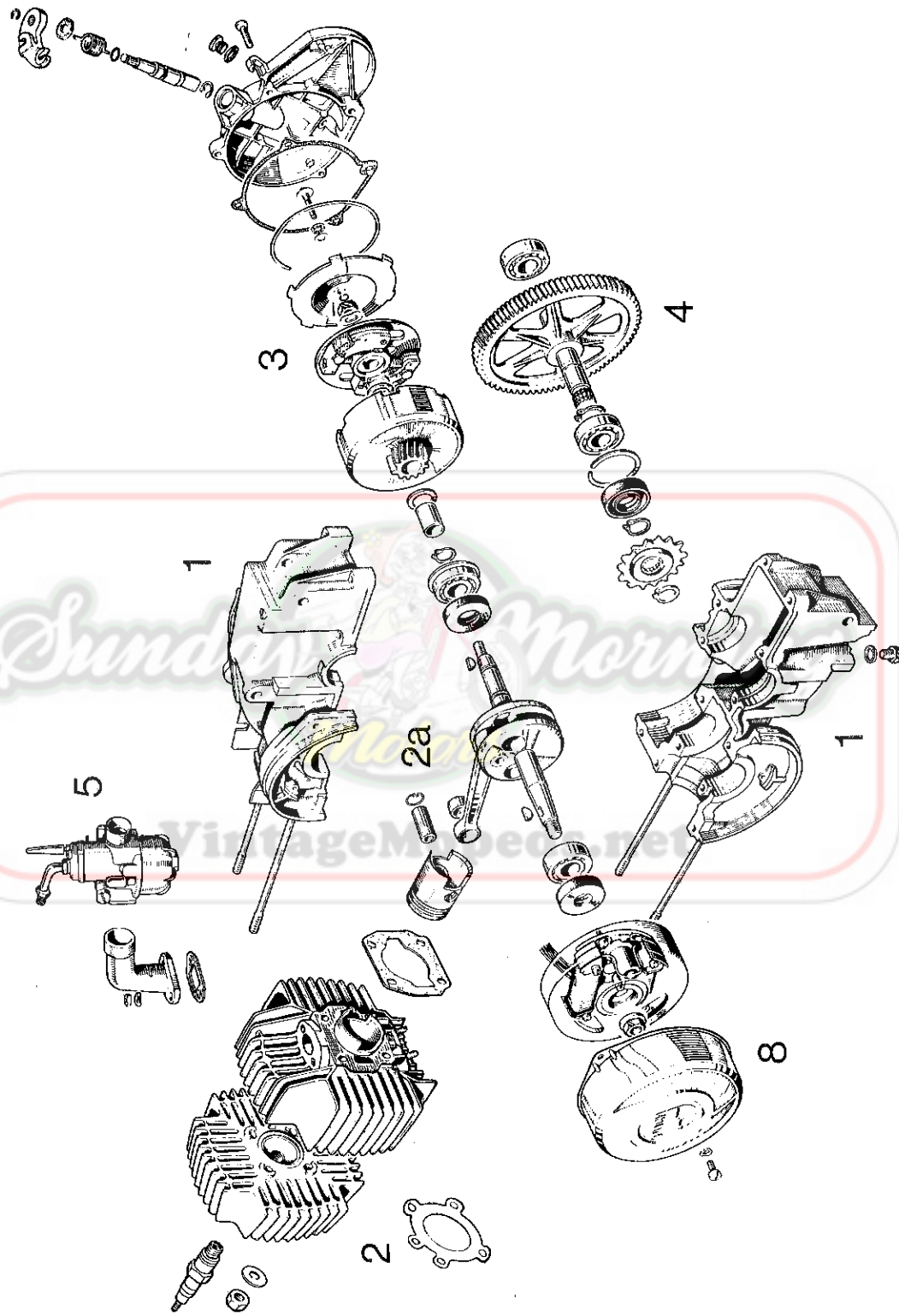
-- CONTROL CABLES 910 = TYPNUMMER





MAGNUM XK

1 SPEED AUTOMATIC-ENGINE 50-CC



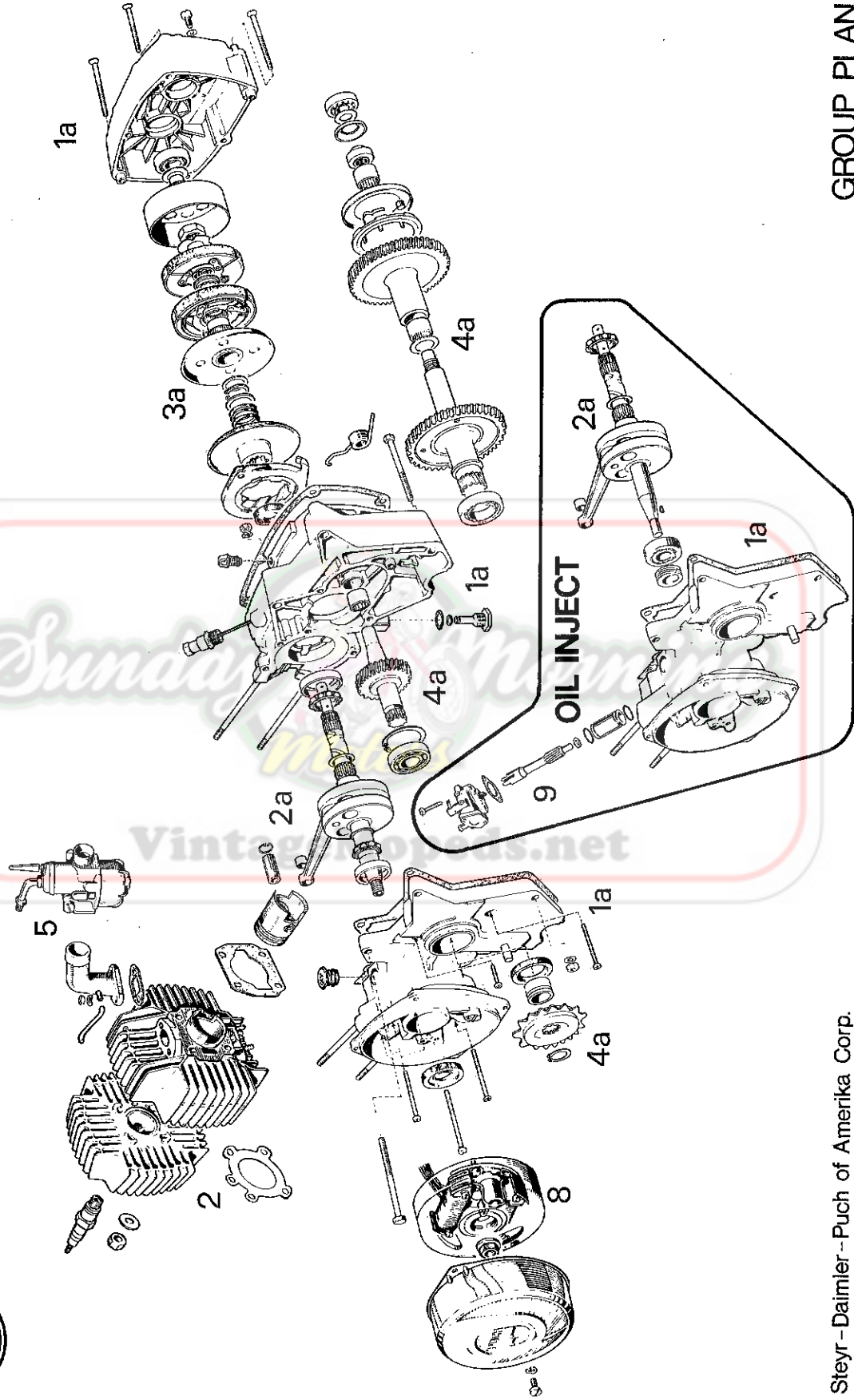
Steyr-Daimler - Puch of Amerika Corp.

GROUP PLAN



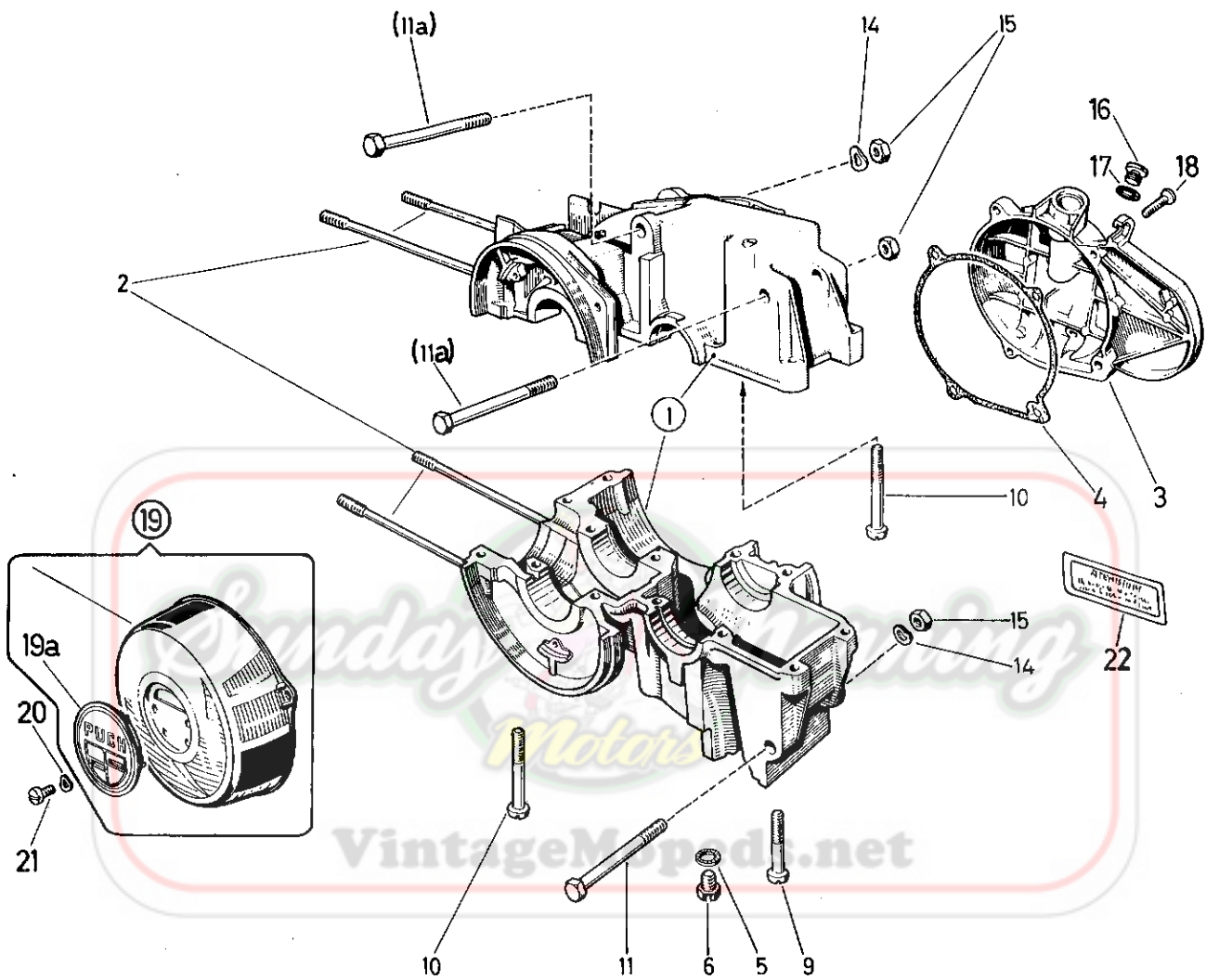
MAGNUM MK II

2 - SPEED-AUTOMATIC-ENGINE 50-CC



Steyr - Daimler - Puch of Amerika Corp.

GROUP PLAN

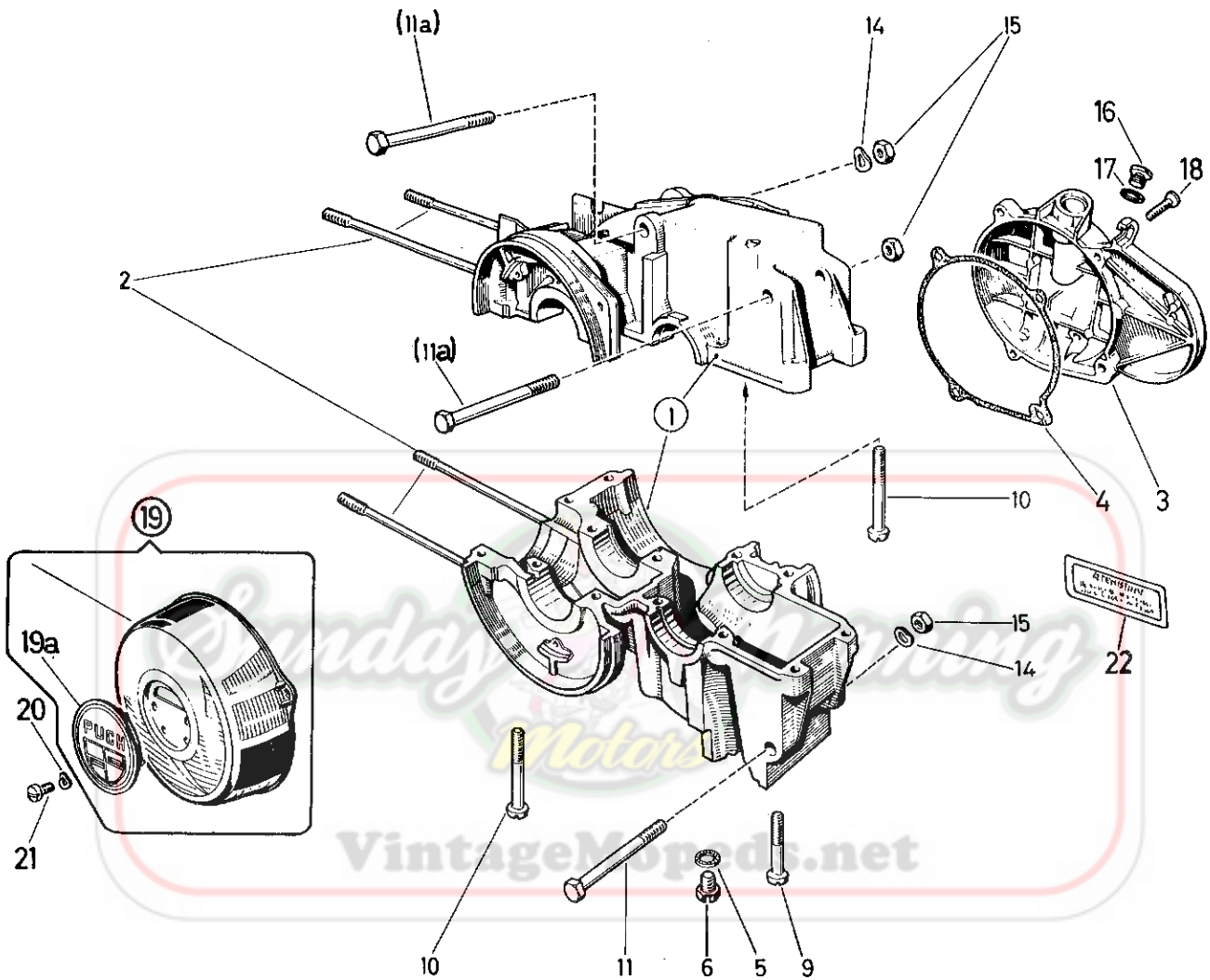


ST-0/10/1 US.

1. CRANKCASEX M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	349.1.10.332.0	CRANKCASE compl.	1	-
2	360.1.10.034.1	STUD BOLT M6, 103 long	4	-
3	349.5.10.335.1	COVER	1	-
4	349.1.10.349.1	COVER GASKET	1	-
5	26482	SEAL WASHER) A8x14 DIN 7603)	1	-
6	901.1053	HEXAGON BOLT) M8x10 Sz DIN 933)	1	-
9	900.1216	CHEESE HEAD SCREW) M6x30 DIN 84-8.8) for crankcase	8	-
10	901.1308	CHEESE HEAD SCREW) CM6x50 DIN 84-8.8) assembly	5	-
11	901.1001	HEXAGON BOLT) M8x1x75) DIN 960-8.8)	1	-
11a	900.1162	HEXAGON BOLT) M8x1x80) DIN 960-8.8)	2	-
14	900.3211	SPRING WASHER) B8 DIN 137) for engine suspension	2	-
15	900.2021	HEXAGON NUT) M8x1 DIN 934-8)	2	-
15	902.2914	HEXAGON NUT) M8x1 DIN 985-8)	1	-
16	364.1.10.660.1	OIL FILLER PLUG (M10)	1	-
17	27071	SEAL WASHER A10x14 DIN 7603	1	-





ST-0/10/1 US.

1. CRANKCASE (cont.)

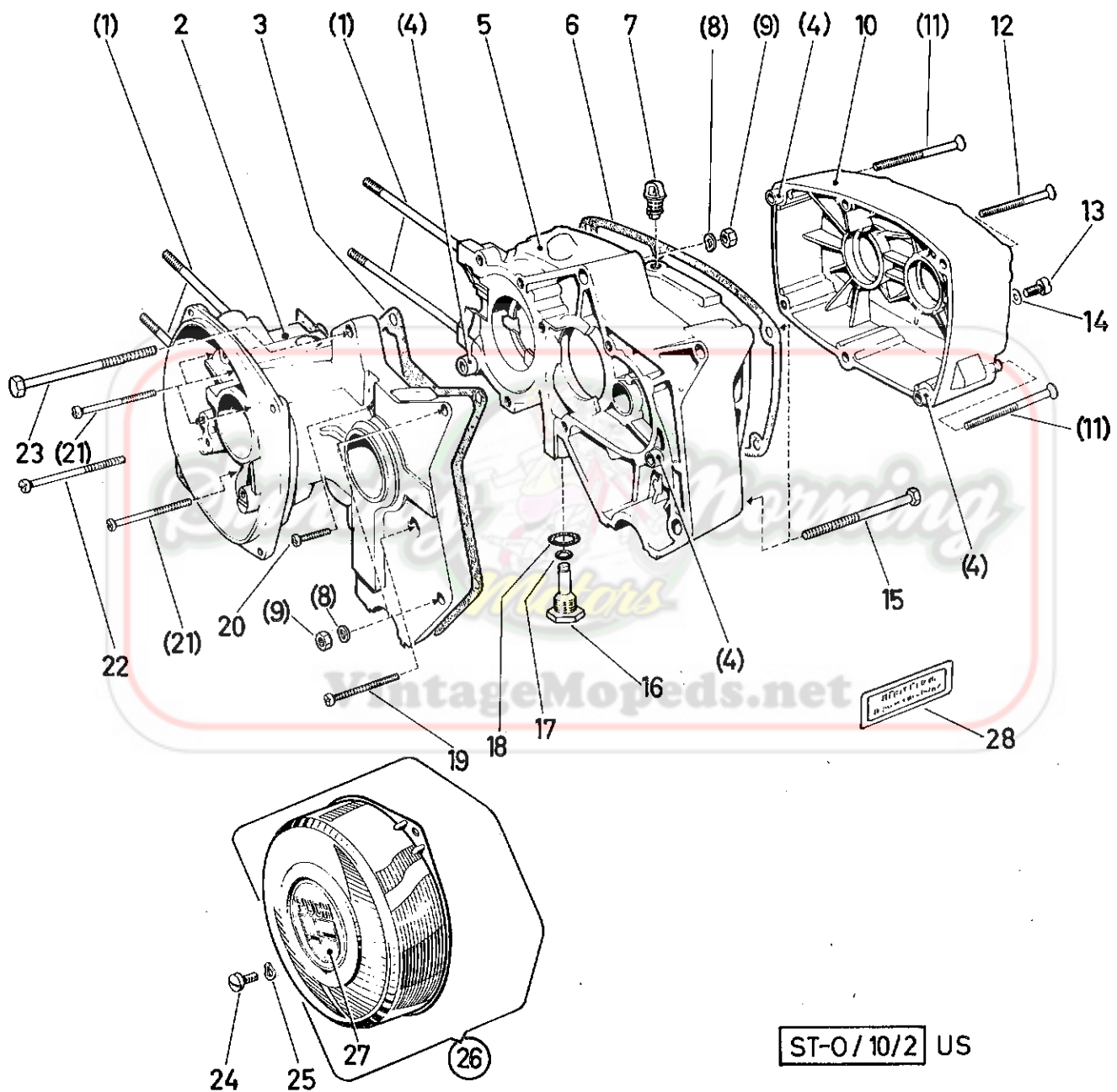
X	M
K	K
	II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
18	900.9460	PAN HEAD SCREW for cover fixing M6x25 DIN 966	4	-
19	349.7.10.034.2	GENERATOR COVER - black (with part 19a - black)	1	-
19a	349.4.10.036.1	PLASTIC PANEL (black)	1	-
20	900.3202	SPRING WASHER) A4 DIN 137) for generator	2	-
21	900.1509	PAN HEAD SCREW) AM4x10 DIN 85) cover fastening	2	-
22	413.1.10.079.1	INDICATION PLATE (attention, before starting oil is to be filled in engine)	1	-

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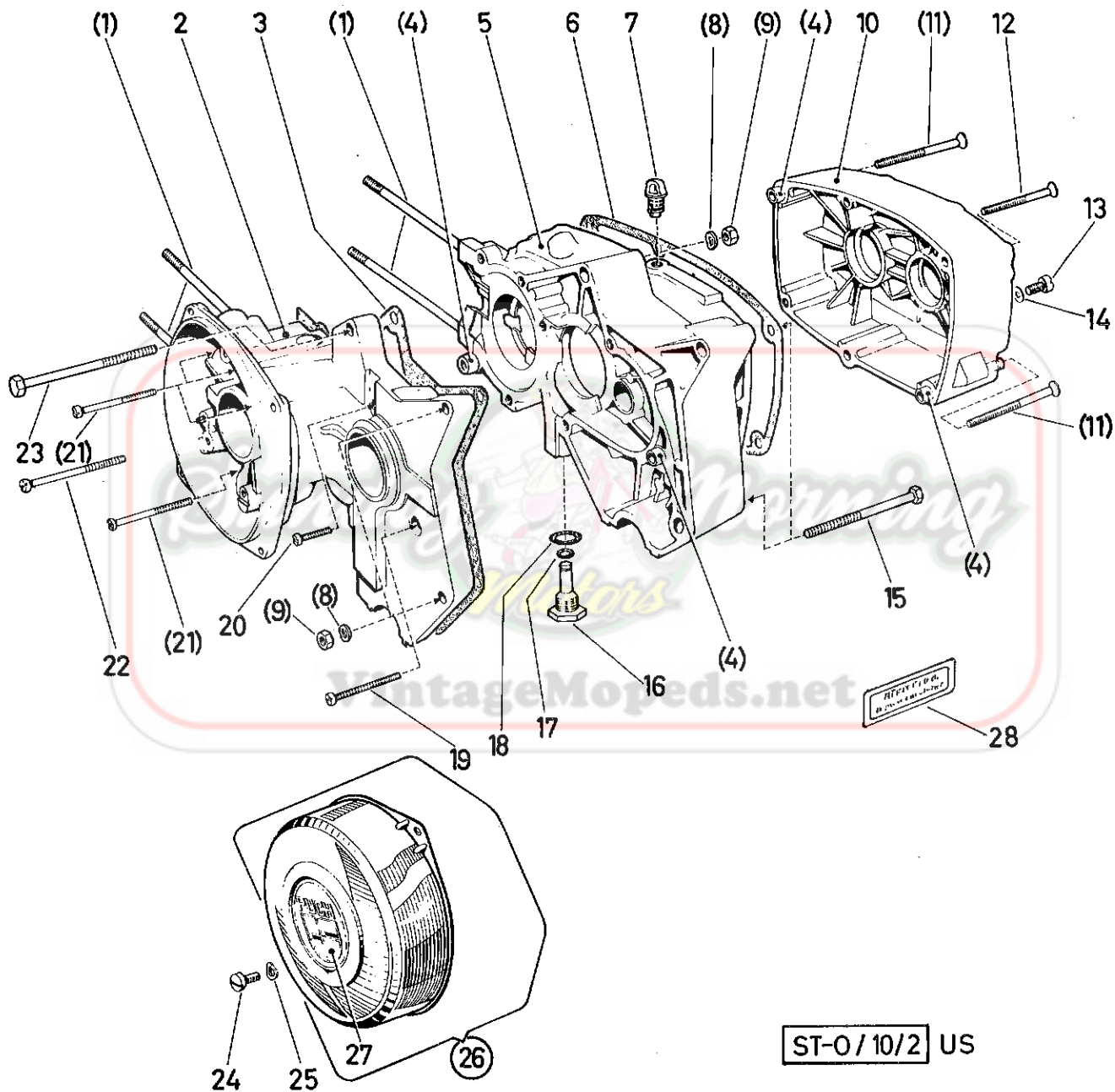
ST-O/10/2 US

Puch 1-speed and 2-speed Magnum

M o d e l s
M a g n u m1a. CRANKCASE
for 2-speed Automatic-modelX M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	360.1.10.034.1	STUD (M6x103)	-	4
2	321.3.10.632.9	CRANKCASE l.h., compl.	-	1
3	321.1.10.631.1	CRANKCASE GASKET	-	1
4	050.10.1054	SPACER 10/8/20	-	4
5	321.1.10.633.9	CRANKCASE r.h., compl.	-	1
6	321.1.10.649.1	CRANKCASE COVER GASKET	-	1
7	364.2.10.660.1	OIL FILLER PLUG	-	1
8	900.3211	SPRING WASHER B8 DIN 137	-	3
9	900.2021	HEXAGON NUT M8x1 DIN 934	-	3
10	321.1.10.635.1	CRANKCASE COVER	-	1
11	900.1687	COUNTERSUNK HEAD SCREW) M6x70 DIN 964)	-	2
12	900.1684	COUNTERSUNK HEAD SCREW)for crankcase M6x55 DIN 964)cover fixing	-	4
13	900.1305	CHEESE HEAD SCREW) M6x8 DIN 84)	-	1
14	24365	SEAL WASHER) A6x12 DIN 7603)for oil outlet	-	1
15	901.1001	HEXAGON HEAD SCREW M8x1x75	-	1
16	321.1.10.670.1	DRAIN PLUG (M14x1,5)	-	1
17	900.3797	O-RING RDR 4,3x2,4 DIN 3770	-	1
18	900.3720	SEAL WASHER 22/14,3/1	-	1



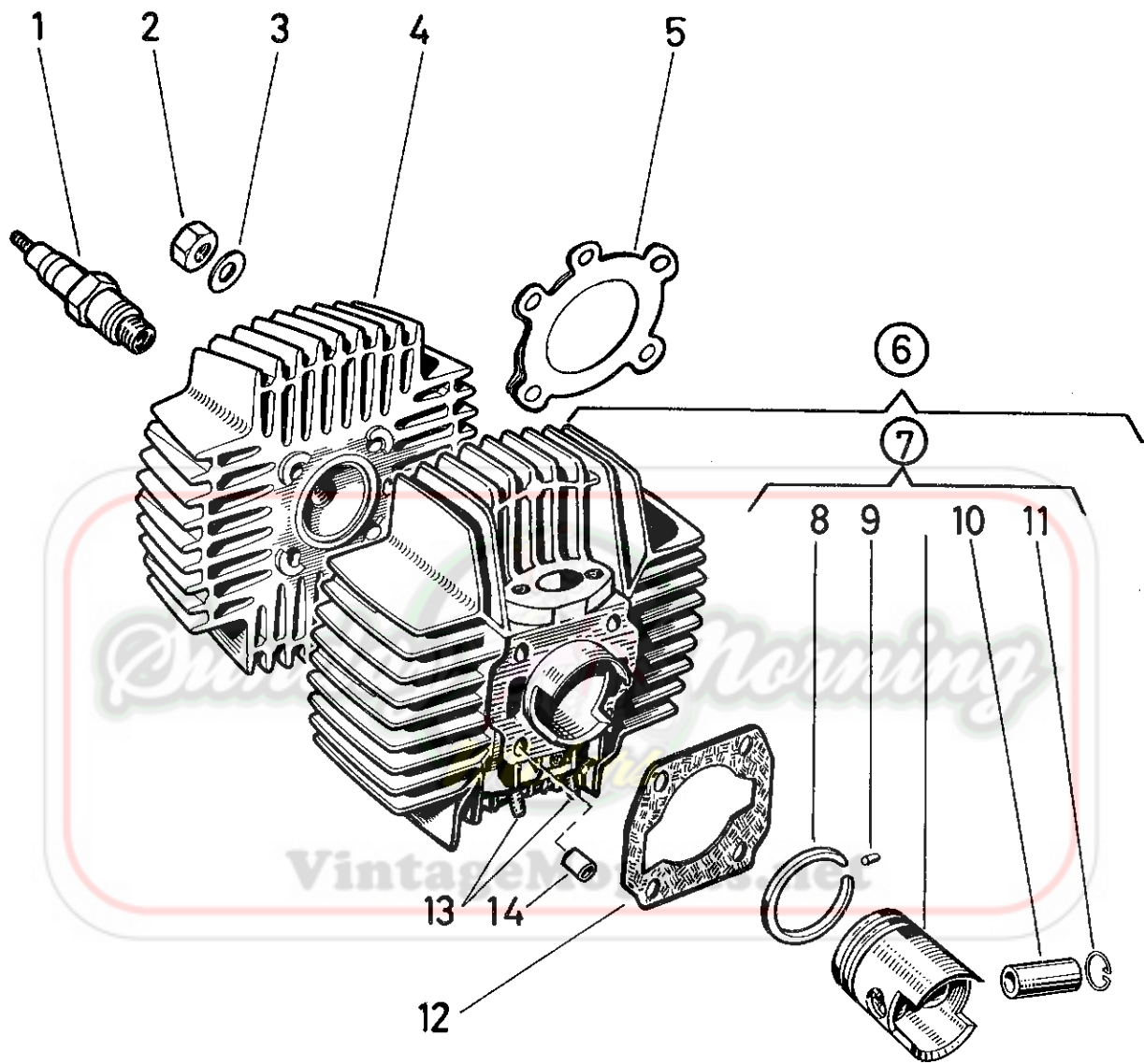


ST-O/10/2 US

1a. CRANKCASE
for 2-speed Automatic-modelX M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.
19	900.1207	CHEESE HEAD SCREW) M6x40 DIN 84)	- 1
20	24577	CHEESE HEAD SCREW) for motor- M6x25 DIN 84) suspension-	2
21	901.1308	CHEESE HEAD SCREW) M6x50 DIN 84-8.8)	- 4
22	900.1221	CHEESE HEAD SCREW) M6x60 DIN 84)	- 1
23	900.1162	HEXAGON SCREW M8x1x80 DIN 960-8.8	- 2
24	900.1509	COUNTERSUNK HEAD SCREW M4x10 DIN 85	- 2
25	900.3202	SPRING WASHER A4 DIN 137	- 2
26	349.7.10.034.2	GENERATOR COVER - black (with part 27 - black)	- 1
27	349.4.10.036.1	PLASTIC PANEL (black)	- 1
28	413.1.10.079.1	INDICATION PLATE (attention, before starting oil is to be filled in engine)	- 1



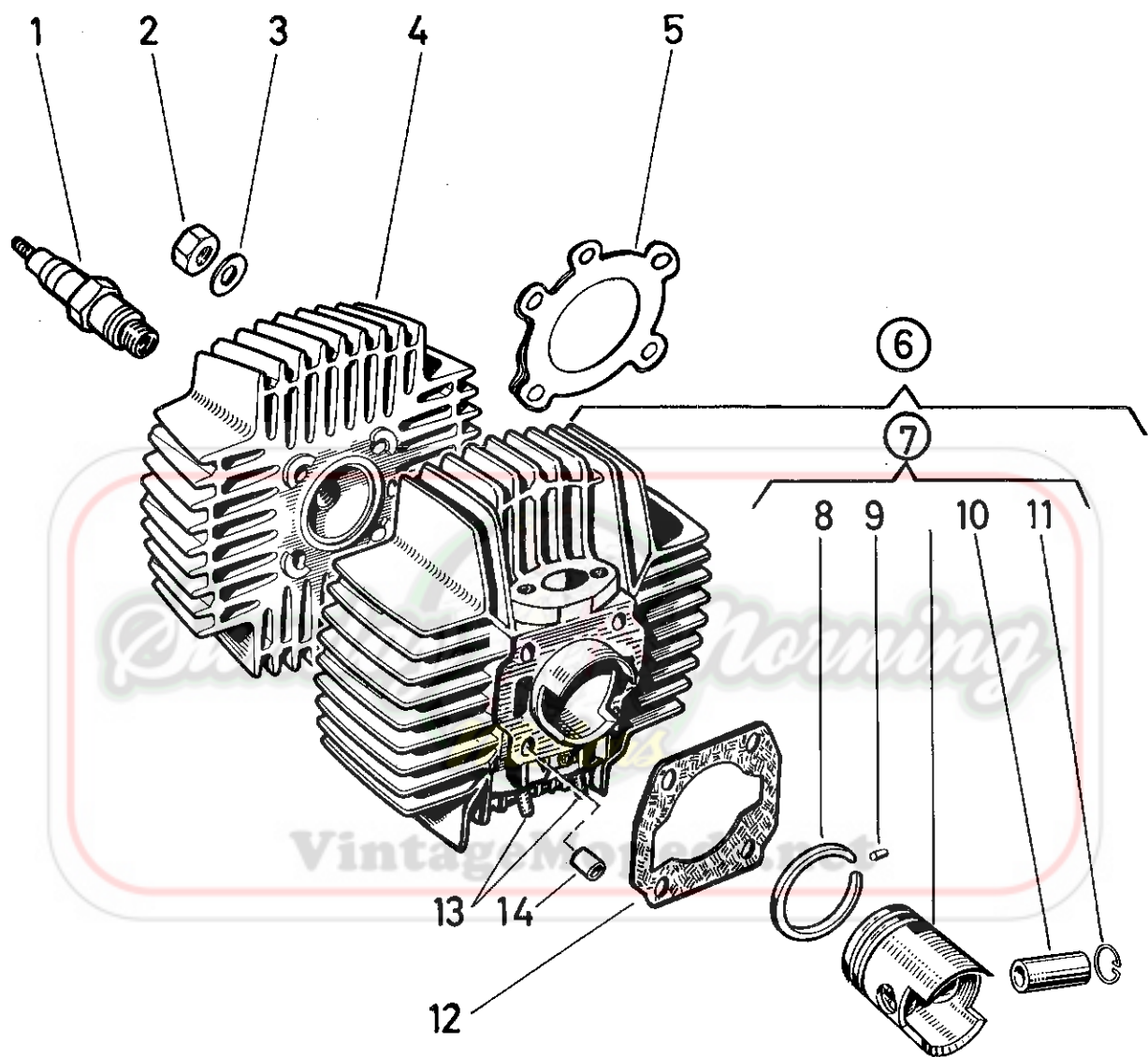


ST-0/10/1 US.

2. CYLINDER, PISTONX M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	902.0728	SPARK PLUG (Bosch W95 T1) (1 HP)	1	1
or 1	903.0770	SPARK PLUG (Champion L90) (1 HP)	1	1
1	902.0724	SPARK PLUG (1,5 (Bosch W175 T1) and 2 HP)	1	1
or 1	902.0767	SPARK PLUG (1,5 (Champion L86) and 2 HP)	1	1
2	900.2014	HEXAGON NUT M6 DIN 934	4	4
3	24804	WASHER 6,4 DIN 433	4	4
4	328.4.10.401.1	CYLINDER COVER (black)	1	1
5	349.1.10.004.1	CYLINDER COVER GASKET (Alu-foil 4-rows, 0,4mm thick)	1	1
5	328.1.10.804.1	CYLINDER COVER GASKET (Alu plate, 1,5mm thick) (1,5 HP)-		1
6	328.7.10.405.0	CYLINDER compl. (with piston, wrist pin and wire retaining ring) - black	1	-
6	328.3.10.205.0	CYLINDER compl. (with piston, wrist pin and wire retaining ring - black	-	1
7	350.3.10.006.9/03	PISTON compl.) a Ø38, sort.1) s	1	1
7	350.3.10.006.9/04	PISTON compl.) r Ø38, sort.2) e	1	1
7	350.3.10.066.9/03	PISTON compl.) q Ø38,25, sort.1) u	1	1
7	350.3.10.066.9/04	PISTON compl.) i Ø38,25, sort.2) r	1	1
) e		
) d	1	1





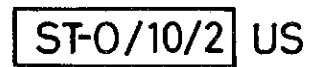
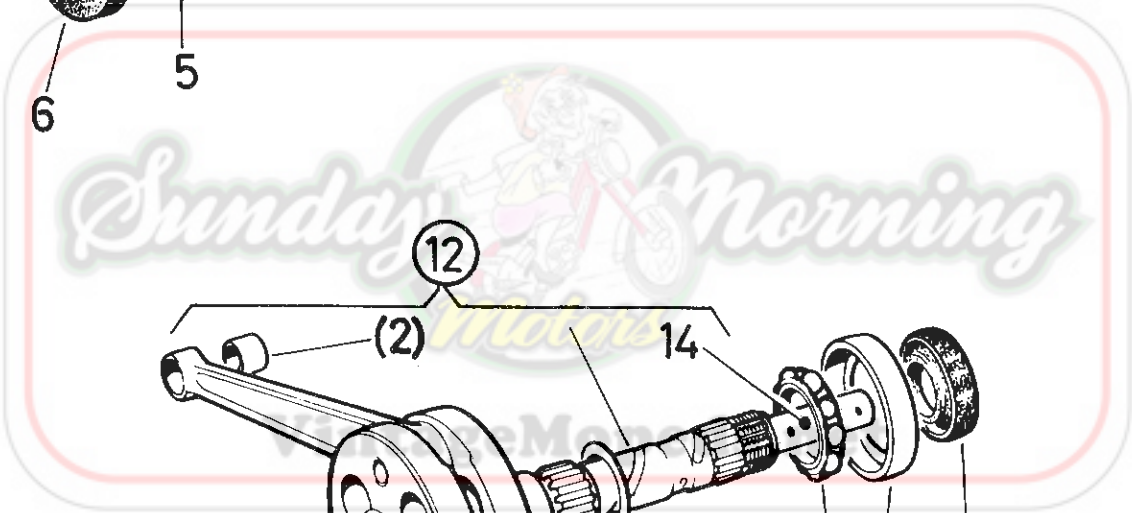
ST-0/10/1 US.

2. CYLINDER, PISTON (cont.)X M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
8	320.1.10.060.1	PISTON RING AZ38x2ac DIN 73102	2	2
8	350.3.10.160.1	PISTON RING 38,25x2	as required	
9	900.4855	NOTCHED LOCKING PIN 2x6 DIN 1473	2	2
10	331.1.10.011.1/12	GUDGEON PIN Ø12x31, sort.2)	1	1
10	331.1.10.011.1/13	GUDGEON PIN Ø12x31, sort.3)	1	1
11	901.4701	WIRE RETAINING RING B12 DIN 73123	2	2
12	328.2.10.513.1	CYLINDER BASE FLANGE GASKET (0,3mm thick)	1	1
13	050.1.1014	FIXING STUD (M6x16)	2	2
14	328.1.10.908.1	SLEEVE	2	2

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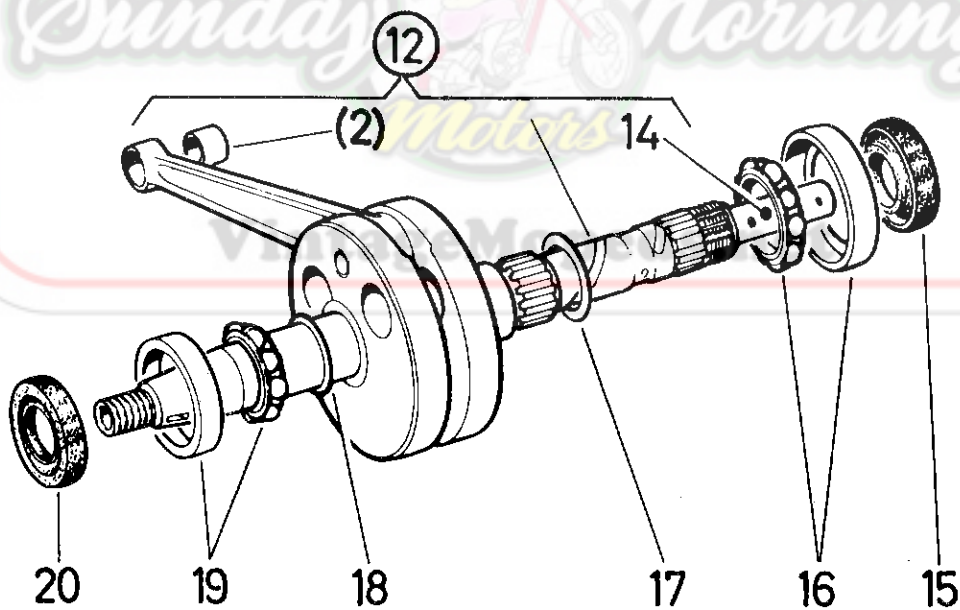
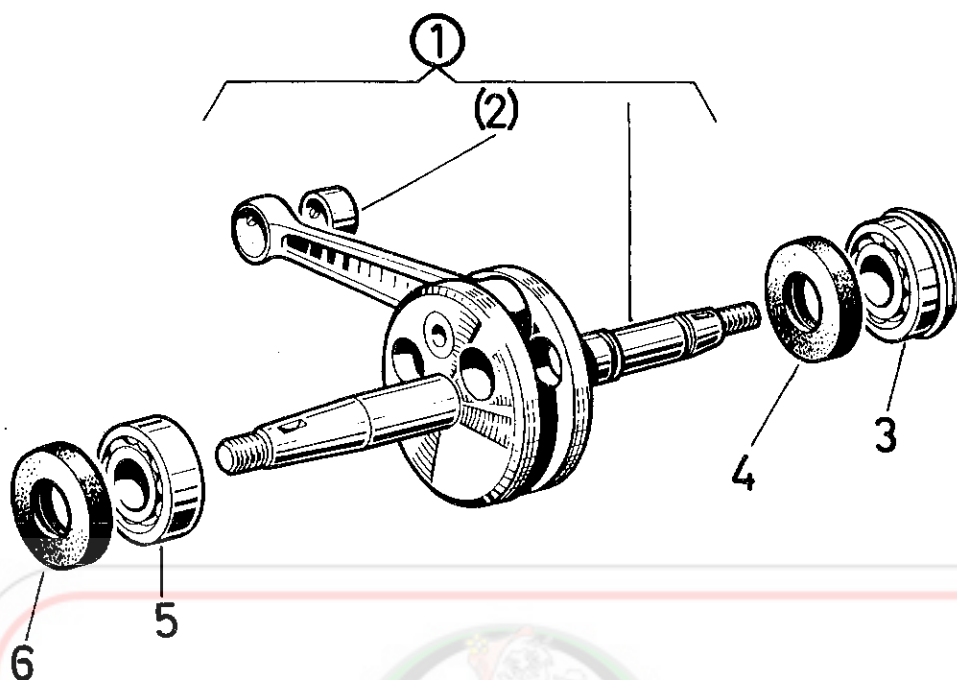




2a. CRANKSHAFTX M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	349.1.10.115.0	CRANKSHAFT compl. with connecting rod, Ø12,	1	-
2	349.1.10.021.1	BUSH for connecting rod 14/11,6/12	1	1
2	349.1.10.021.3	BUSH for connecting rod (for repair)	as required	
3	900.6233	DEEP ROW BALL BEARING)for crank- 40/17/12 Steyr 6203 ZNR)shaft	1	-
4	902.3835	SEAL RING)mounting A22/40/7 FP N 05043))r.h.	1	-
5	900.6203	DEEP ROW BALL BEARING)for crank- 40/17/12 6203 DIN 625)shaft	1	-
6	901.3801	SEAL RING)mounting A17/40/7 NB N05043))l.h.	1	-
12	321.2.10.615.0	CRANKSHAFT compl. with connecting rod, Ø12, with bevel 1:5	-	1
14	321.1.12.617.3	BUSH for connecting rod 9,8/8,45/31	-	1
15	900.3829	SEAL RING right A20x35x7 NB NO 5043	-	1
16	900.6237	DEEP ROW BALL BEARING right 20/47/12 E 20 DIN 615	-	1
17	25892	SHIM) 27/21/0,1)for	-	as req.
17	25892.2	SHIM)crankshaft 27/21/0,2)right	-	as req.





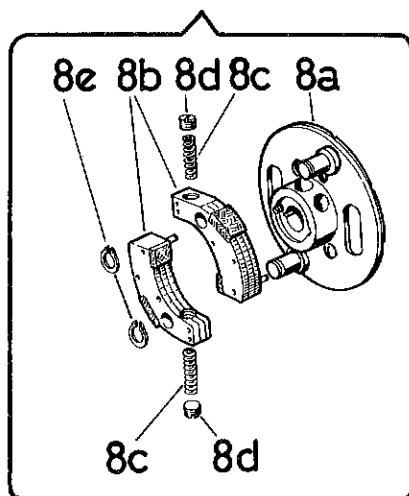
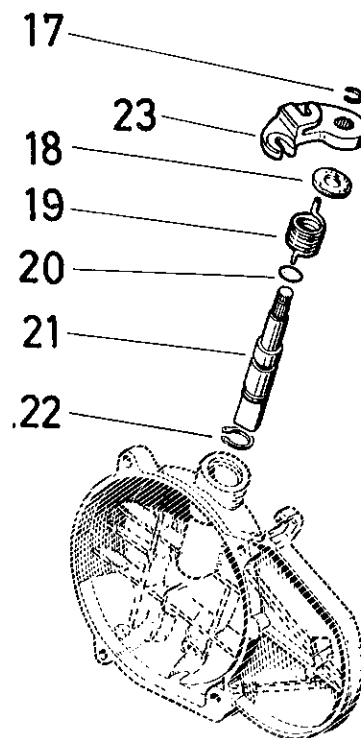
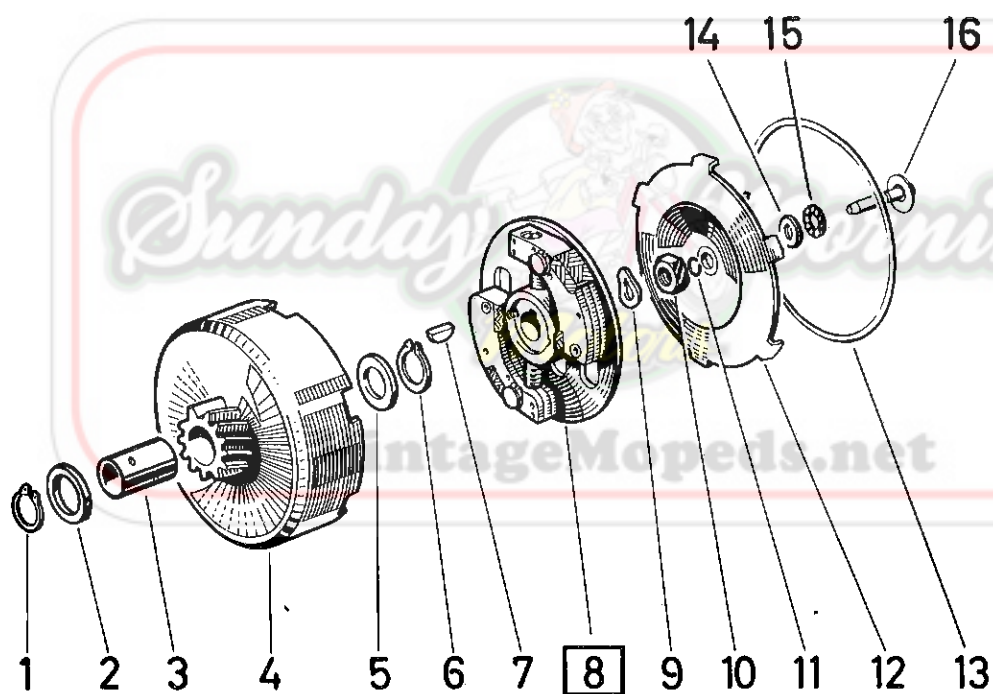
ST-O/10/2 US

2a. CRANKSHAFT (cont.)X M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.
18	900.3992	SHIM 24/18,1/0,005	- as req.
18	900.3922	SHIM 24/18,1/0,1	- as req.
18	900.3923	SHIM 24/18,1/0,2	- as req.
18	901.3907	SHIM 24/18,1/0,3	- as req.
19	900.2.6007	DEEP ROW BALL BEARING left 17/40/10 (row L 17)	- 1
20	902.3847	SEAL RING left AD17x35x7 NB NO 5043 KA	- 1

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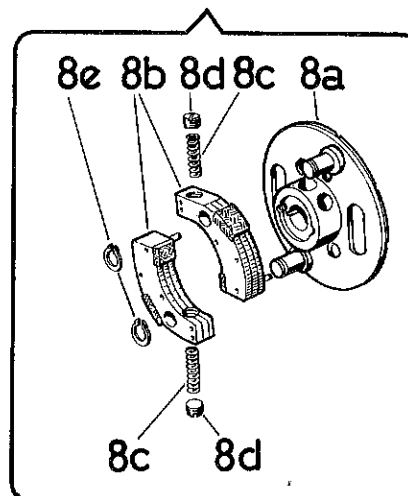
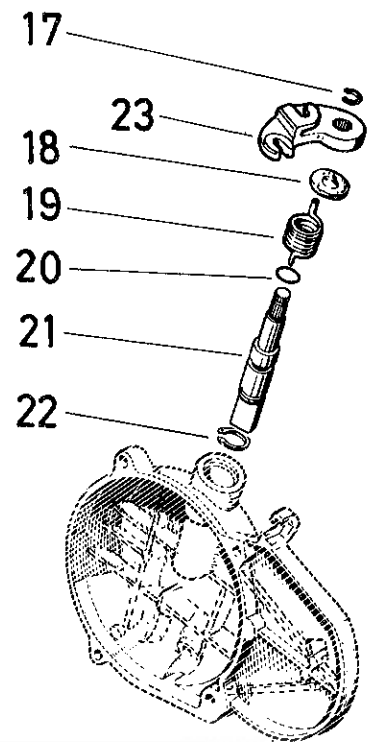
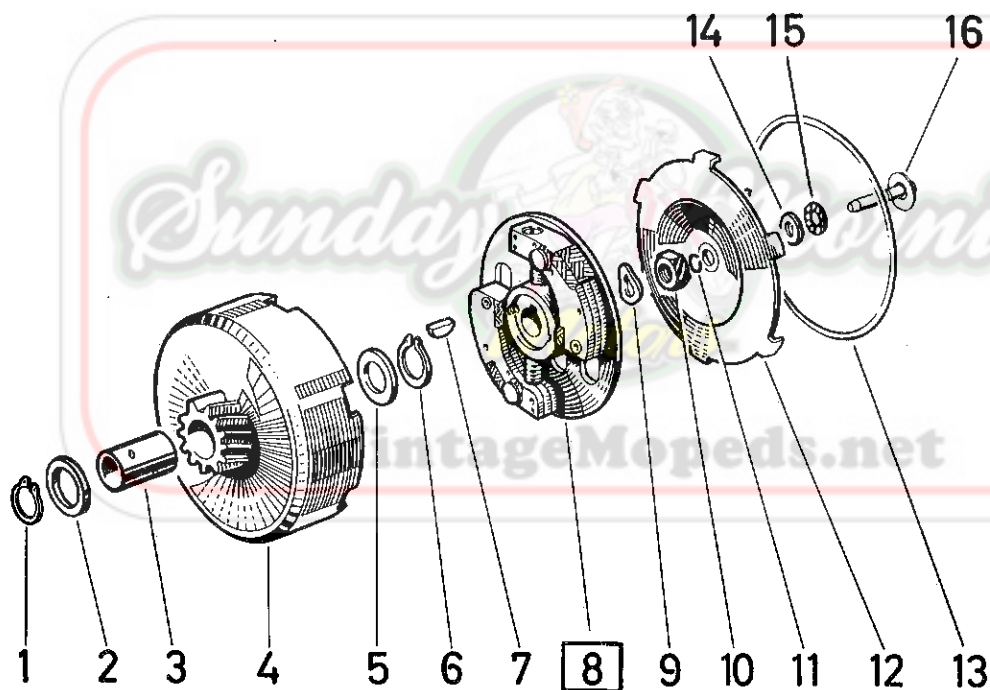


Ma/12/2 US.

3. CLUTCH

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	900.4617	CIRCLIP Sg 17x1 DIN 471	1	-
2	901.3943	WASHER 24/17/1,1)	1	-
2	901.3927	WASHER 24/17/1,3)	1	-
2	901.3923	WASHER 24/17/1,5) as required	1	-
2	901.3928	WASHER 24/17/1,7)	1	-
3	349.2.12.011.1	BEARING BUSHING 17/15/21,5	1	-
4	349.3.12.102.2	CLUTCH DRUM (21 teeth)	1	-
5	901.3963	WASHER 22/15/1,1)	1	-
5	901.3929	WASHER 22/15/1,3)	1	-
5	901.3924	WASHER 22/15/1,5)	1	-
5	901.3930	WASHER 22/15/1,7)	1	-
5	900.3028	WASHER 22/15/1,8)	1	-
5	901.3972	WASHER 22/15/1,85) as required	1	-
5	901.3942	WASHER 22/15/1,9)	1	-
5	901.3973	WASHER 22/15/1,95)	1	-
5	901.3949	WASHER 22/15/2,1)	1	-
5	901.3970	WASHER 22/15/2)	1	-
5	901.3971	WASHER 22/15/2,2)	1	-





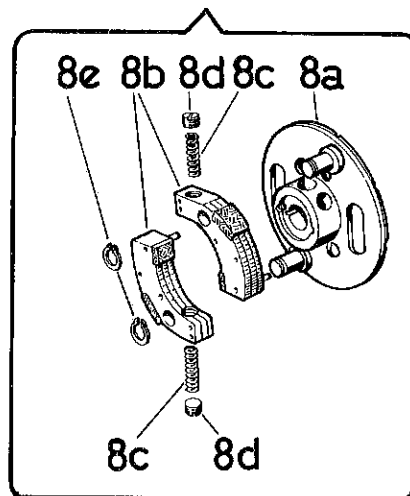
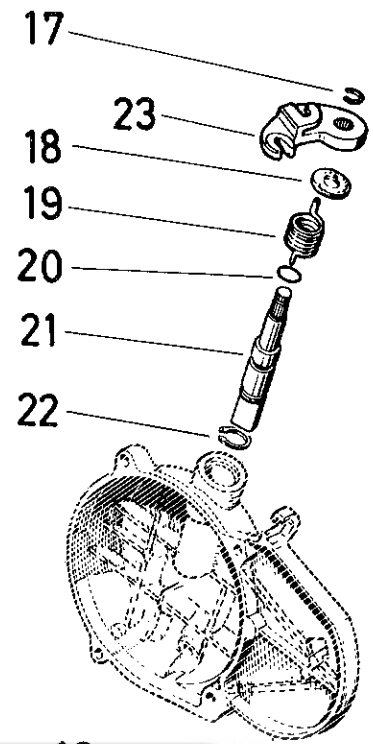
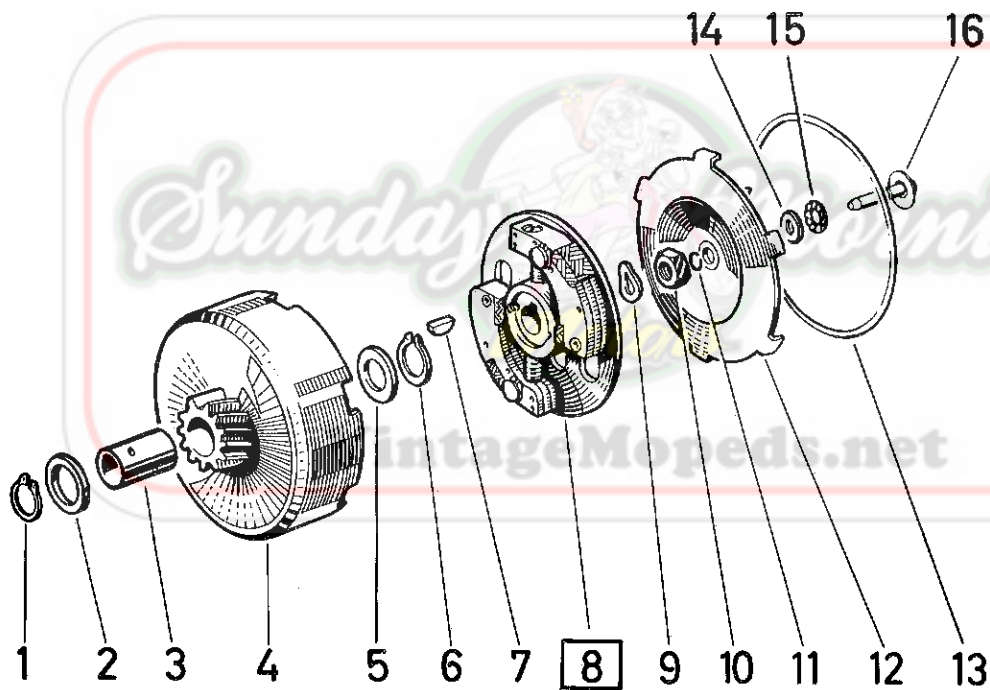
Ma/12/2 US.

3. CLUTCH (cont.)X M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
6	900.4619	CIRCLIP Sg 15x1 DIN 471	1	-
7	23340	WOODRUFF KEY 3x5 DIN 6888	1	-
8	349.1.12.504.0	CLUTCH HUB compl.	1	-
8a	349.1.12.504.2*	CLUTCH HUB loose	1	-
8b	349.1.12.505.0*	PAIR OF CLUTCH SHOE	1	-
8c	349.1.12.006.1*	THRUST SPRING for clutch hub	2	-
8d	349.1.12.007.1*	ADJUSTING SCREW (M10x1x7,5)	2	-
8e	900.4610	SNAP RING Sg10x1 DIN 471	2	-
9	900.3210	SPRING WASHER B10 DIN 137	1	-
10	900.2011	HEXAGON NUT M10x1 DIN 934-8	1	-
11	900.4635	SPRING RING 5 DIN 9045	1	-
12	349.1.12.008.1	CLUTCH COVER	1	-
13	349.1.12.009.1	RETAINING SPRING	1	-
14	349.1.12.015.1	THRUST WASHER 15/5/1	1	-
15	900.6840	AXIAL NEEDLE BEARING 6,4x17,2x1,984	1	-

* It ist only possible to use special tools by adjusting the clutch shoes. By missing the special tools please unse only the stated clutch hub compl.under Ref.No.8.





Ma/12/2 US.

3. CLUTCH (cont.)

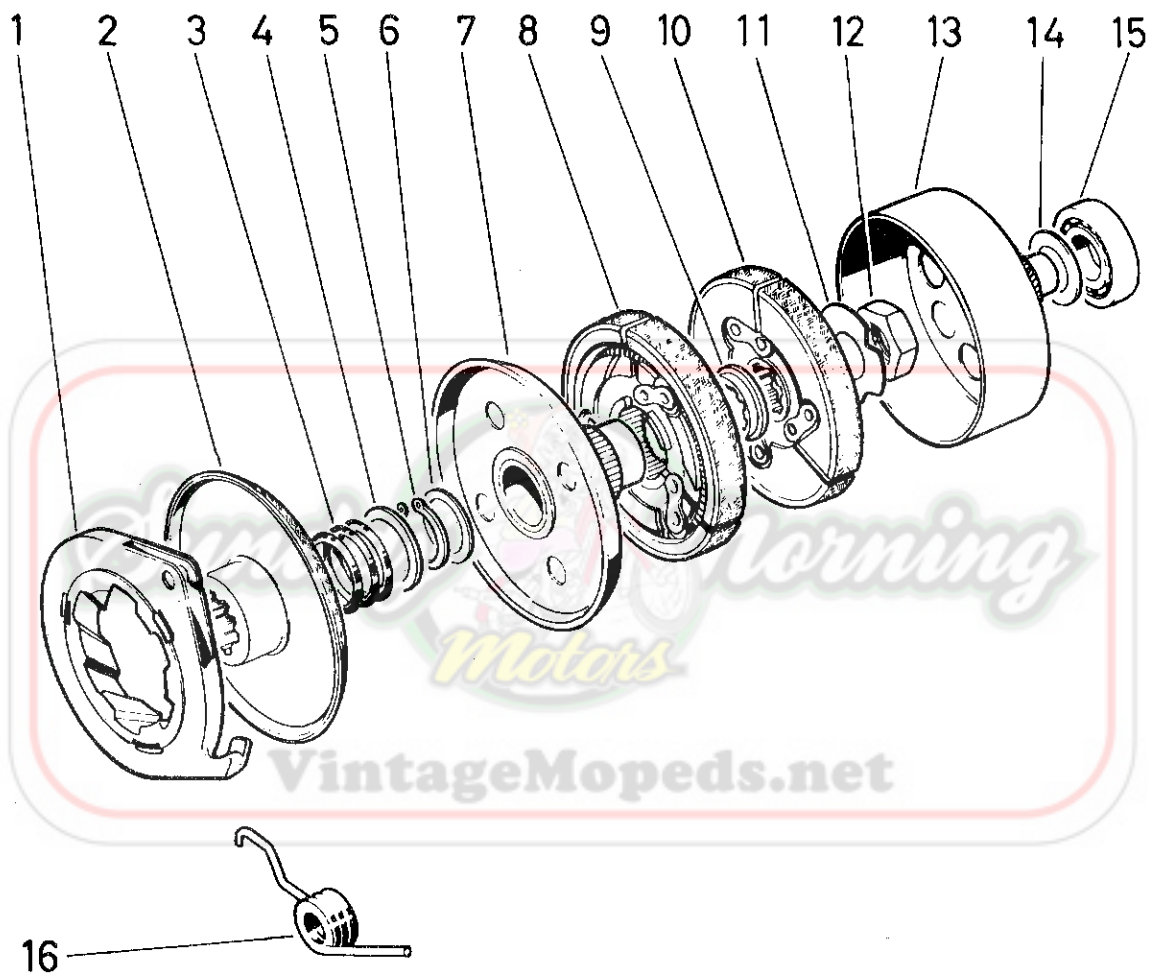
X	M
K	K
	II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
16	349.1.12.014.1	THRUST BOLT, 25 long	1	-
17	900.4606	BZ-CIRCLIP 6 DIN 6799	1	-
18	050.1221	RUBBER WASHER 20/7,8/2	1	-
19	349.3.12.022.1	RETURN SPRING	1	-
20	900.3793	RUBBER SEAL 9,3x3,4 DIN 3770	1	-
21	349.3.12.028.1	DECLUTCHING SHAFT, Ø14	1	-
22	900.4766	C-RING H14x1	1	-
23	349.1.12.331.1	DECLUTCHING LEVER	1	-

Sunday Morning
Motors

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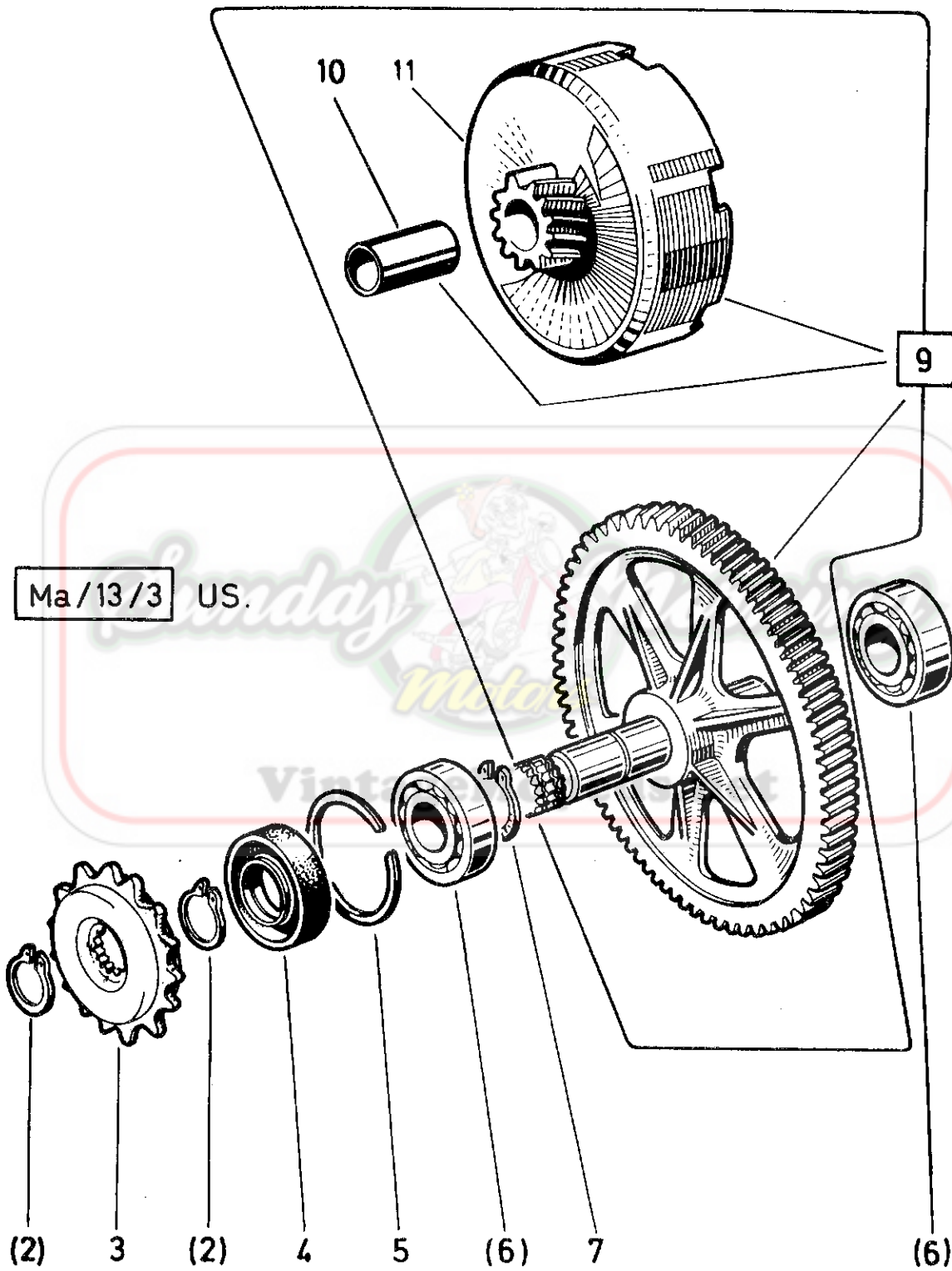




2A/12/1

3a. CLUTCH

Ref.- No.	Part- No.	D e s c r i p t i o n	Required	No.
1	321.1.12.645.0	ENGAGING PLATE compl.	-	1
2	321.1.12.640.2	STARTER PLATE	-	1
3	321.1.12.625.1	THRUST SPRING 30 long	-	1
4	321.1.12.614.1	WASHER 30,5/16,8/1	-	1
5	900.4617	CIRCLIP 17x1 DIN 471	-	1
6	337.1.13.175.1	THRUST WASHER 24/17/1	-	1
7	321.1.12.612.0	DRIVING PLATE compl. (20 teeth) (1 HP)	-	1
7	321.2.12.612.0	DRIVING PLATE compl. (1,5 HP (22 teeth) and 2 HP)	-	1
8	320.3.12.330.2	CLUTCH for 2nd speed (1 HP)	-	1
8	321.1.12.630.2	CLUTCH for 2nd speed (1,5 HP and 2 HP)	-	1
9	321.1.12.616.1	SPACER 28/23/5	-	1
10	321.1.12.620.2	CLUTCH for 1st speed	-	1
11	321.1.12.628.1	LOCKING WASHER	-	1
12	902.2922	HEXAGON NUT (M6x1,5) SW 24, 6,5 high	-	1
13	321.1.12.602.2	CLUTCH DRUM (13 teeth) (1 HP)	-	1
13	321.2.12.602.2	CLUTCH DRUM (16 teeth) (1,5 HP and 2 HP)	-	1
14	321.1.13.627.1	SHIM 22/15/0,6)		
14	321.2.13.627.1	SHIM 22/15/0,6) as required		
14	321.3.13.627.1	SHIM 22/15/1)		
15	900.6186	BALL BEARING 15/32/9 DIN 625	-	1
16	321.1.12.646.1	RETURN SPRING	-	1



Puch 1-speed and 2-speed Magnum

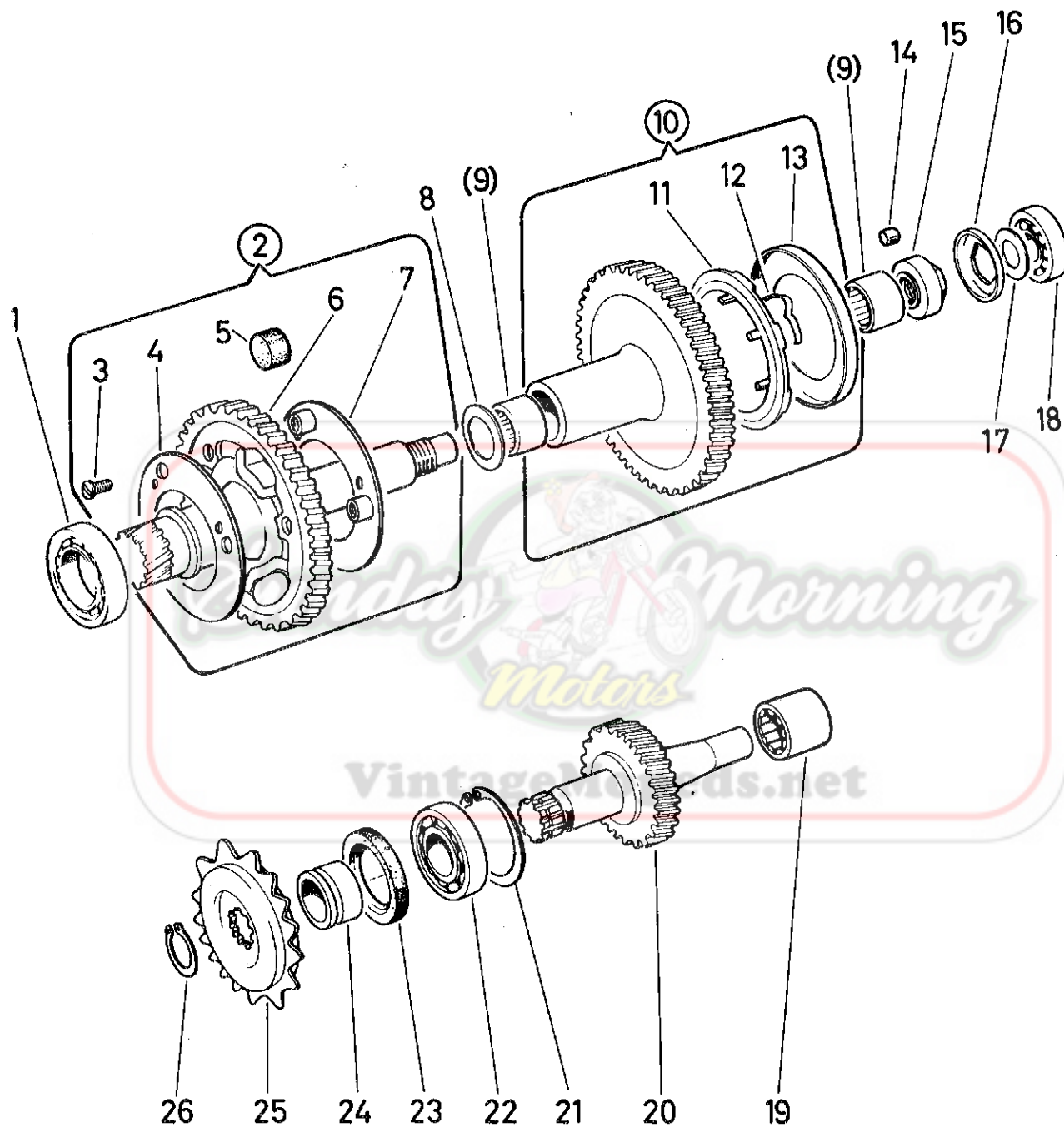
Models
Magnum

X M
K K
II

4. GEARBOX

Ref.- No.	Part- No.	Description	Required No.	
2	900.4616	SNAP RING Sg 16x1 DIN 471	2	-
3	349.1.13.113.2	GEARBOX CHAIN SPROCKET (13 teeth) (1 HP)	1	-
3	349.1.13.115.2	GEARBOX CHAI SPROCKET (15 teeth) (1,5HP)	1	-
3	349.1.13.116.2	GEARBOX CHAIN SPROCKET (16 teeth) (2 HP)	1	-
4	901.3801	SEAL RING BA 40/17/7 DIN 3760	1	-
5	901.4656	RETAINING RING SP 40 DIN 5417	1	-
6	900.6203	DEEP ROW BALL BEARING 40/17/12 6203 DIN 625	2	-
7	900.4617	SNAP RING Sg 17x1 DIN 471	1	-
9	349.3.13.120.0	PRIMARY DRIVE compl. (21, 106 teeth) (consisting of clutch drum, bearing bush and gearshaft with pressed-on gear wheel)	1	-
10)	-----	see group 3. CLUTCH	-	-
11)				





2 A/13/1 US.

Puch 1-speed and 2-speed Magnum

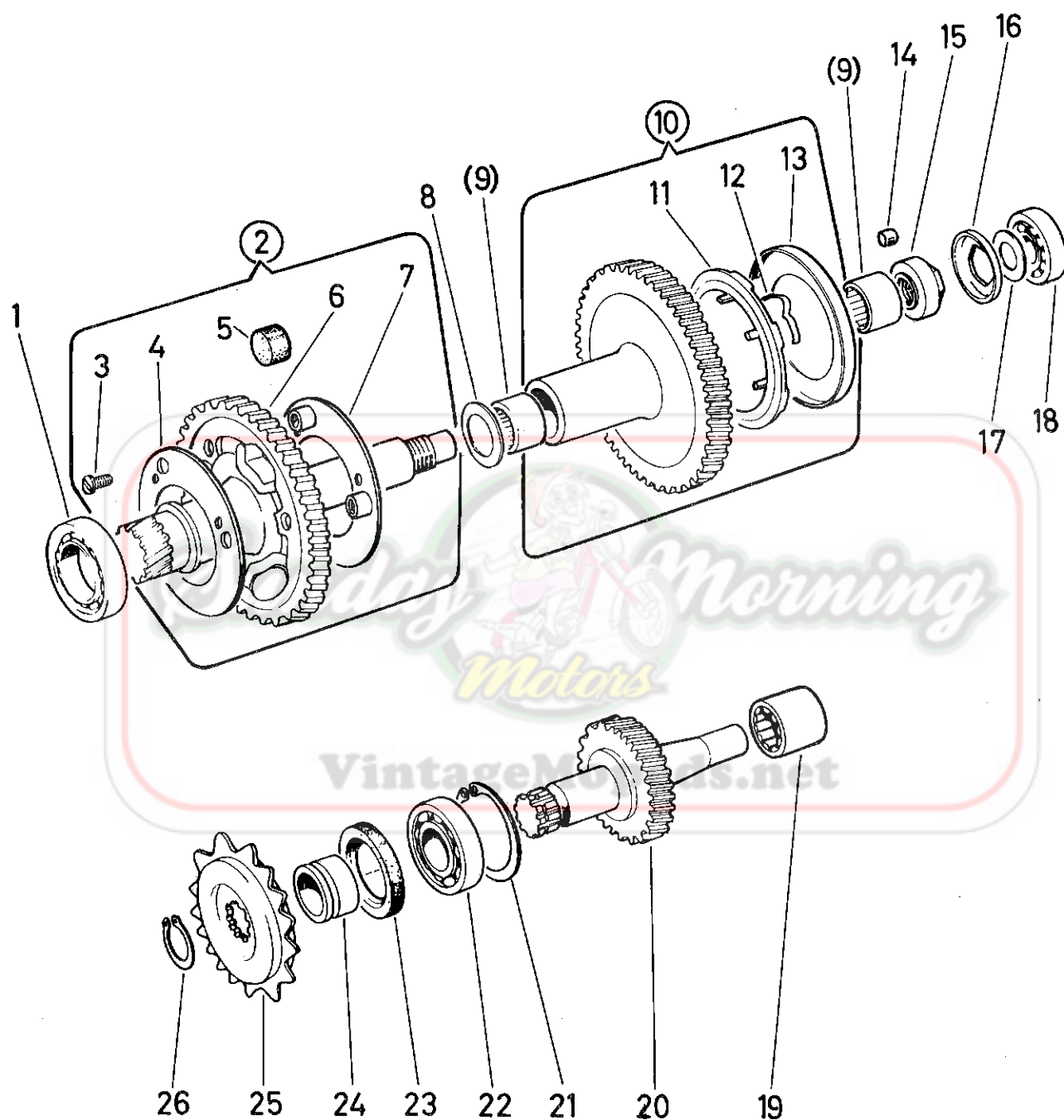
Models
Magnum

X M
K K
II

4a. GEARBOX
for 2-speed Automatic model

Ref.- No.	Part- No.	Description	Required No.
1	900.6005	BALL BEARING 25/47/12 DIN 625	- 1
2	321.1.13.704.0	MAIN SHAFT (14 and 66 teeth) (1 HP)	- 1
2	321.2.13.704.0	MAIN SHAFT (14 and 64 teeth) (1,5 HP and 2 HP)-	1
3	900.9308	COUNTERSUNK SCREW M6x10 DIN 965	- 3
4	321.1.13.706.1	SECURING PLATE l.h. no thread 76/35/1,5	- 1
5	321.1.13.703.1	PLASTIC DAMPER Ø20	- 3
6	321.1.13.704.1	GEAR 2nd speed (66 teeth)(1 HP)	- 1
6	321.2.13.704.1	GEAR 2nd speed (1,5 HP (64 teeth) and 2 HP)	- 1
7	321.1.13.707.2	SECURING PLATE r.h. with thread 76/35/7,5	- 1
8	321.1.13.624.1	THRUST WASHER 27,8/16/1	- 1
9	900.6884	NEEDLE BEARING (16x22x12 Torrington)	- 2
10	321.1.13.600.2	GEAR 1st speed (73 teeth, with parts 11-13 (1 HP)	- 1
10	321.2.13.600.2	GEAR 1st speed (70 teeth, with parts 11-13) (1,5 HP and 2 HP)	- 1
11	321.1.13.652.1	SPRING AND ROLLER CAGE	- 1
12	321.1.13.650.1	SPRING	- 7
13	321.1.13.649.1	COVER	- 1
14	900.6129	ROLLER 8x8 DIN 5402	- 7





2 A/13/1 US.

Puch 1-speed and 2-speed Magnum

M o d e l s

M a g n u m

X M

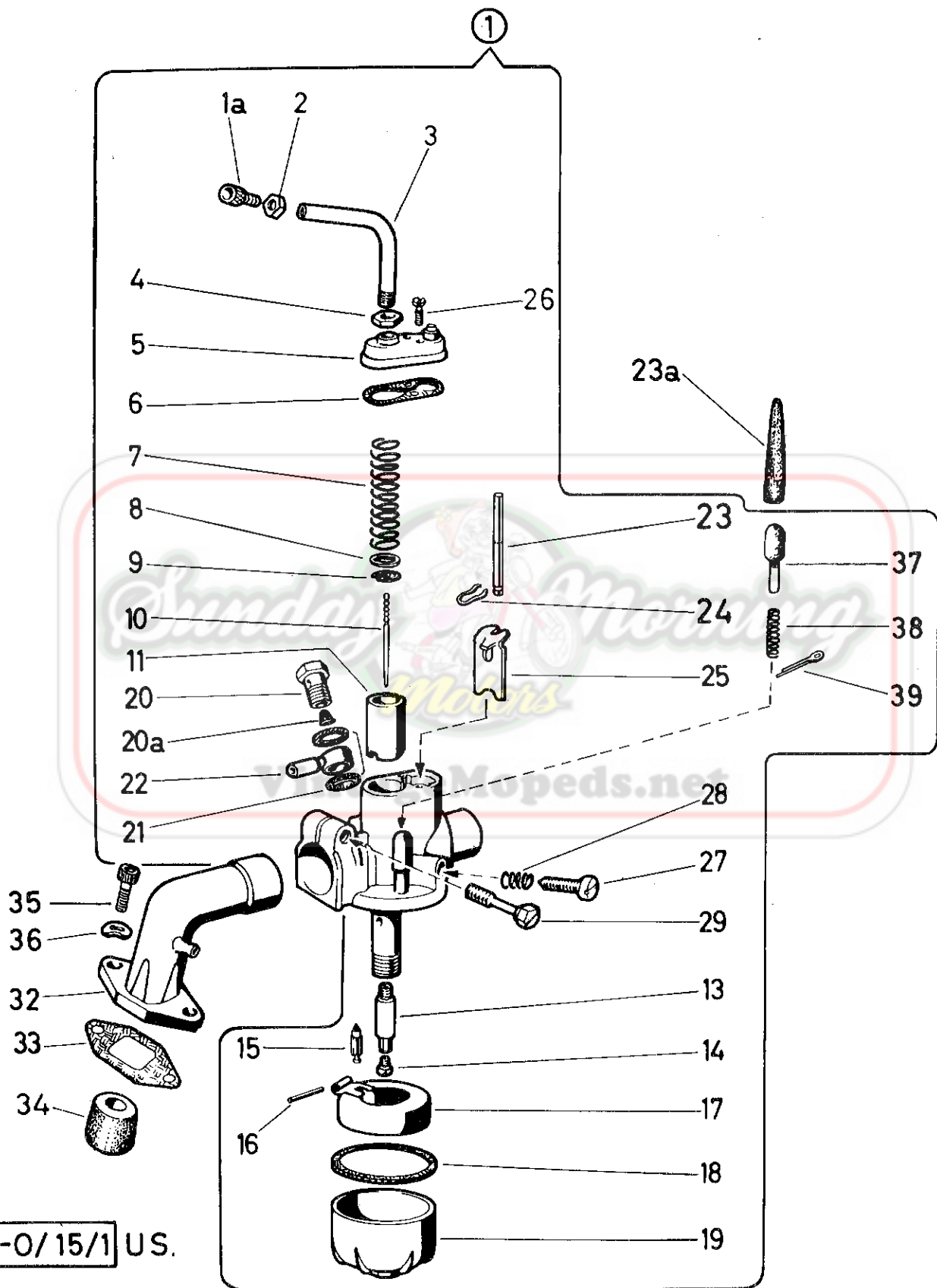
K K

II

4a. GEARBOX (cont.)
for 2-speed Automatic model

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.
15	321.1.13.651.1	ROLLER RETAINING Ø24	- 1
16	321.5.13.647.1	THRUST PLATE 4,2 thick) a s r e q u i r e d
16	321.1.13.647.1	THRUST PLATE 4,4 thick	
16	321.2.13.647.1	THRUST PLATE 4,6 thick	
16	321.3.13.647.1	THRUST PLATE 4,8 thick	
16	321.4.13.647.1	THRUST PLATE 5 thick	
16	321.6.13.647.1	THRUST PLATE 5,2 thick	
17	321.1.13.637.1	SHIM 20/10/0,6	
17	350.2.13.642.1	SHIM 20/10/0,8	
17	321.2.13.637.1	SHIM 20/10/1	
18	900.6239	BALL BEARING 10/28/8	- 1
19	900.6885	NEEDLE BEARING 12,7x17,46x15,88 Torrington)	- 1
20	321.1.13.620.2	DRIVE SHAFT	- 1
21	900.4740	CIRCLIP 40x1,75 DIN 472	- 1
22	900.6203	BALL BEARING 17/40/12 DIN 625	- 1
23	902.3816	SEAL 35/25/7	- 1
24	321.1.13.623.1	SLEEVE 25/17/14,6	- 1
25	349.1.13.118.2	GEARBOX CHAIN SPROCKET (18 teeth)	- 1
26	900.4616	CIRCLIP 16x1 DIN 471	- 1



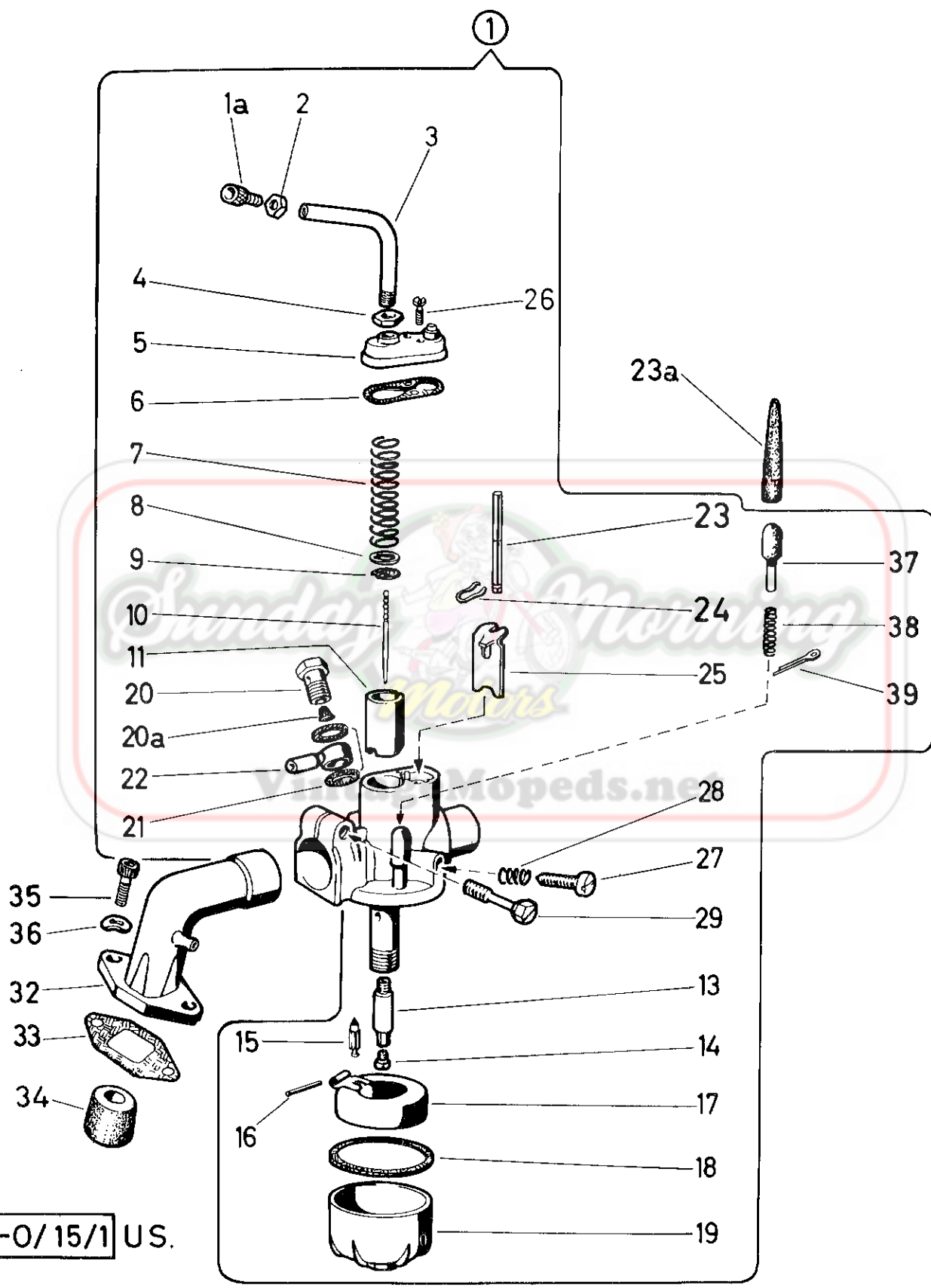


ST-0/15/1 US.

5. CARBURETTORX M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	349.6.15.800.0	CARBURETTOR compl. (Bing 1/12/...) (1 HP)	1	1
1	349.5.15.800.0	CARBURETTOR compl. (Bing 1/12/...) (1,5 HP)	1	-
1	349.8.15.800.0	CARBURETTOR compl. (1,5 HP) (Bing 1/12/...)	-	1
1	349.4.15.800.0	CARBURETTOR compl. (Bing 1/12/...) (2 HP)	1	-
1	349.7.15.800.0	CARBURETTOR compl. (Bing 1/12/...) (2 HP)	-	1
1a	050.1520	BOWDEN CABLE ADJUSTING SCREW (M5)	1	1
2	900.2115	NUT BM5 DIN 439 for bowden cable adjusting screw	1	1
3	321.1.15.018.1	PIPE ELBOW	1	1
4	26779	NUT BM6x0,75 similar DIN 934 for pipe elbow	1	1
5	349.1.15.019.1	CARBURETTOR COVER	1	1
6	349.1.15.029.1	GASKET for carburettor cover	1	1
7	362.2.15.031.1	THRUST SPRING for throttle slide (reinforced)	1	1
8	362.1.15.014.1	DISC Ø13x0,5	1	1
9	362.1.15.013.1	CLAMP SPRING	1	1
10	330.1.15.016.1	JET NEEDLE (36,5 long, with 2 grooves)	1	1
11	349.1.15.015.1*	THROTTLE SLIDE No.11	1	1
13	349.1.15.008.1/12	NEEDLE JET No.2,12 A	1	1
14	362.1.15.009.1/50	MAIN JET No.50 (1 / 1,5 HP) (1 HP)	1 -	- 1



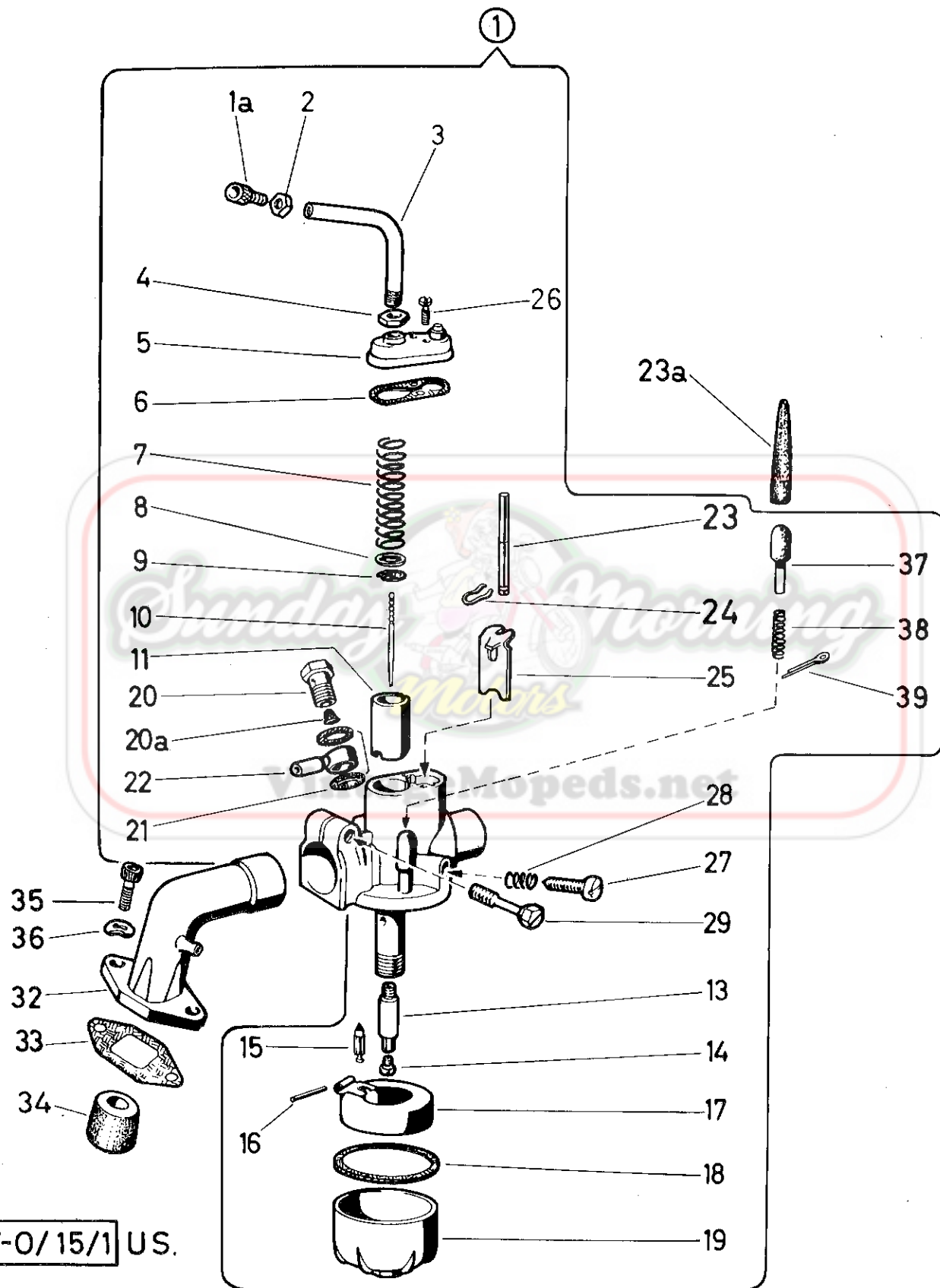


ST-0/15/1 U.S.

5. CARBURETTOR (cont.)X M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
14	362.1.15.009.1/48	MAIN JET No.48 (1,5 HP)	-	1
14	362.1.15.009.1/60	MAIN JET No.60 (2 HP)	-	1
14	362.1.15.009.1/64	MAIN JET No.64 (2 HP)	1	-
14	362.1.15.009.1/...*	MAIN JET No....*	-	-
15	362.2.15.026.2	FLOAT NEEDLE (with point of Viton)	1	1
16	362.1.15.027.1	PIN for ring float (Ø1,5x17)	1	1
17	362.2.15.025.2	RING FLOAT	1	1
18	362.1.15.028.1	GASKET 45/41/1,5 for float	1	1
19	362.1.15.024.1	FLOAT	1	1
20	320.1.15.039.1	FIXING SCREW	1	1
20a	362.1.15.037.2	SIEVE	1	1
21	900.3702	FIBRE WASHER A8x12 DIN 7603	2	2
22	320.1.15.038.1	HOSE SWIVEL CONNECTOR	1	1
23	349.2.15.063.1	THRUST PIN for start slide	1	1
23a	349.2.15.047.1	LENGTHENING	1	1
24	362.1.15.064.1	CLAMP SPRING for pressure pin	1	1
25	349.1.15.065.1	START SLIDE	1	1
26	050.1535	HEAD SCREW (for carburettor cover)	2	2
27	349.1.15.011.1	ADJUSTING SCREW for throttle slide	1	1
28	349.1.15.012.1	THRUST SPRING for adjusting screw	1	1

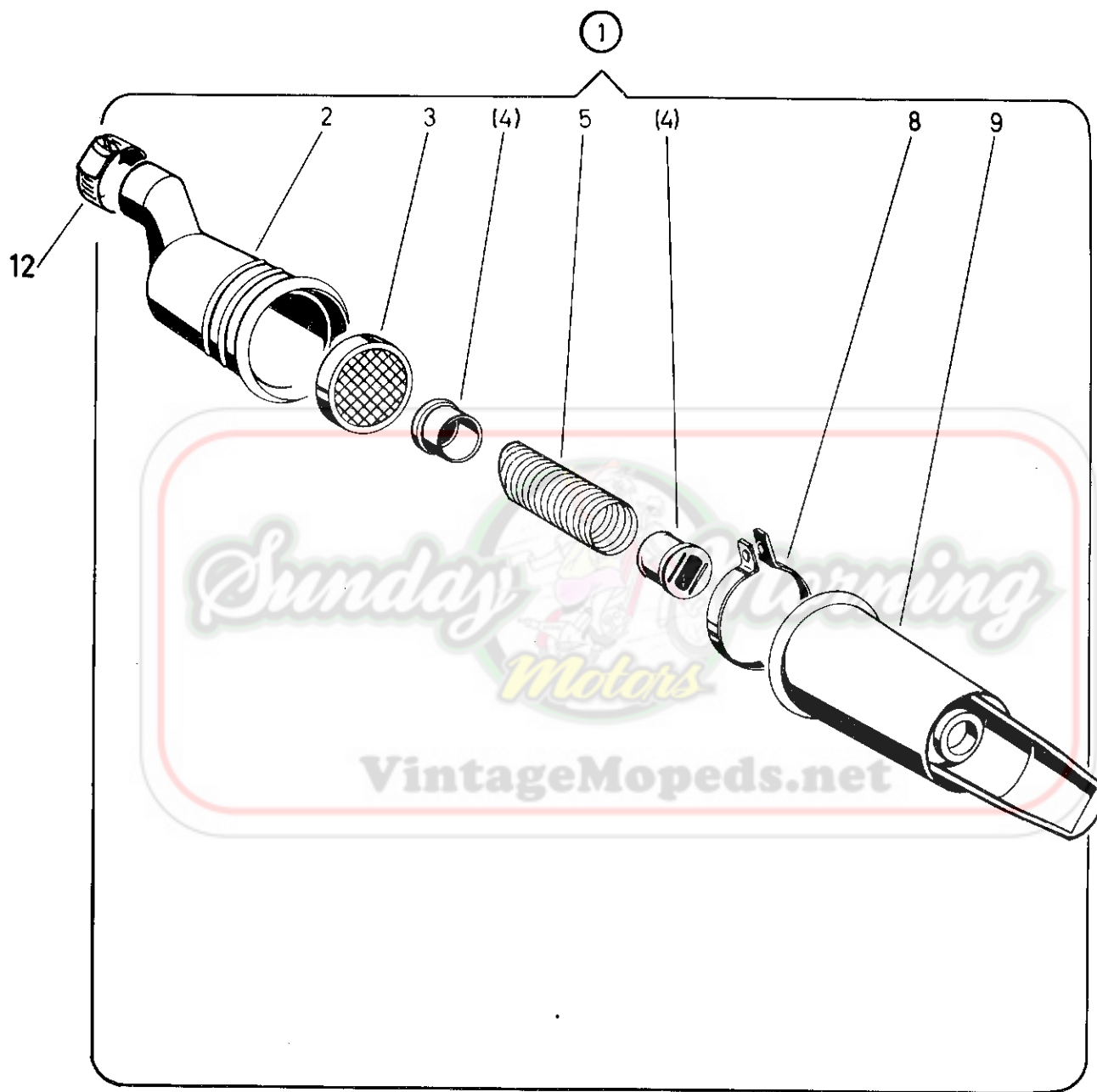




ST-0/15/1 US.

5. CARBURETTOR (cont.)

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
29	349.1.15.013.1	CLAMP SCREW (M6)	1	1
32	349.2.15.130.1	CARBURETTOR CONNECTING (1 HP SLEEVE and 2 HP)	1	-
32	349.4.15.130.1	CARBURETTOR CONNECTING SLEEVE (1,5 HP)	1	-
(32)	321.8.15.630.2	CARBURETTOR CONNECTING SLEEVE	-	1
33	329.1.15.322.1	PAPER GASKET (hard paper 0,5mm thick)	1	1
34	321.3.15.131.1	THROTTLE Ø6,7 (1 HP)	1	1
35	900.9006	HEXAGON SOCKET HEAD SCREW M6x20 DIN 912-8.8	2	2
36	900.3212	CURVED WASHER A6 DIN 137	2	2
37	328.1.15.036.2	PRESSURE (with plastic-cap)	1	1
38	364.1.15.033.1	SPRING FOR PRESSURE	1	1
39	364.1.15.034.1	SPLIT PIN	1	1



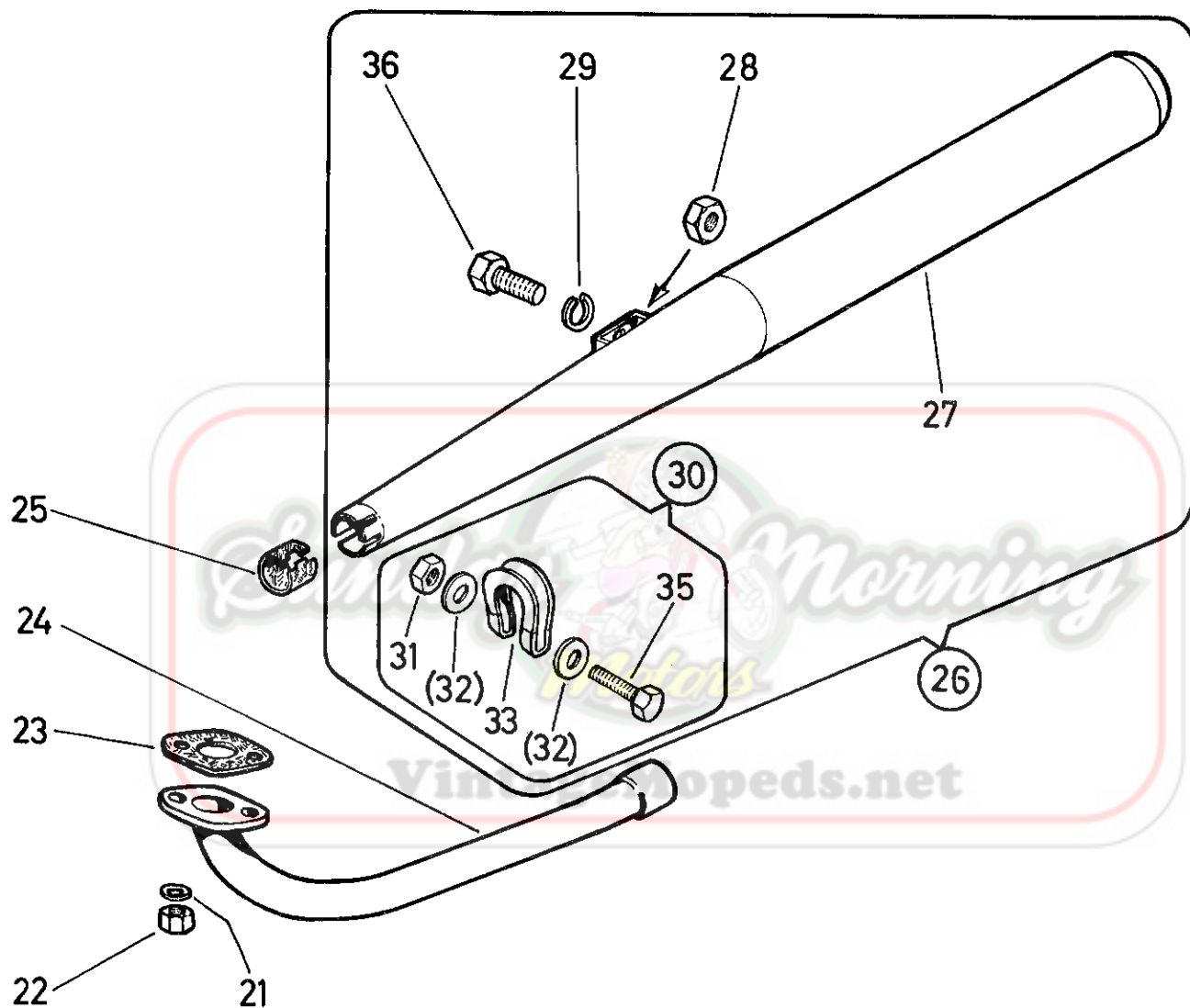
F-SP 15/1

6. INTAKE SILENCERX M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	321.1.15.270.0	INTAKE SILENCER compl. (2 HP)	1	1
1	321.2.15.270.0	INTAKE SILENCER compl. (1 HP and 1,5 HP)	1	1
2	321.1.15.271.1	FRONT INTAKE SILENCER	1	1
3	050.1540.2	AIR FILTER	1	1
4	349.1.15.074.1	ORIFICE (1 HP for intake silencer and 1,5 HP)	2	2
5	321.1.15.074.1	DAMPER PIPE	1	1
8	321.1.15.075.1	CLIP	1	1
9	321.1.15.070.1	REAR INTAKE SILENCER (1 / 1,5 HP)	1	1
9	321.3.15.070.1	REAR INTAKE SILENCER (2 HP)	1	1
12	900.9886	SERFLEX HOSE CLIP	1	1

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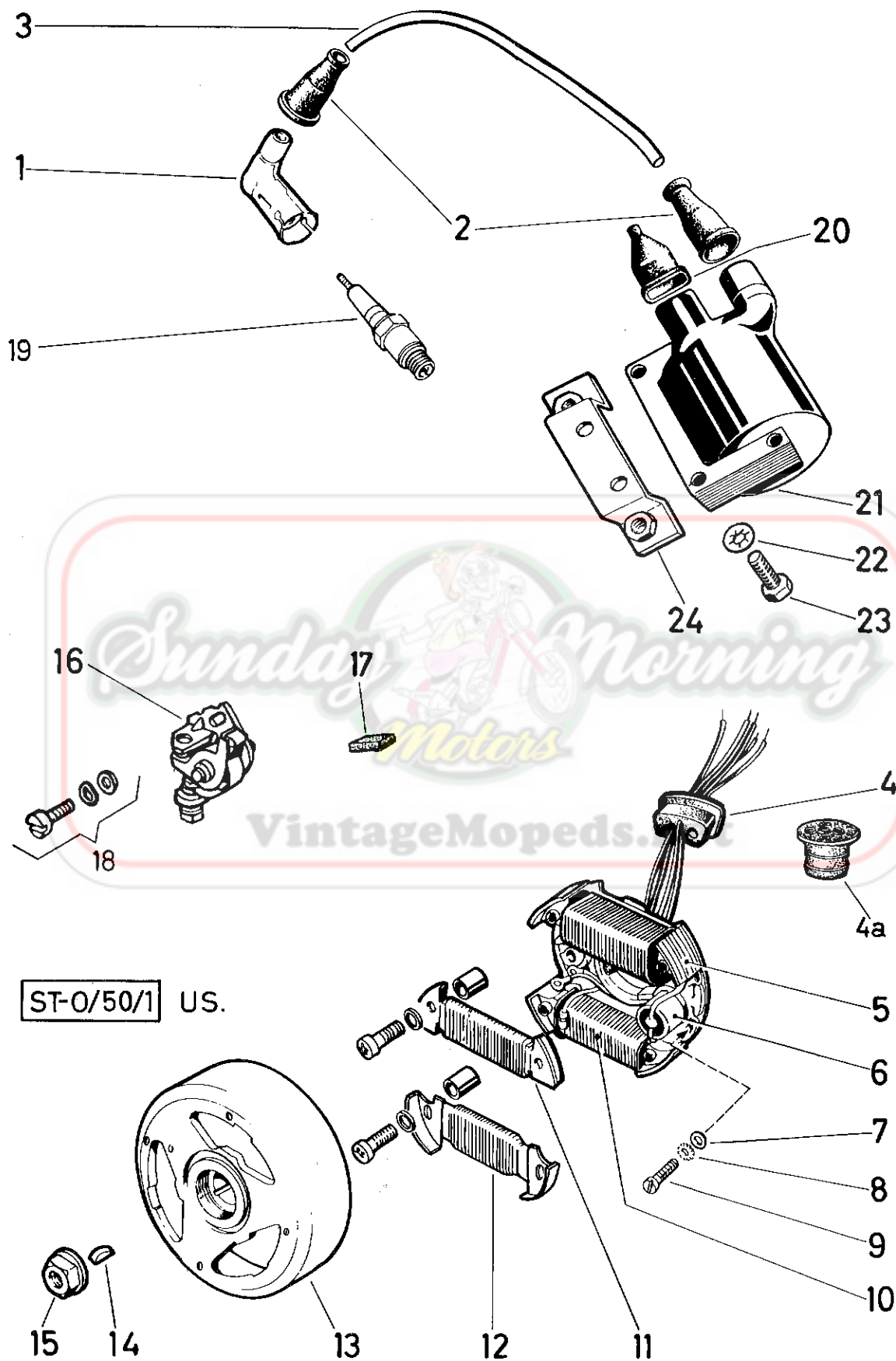


ST-O/16/1 U.S.

7. EXHAUSTX M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
21	900.3213	SPRING WASHER B6 DIN 137	2	2
22	902.2919	HEXAGON NUT (M6, BRASS)	2	2
23	368.1.16.815.1	EXHAUST-FLANGE GASKET	1	1
24	321.3.16.801.2	EXHAUST PIPE (1 HP)	1	-
24	321.2.16.801.2	EXHAUST PIPE (1,5 and 2 HP) (1 HP)	1 -	- 1
24	321.5.16.801.2	EXHAUST PIPE (1,5 HP)	-	1
24	321.4.16.801.2	EXHAUST PIPE (2 HP)	-	1
25	321.1.16.819.1	GASKET	1	1
26	321.2.16.800.0	EXHAUST compl.	1	1
27	321.2.16.800.2	EXHAUST loose	1	1
28	900.2108	HEXAGON NUT M8 DIN 555	1	1
29	26819	SPRING WASHER B8 DIN 127	1	1
30	321.1.16.811.0	CLIP compl.	1	1
31	24774	HEXAGON NUT M7 DIN 934	1	1
32	24796	WASHER 7,4 DIN 125	2	2
33	321.1.16.811.1	CLIP, loose	1	1
35	900.1077	HEXAGON SCREW M7x40 DIN 931	1	1
36	900.1144	HEXAGON SCREW M8x16 DIN 933	1	1



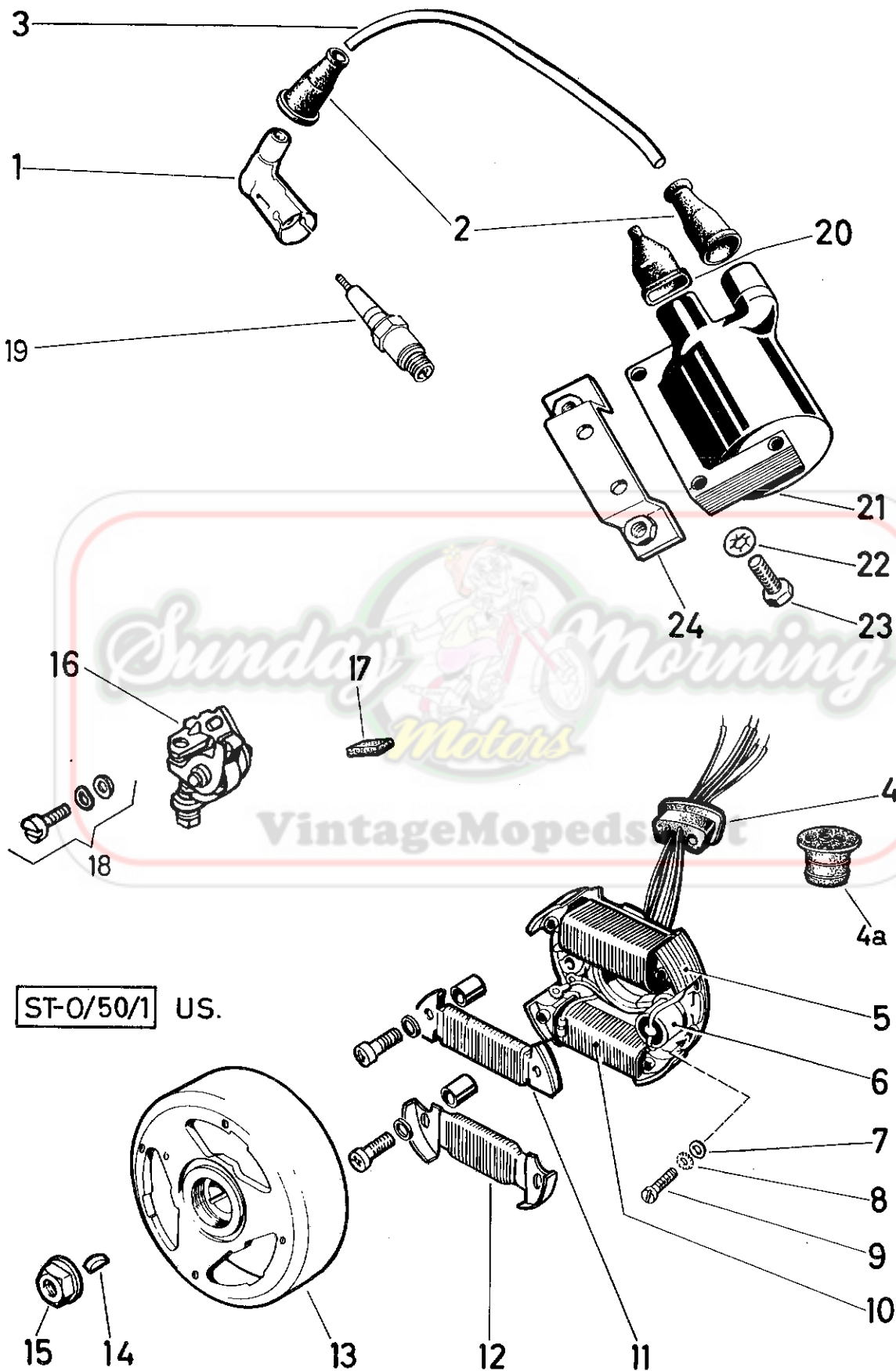


ST-0/50/1 US.

8. MAGNETO GENERATORX M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
--	349.3.50.800.0	MAGNETO GENERATOR ASSY (Bosch 0 212 124 043 RDP 1 (R) 6V 26-5/10W)	1	-
--	321.1.50.800.0	MAGNETO GENERATOR ASSY (Bosch 0 212 124 044 6V 26-5/10W)	-	1
1	325.1.52.005.0	SPARK PLUG PROTECTOR	1	1
2	700.1.09.006.1	PROTECTION CAP (Bosch 1 230 522 011)	2	2
3	900.0717/07	IGNITION CABLE (520mm)	per	meter
4	349.2.10.810.1	RUBBER SOCKET	1	-
4a	321.1.10.610.1	RUBBER SOCKET	-	1
5	349.3.50.812.2	IGNITION ARMATURE (Bosch 1 214 210 554)	1	1
6	364.4.50.513.2	CONDENSER (Bosch 1 237 330 035)	1	1
7	901.3941	WASHER 8/4,2/1	3	3
8	900.3253	SERRATED LOCK WASHER J4,3 DIN 6798	3	3
9	27458	PAN HEAD SCREW AM4x15 DIN 85	3	3
10	349.3.50.811.2	GENERATOR ARMATURE, 26W (Bosch 1 214 210 556)	1	1
11	349.3.50.814.2	GENERATOR ARMATURE, 10W (Bosch 1 214 210 555)	1	1
12	349.3.50.819.2	GENERATOR ARMATURE 5W (Bosch 1 214 210 557)	1	1





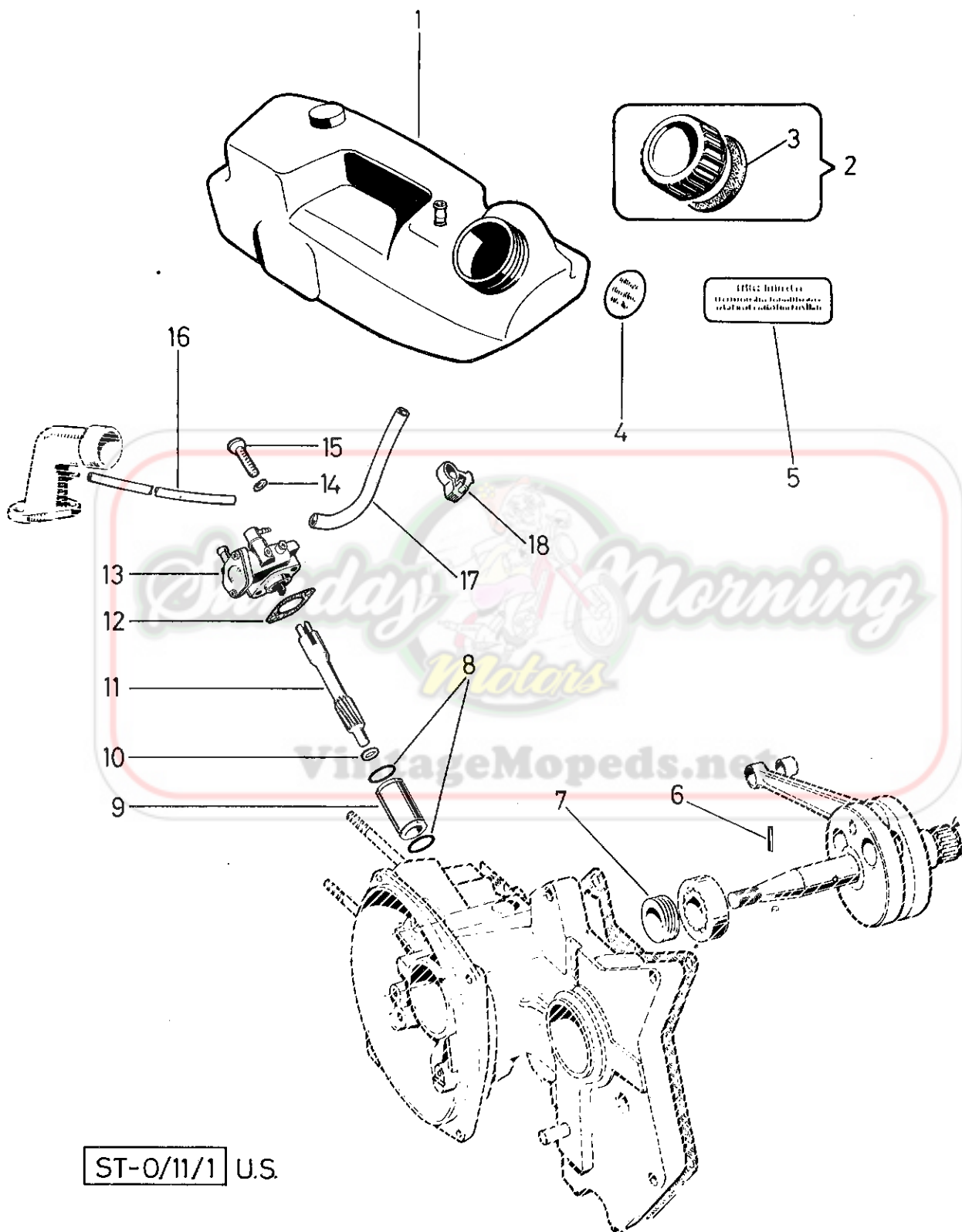
ST-O/50/1 US.

8. MAGNETO GENERATOR (cont.)X M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
13	349.3.50.810.2	FLYWHEEL (Bosch 1 215 254 658)	1	-
13	321.1.50.810.2	FLYWHEEL (Bosch 1 215 254 674)	-	1
14	900.4503	WOODRUFF-KEY 3x3,7 DIN 6888	1	1
15	901.2943	HEXAGON NUT with band M10x1-8	1	1
16	302.3.50.015.0	CONTACT-SET (Bosch 1 217 013 021)	1	1
17	364.4.50.618.1	LUBRICATOR FELT PAD (Bosch 2 201 005 007)	1	1
18	302.3.50.017.0	COMBINATION SCREW (Bosch 1 213 410 008)	1	1
19	-----	PLUG - please see group CYLINDER, ENGINE PARTS	-	-
20	902.0745	PROTECTION CAP (Bosch 2 200 522 002)	2	2
21	902.0742	IGNITION COIL (Bosch 0 212 940 001)	1	1
22	900.3257	SERRATED WASHER J5,3 DIN 6798	2	2
23	900.1043	HEXAGON HEAD SCREW M5x20 DIN 931	2	2
24	349.1.52.853.2	BRACKET	1	1

Parts not identified by y number
are not available singly from
Messrs. Bosch.

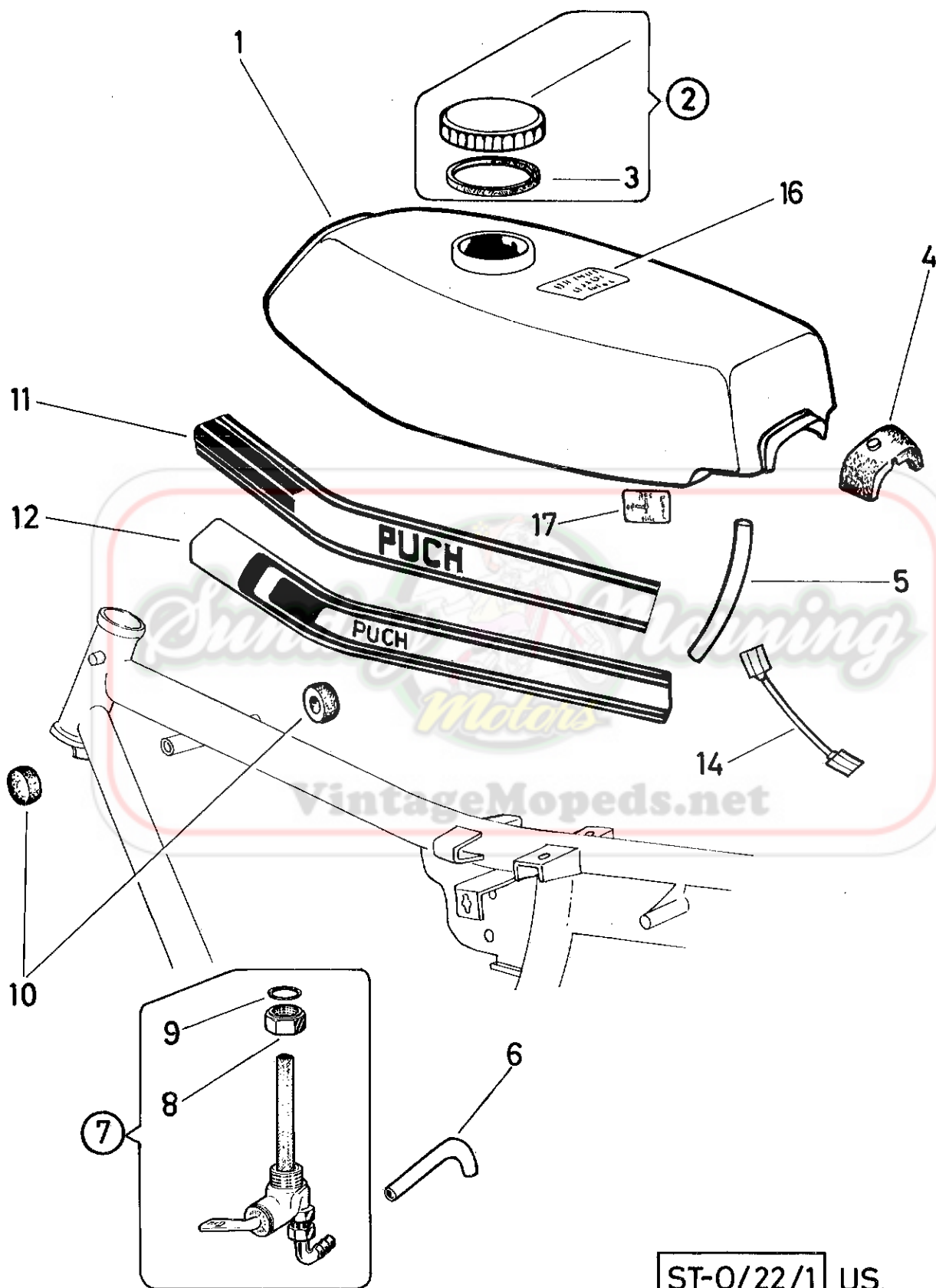




9. OIL PUMP, OIL TANKX M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	321.1.26.850.0	OIL TANK compl.	-	1
2	349.1.22.853.0	OIL TANK CAP compl.(with part 3)	-	1
3	349.1.22.856.1	SEAL RING 36/30/3	-	1
4	349.1.22.855.1	TRANSFER PICTURE (use only two stroke motor oil)	-	1
5	321.1.22.861.1	TRANSFER PICTURE (Attention ! Use only two stroke motor oil ensure that oil is always visible.....black)	-	1
6	900.4863	PIN Ø2,5x7,4	-	1
7	321.1.11.604.1	DRIVING GEAR (2 teeth)	-	1
8	900.4202	O-RING 15,6x1,8 DIN 3770 NB 70	-	2
9	321.1.11.606.1	GUIDE SLEEVE	-	2
10	901.3976	WASHER 11,5/7,2/0,5	-	1
11	321.1.11.605.1	DRIVING SHAFT (14 teeth, 84,5 long)	-	1
12	321.1.11.603.1	OIL PUMP GASKET (0,3mm thick)	-	1
13	349.2.11.000.0	OIL PUMP compl. (Mikuni 1M-128)	-	1
14	900.3218	SPRING WASHER A5,2	-	2
15	900.1210	CHEESE HEAD SCREW M5x16 DIN 84-8.8	-	2
16	349.1.11.411.8	HOSE for oilpump Ø5/2,5 (130mm long)	-	p.m.
17	900.0902/07	HOSE for oilpump Ø9/5 (650mm long)	-	p.m.
18	901.9827	HOSE CLAMP	-	2





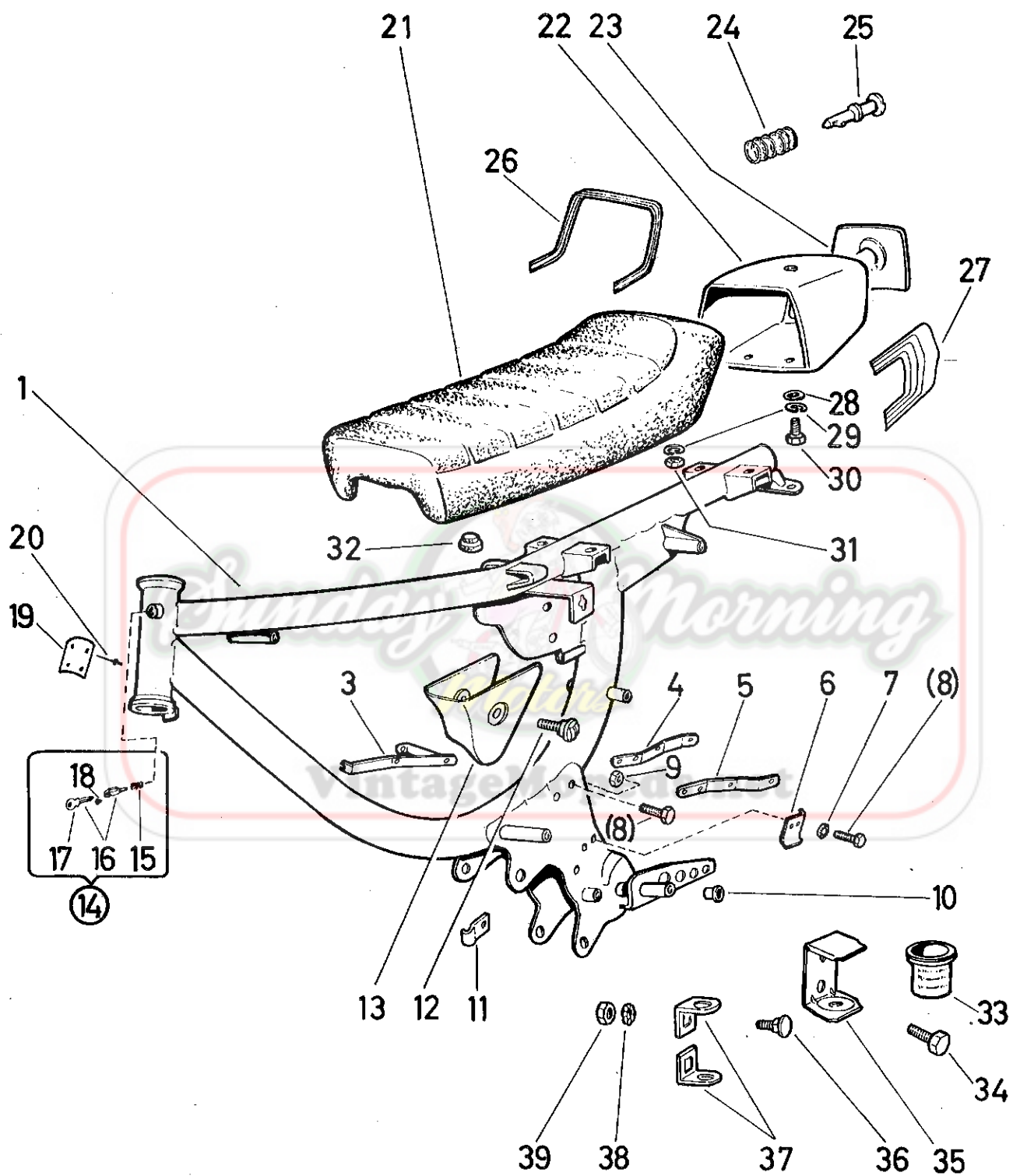
ST-0/22/1 US.

10. FUEL TANK, FUEL TAB

X	M
K	K
	II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	359.1.22.000.2	FUEL TANK	1	1
2	360.1.22.520.0	TANK CAP compl. (with part 3)	1	1
3	360.1.22.521.1	SEAL RING (rubber 58,5/38/2,5)	1	1
4	359.1.22.009.1	PLASTIC SUPPORT PVC	1	1
5	900.0902/07	FUEL HOSE 9/5x230	per	meter
6	900.0902/07	FUEL HOSE 9/5x140 for carburetor	per	meter
7	337.2.22.830.0	FUEL TAP compl. (Model Karco)	1	1
8	27634	COMMETING NUT (M16x1)	1	1
9	16636	SEAL RING 14/10,5/1,5	1	1
10	359.1.22.008.1	RUBBER CUSHION 32/19/17	2	2
11	321.1.22.815.1	NAME PLATE (Puch) l.h.	1	-
(11)	321.1.22.816.1	NAME PLATE (Puch) r.h.	1	-
12	321.2.22.815.1	NAME PLATE (Puch) l.h.	-	1
(12)	321.2.22.816.1	NAME PLATE (Puch) r.h.	-	1
14	359.1.22.010.2	EARTHING LEAD (100 long)	1	1
16	349.3.22.834.1	TRANSFER PICTURE (white) (do not use unleaded gasoline)	1	-
16	349.2.22.834.1	TRANSFER PICTURE (black) (do not use unleaded gasoline)	-	1
17	321.1.22.735.1	TRANSFER PICTURE (Fuel, Res, Off, On) white	1	-
17	321.2.22.735.1	TRANSFER PICTURE (Fuel, Res, Off, On) black	-	1





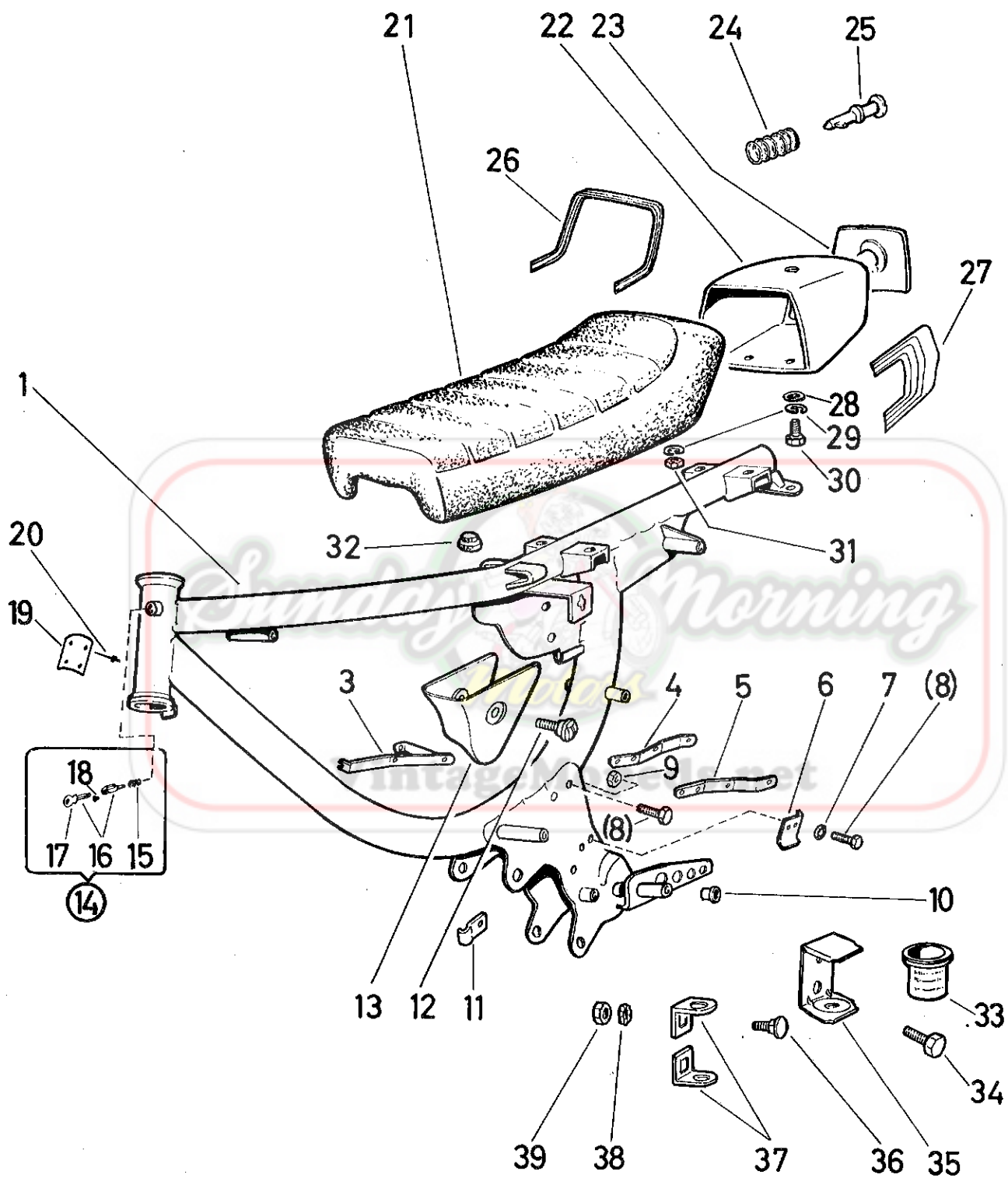
ST-O/20/1 U.S.

11. FRAME, SEAT, TOOL KIT COMPARTMENT

X	M
K	K
	II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	321.1.20.800.0	FRAME compl. (with pressed-in bearing shells and bearing bushings)	1	1
3	321.1.20.514.2	SUPPORT for chain guard r.h.	1	1
4	321.1.20.731.1	SUPPORT for chain guard r.h.	1	1
5	321.1.20.730.1	SUPPORT for chain guard l.h.	1	1
6	321.1.20.727.1	CHAIN GUIDE	1	1
7	22803	TOOTHED LOCK WASHER J5,3 DIN 6797	8	8
8	26565	HEXAGON HEAD SCREW M5x16 DIN 933	6	6
9	24772	HEXAGON NUT M5 DIN 934	6	6
10	321.1.25.810.1	BEARING BUSHING Ø19/16	2	2
11	321.1.20.728.1	CLAMP (for brake cable fixing)	1	1
12	321.1.20.807.2	FIXING SCREW	2	2
13	321.1.20.812.1	FRAME COVERING	1	1
14	330.1.20.052.9	LOCK compl. version "Neiman". ((with parts 15-18)	1	1
15	330.1.20.059.1	THRUST SPRING	1	1
16	330.1.20.052.0	LOCK compl. (with 2 keys)	1	1
17	350.2.30.023.1	SPARE KEY (please state key-number)	-	-
18	330.1.20.060.1	AL-NOTCHED RIVET	1	1
19	321.1.20.833.1	MARKING PLATE	1	1





ST-O/20/1 U.S.

Puch 1-speed and 2-speed Magnum

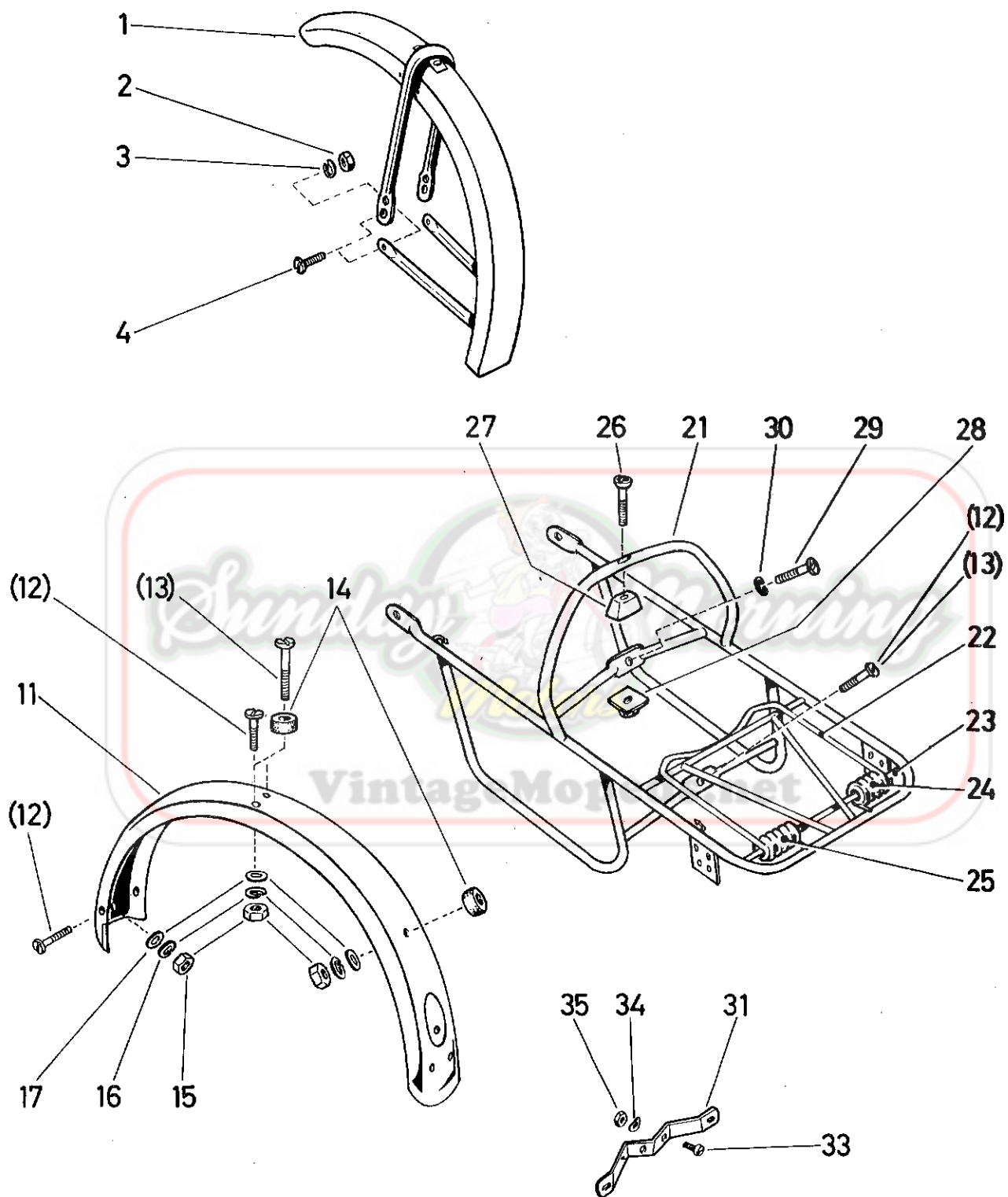
M o d e l s
M a g n u m

11. FRAME, SEAT, TOOL KIT COMPARTMENT (cont.)

X M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
20	900.4191	POP RIVET Ø2,4x4	2	2
21	321.1.33.800.0	SEAT compl.	1	1
22	321.1.33.801.1	TOOL KIT COMPARTMENT	1	1
23	321.1.33.802.1	COVER	1	1
24	321.1.26.812.1	TENSION SPRING	1	1
25	321.1.26.810.1	COVER RETAINER	1	1
26	321.1.33.811.1	TRANSFER PICTURE	1	-
27	321.2.33.811.1	TRANSFER PICTURE l.h.	-	1
27	321.2.33.812.1	TRANSFER PICTURE r.h.	-	1
28	24795	WASHER 6,4 DIN 125	2	2
29	26834	SPRING WASHER B6 DIN 127	6	6
30	25399	HEXAGON HEAD SCREW M6x10 DIN 933	2	2
31	24773	HEXAGON NUT M6 DIN 934	4	4
32	050.1.2123	RUBBER BUFFER	2	2
33	321.1.22.821.1	MEASURE CUP	1	-
34	900.1538	PAN HEAD SCREW M6x12 DIN 85	2	-
35	321.1.20.849.1	BRACKET for measure cup	1	-
36	900.4065	CUP SQUARE BOLT M6x16 DIN 603	-	2
37	321.1.20.850.1	OIL TANK SUPPORT	-	2
38	900.3267	SERRATED LOCK WASHER A6,4 DIN 6798	2	2
39	24773	HEXAGON NUT M6 DIN 934	2	2





ST-0/27/1 US.

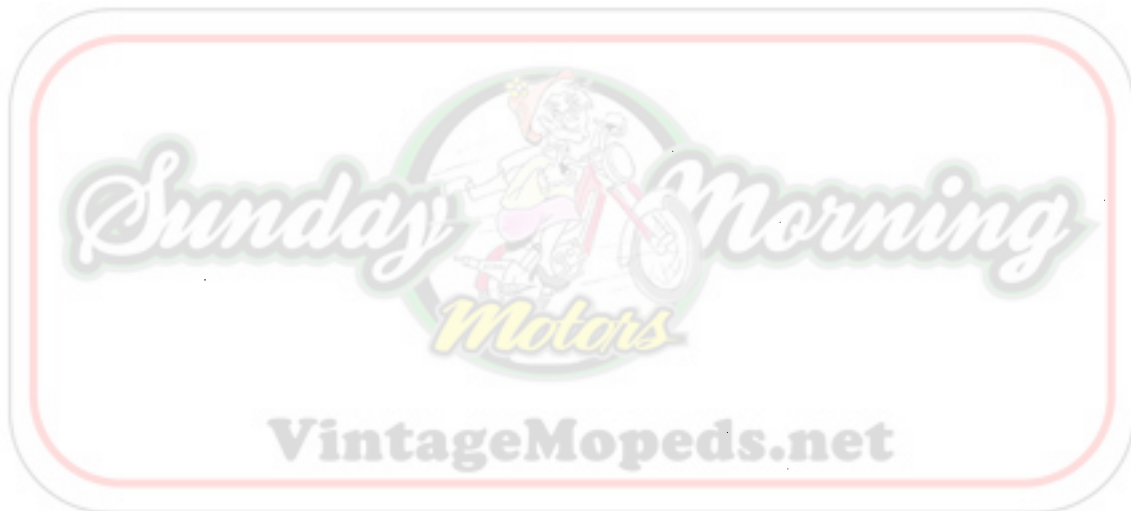
12.MUDGUARD, LUGAGGE CARRIERX M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	321.1.27.900.2	FRONT MUDGUARD	1	1
2	24772	HEXAGON NUT M5 DIN 934	6	6
3	29190	SPRING WASHER B5 DIN 127	6	6
4	900.1513	PAN HEAD SCREW M5x10 DIN 85	6	6
11	321.2.27.810.2	REAR MUDGUARD	1	-
11	321.3.27.810.2	REAR MUDGUARD	-	1
12	25429	PAN HEAD SCREW M5x12 DIN 85	2	5
13	900.1529	PAN HEAD SCREW M5x25 DIN 85	3	-
14	321.1.27.811.1	SPACER	3	-
15	24772	HEXAGON NUT M5 DIN 934	5	5
16	29190	SPRING WASHER B5 DIN 127	5	5
17	321.1.27.812.1	RUBBER WASHER	5	5
21	321.1.29.800.0	LUGAGGE CARRIER compl.	1	1
22	359.1.29.027.1	LUGAGGE HOLDER	1	1
23	321.1.29.824.1	SPRING AXLE Ø6x178	1	1
24	349.2.29.626.1	SPRING r.h.	1	1
25	349.2.29.625.1	SPRING l.h.	1	1
26	900.9462	COUNTERSUNK SCREW M6x55 DIN 966	1	1
27	337.1.33.809.1	ADAPTOR	1	1
28	321.1.33.805.2	SECURING PLATE	1	1
29	24928	HEXAGON SCREW M6x16 DIN 933	1	1



12.MUDGUARD, LUGAGGE CARRIER (cont.)X M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
30	26834	SPRING WASHER B6 DIN 127	1	1
31	349.1.27.820.1	LICENSE PLATE BRACKET	1	1
33	900.1312	CHEESE HEAD SCREW M5x10 DIN 84	2	2
34	900.3217	CRINKLE WASHER B5 DIN 137	2	2
35	900.2105	HEXAGON NUT M5 DIN 555	2	2



Puch 1-speed and 2-speed Magnum

M o d e l s

M a g n u m

X M

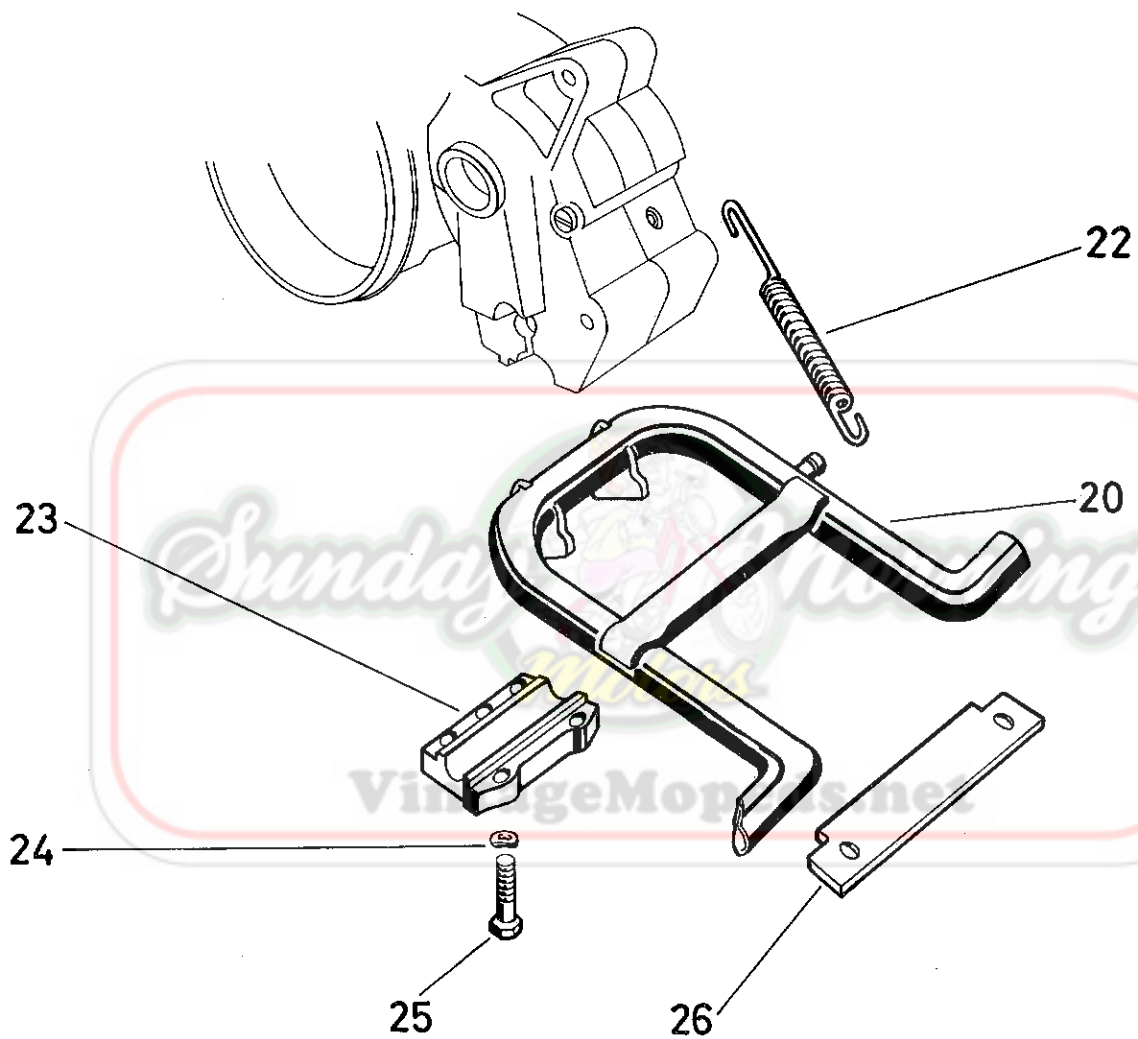
K K

II

13. CHAIN GUARD (fairings)

Ref.- No.	Part- No.	D e s c r i p t i o n	Required	No.
1	321.1.26.805.1	COVER l.h.	1	-
(1)	321.2.26.805.1	COVER l.h.	-	1
2	321.1.26.806.1	COVER r.h.	1	1
3	321.1.26.812.1	TENSION SPRING	2	2
4	321.1.26.810.1	COVER RETAINER	2	2
5	321.1.26.815.1	TRANSFER PICTURE l.h. (Magnum XK)	1	-
(5)	321.1.26.816.1	TRANSFER PICTURE r.h. (Magnum XK)	1	-
6	321.2.26.815.1	TRANSFER PICTURE l.h. (" MKII)	-	1
(6)	321.2.26.816.1	TRANSFER PICTURE r.h. (" MKII)	-	1
11	349.6.40.834.1	INDICATION PLATE) suitable tire rim choice	1	-
11	349.5.40.834.1	INDICATION PLATE)	-	1
12	349.2.20.843.1	TRANSFER PICTURE (1 HP)	1	1
12	349.2.20.844.1	TRANSFER PICTURE (1,5 HP)	1	1
12	349.2.20.845.1	TRANSFER PICTURE (2 HP)	1	1
13	321.1.28.803.1	CHAIN GUARD r.h. (black)	1	-
13	321.1.28.603.1	CHAIN GUARD r.h. (black)	-	1
14	321.1.28.802.1	CHAIN GUARD l.h. (black)	1	-
14	321.2.28.802.1	CHAIN GUARD l.h. (black)	-	1
15	349.3.20.835.1	INDICATION PLATE (choke) white	1	1
16	349.3.20.834.1	INDICATION PLATE (white)	1	-
16	349.5.20.834.1	INDICATION PLATE (white)	-	1
17	349.2.20.840.1	INDICATION PLATE (spark plug) white (1 HP)	1	1
17	349.2.20.839.1	INDICATION PLATE (1,5 HP (spark plug) white and 2 HP)	1	1
18	321.1.28.806.2	CLAMPNG SCREW (M5, 12,5 long)	6	6





ST-0/24/1 US.

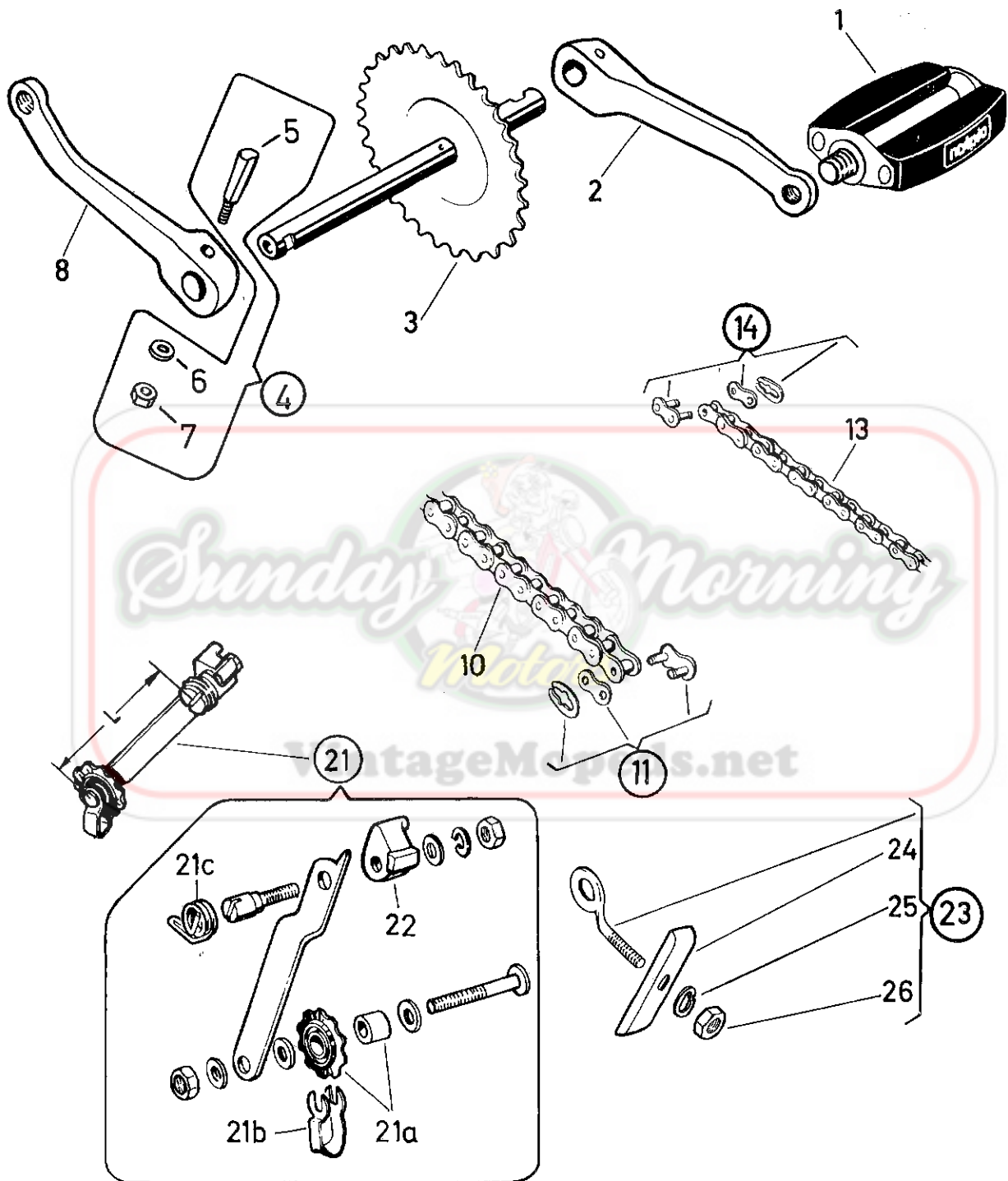
14. PROP STANDX M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
20	321.1.24.800.2	PROP STAND	1	-
20	321.2.24.800.2	PROP STAND	-	1
22	321.1.24.910.1	PROP STAND SPRING	1	1
23	349.3.24.006.1	PROP STAND BEARING CUP	1	1
24	900.3212	SPRING WASHER A6 DIN 137	3	4
25	26427	HEXAGON BOLT M6x35 DIN 931	3	4
26	321.1.24.911.1	STOP SHEET	1	1



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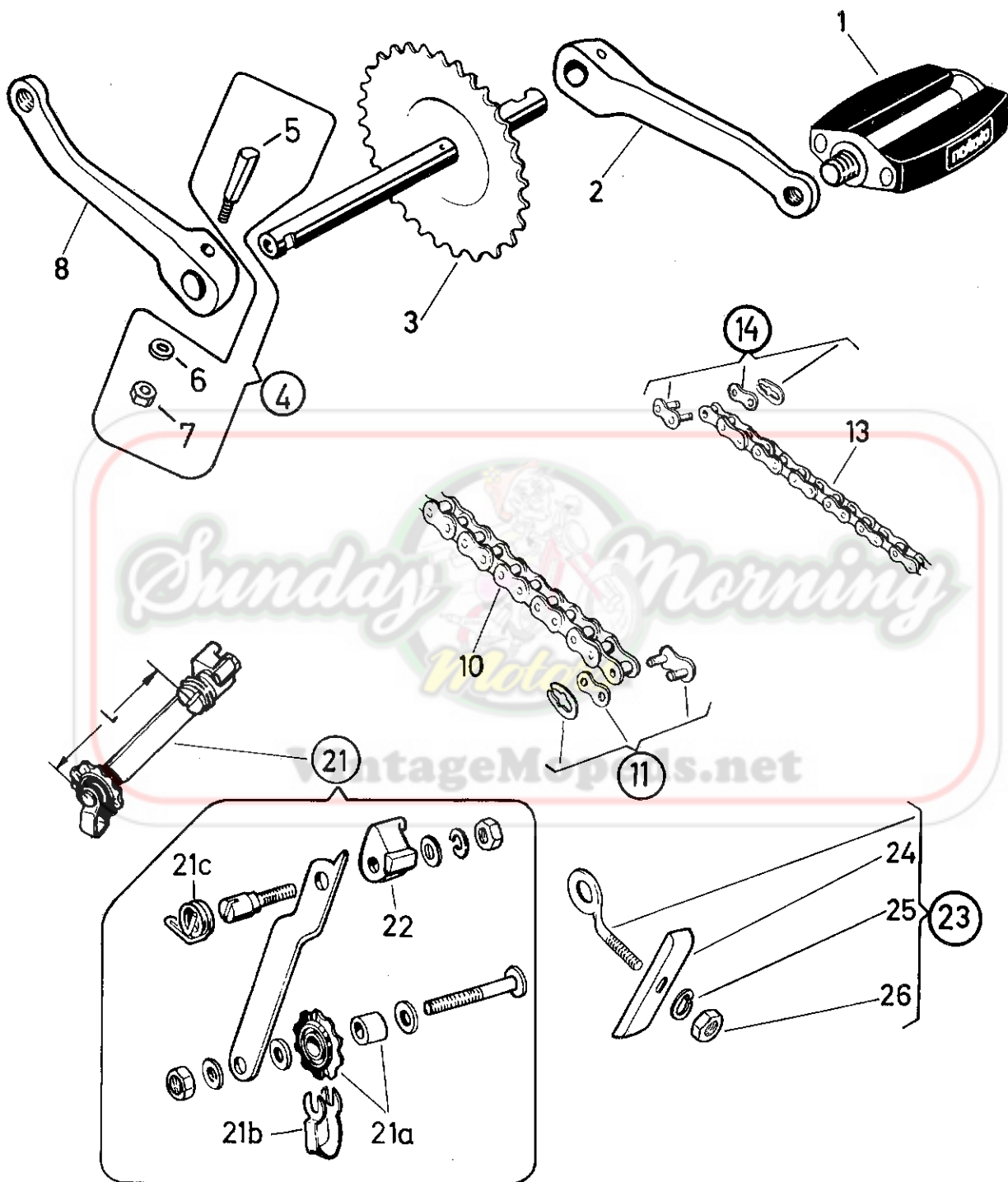




ST-0/42/1 US.

15. PEDALS, CHAINS, CHAIN TENSIONERX M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	321.1.42.851.0	PEDAL compl. (without rear reflector)	per pair	
2	321.1.42.802.1	CRANK r.h.	1	-
2	321.1.42.503.1	CRANK r.h.	-	1
3	321.1.42.501.2	PEDAL SPINDLE (28 teeth)	1	1
4	321.1.42.803.0	COTTER compl.	2	2
5	321.1.42.803.1	COTTER loose	2	2
6	24795	WASHER 6,4 DIN 125	2	2
7	24773	HEXAGON NUT DIN 934	2	2
8	321.1.42.852.1	CRANK l.h.	1	1
10	907.1.28.102.0	DRIVING CHAIN compl. (1/2"x3/16"x7,75) 102 rollers (1 HP and 1,5 HP)	1	-
10	907.1.28.103.0	DRIVING CHAIN compl. (1/2"x3/16"x7,75) 103 rollers (2 HP)	1	-
10	907.1.28.104.0	DRIVING CHAIN compl. (1/2"x3/16"x7,75) 104 rollers (1 HP)	-	1
10	907.1.28.100.0	DRIVING CHAIN compl. (1,5 HP (1/2"x3/16"x7,75) and 2 HP) 100 rollers	-	1
11	907.1.28.001.0	CHAIN MASTER LINK compl.	1	1
13	600.6.15.080.0	CHAIN for pedals (1/2"x1/8") 80 rollers	1	1
14	600.1.15.010.0	CHAIN MASTER LINK compl. (replacement for 1140.0)	1	1



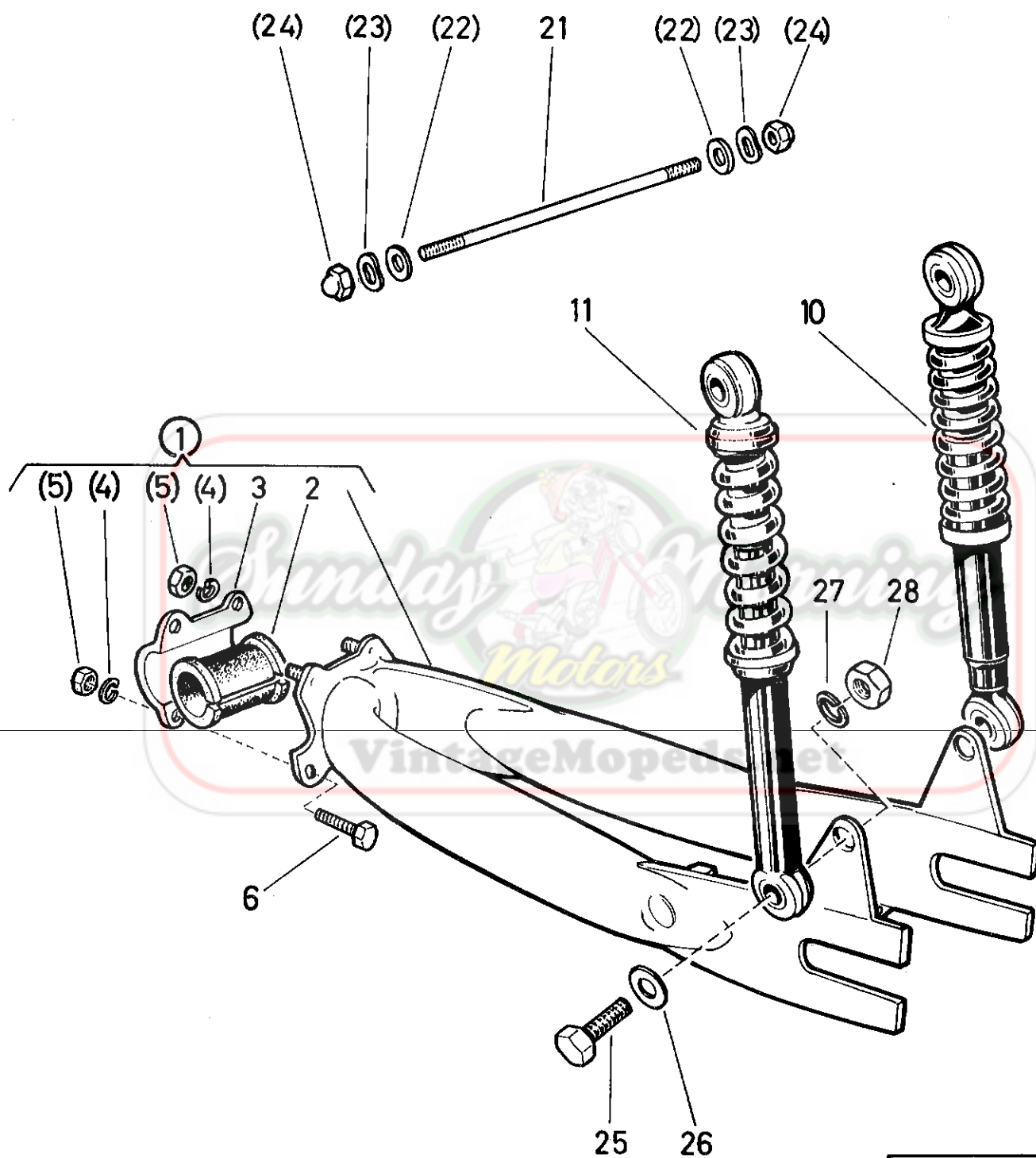
ST-O/42/1 US.

15. PEDALS, CHAINS, CHAIN TENSIONER (cont.)X M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
21	349.4.28.520.0	CHAIN TENSIONER compl. for pedal chain (with parts 21a, 21b, 21c and 22) (l=80mm)	1	1
21a	349.1.28.021.0	CHAIN TENSIONER ROLLER compl.	1	1
21b	349.1.28.022.1	CHAIN GUIDE CLIP	1	1
21c	349.1.28.023.1	TORSION SPRING for chain tensioner	1	1
22	349.1.28.527.1	ADAPTOR	1	1
23	321.1.41.925.0	CHAIN TENSIONER compl. (with parts 24 and 26)	2	2
24	321.1.41.928.1	BRACKET	2	2
25	26834	SPRING WASHER B6 DIN 127	2	2
26	24773	HEXAGON NUT M6 DIN 934	2	2

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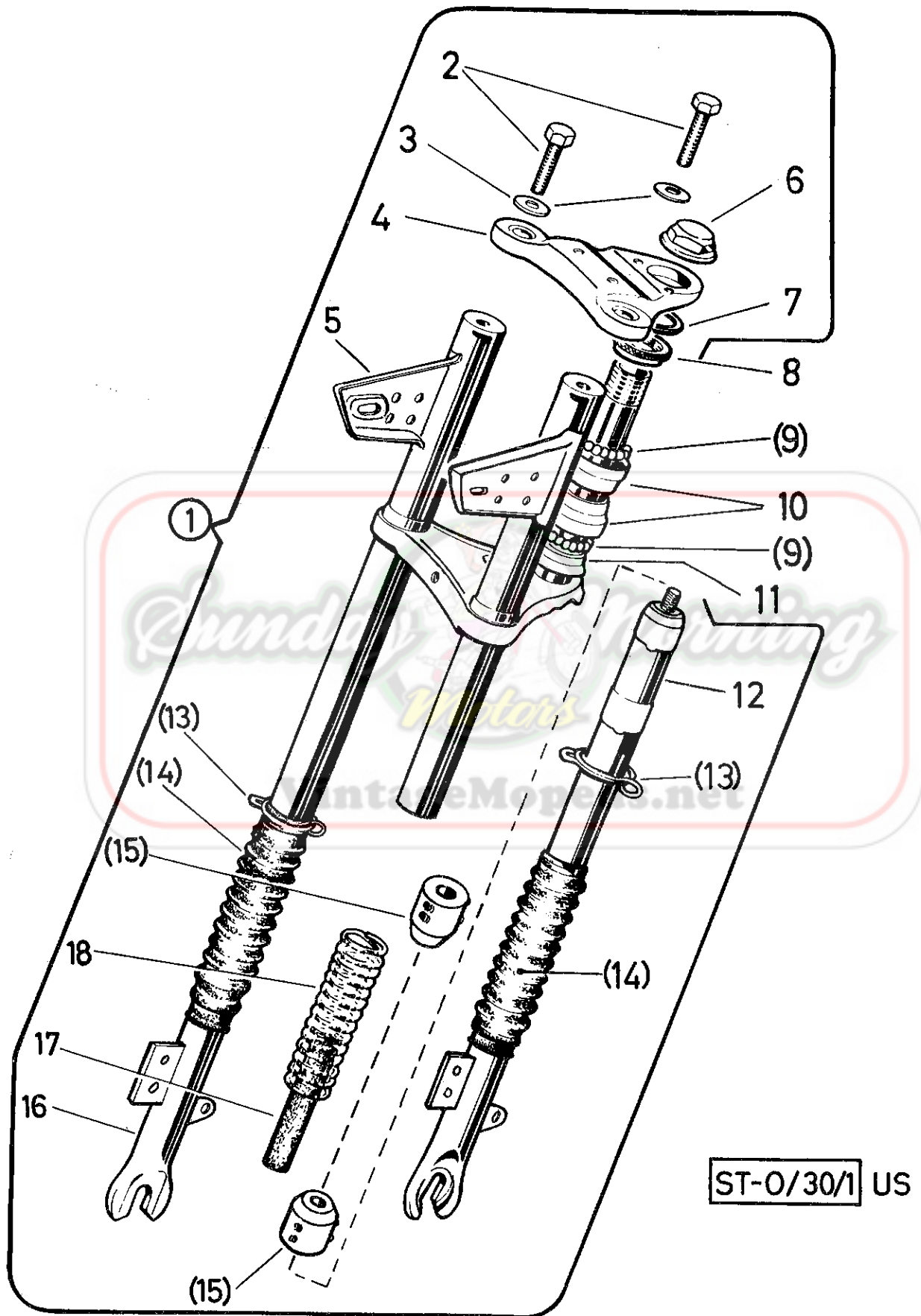


ST-0/21/1 US.

15a. REAR WHEEL SUSPENSION
(Pivoted Fork,
Suspension unit)X M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	321.1.21.900.0	PIVOTED FORK compl. (with parts 2-6)	1	1
2	349.1.21.509.1	RUBBER BEARING for pivoted fork	1	1
3	321.1.21.906.1	BEARING BUSH	1	1
4	26819	SPRING WASHER B8 DIN 127	4	4
5	24775	HEXAGON NUT M8 DIN 934	4	4
6	900.1145	HEXAGON SCREW M8x20 DIN 933-8.8	2	2
10	321.1.21.850.0	SUSPENSION UNIT compl.	2	-
11	321.2.21.850.0	SUSPENSION UNIT compl.	-	2
21	364.1.21.013.1	BOLT (M8, 205 long)	1	1
22	321.1.20.822.1	WASHER 21/8, 4/2, 5	2	2
23	24806	WASHER 8, 4 DIN 433	2	2
24	900.2935	DOMED NUT M8 DIN 1587	2	2
25	900.1149	HEXAGON SCREW M835 DIN 933-8.8	2	2
26	24806	WASHER 8, 4 DIN 433	2	2
27	26819	SPRING WASHER B8 DIN 127	2	2
28	24775	HEXAGON NUT DIN 934	2	2

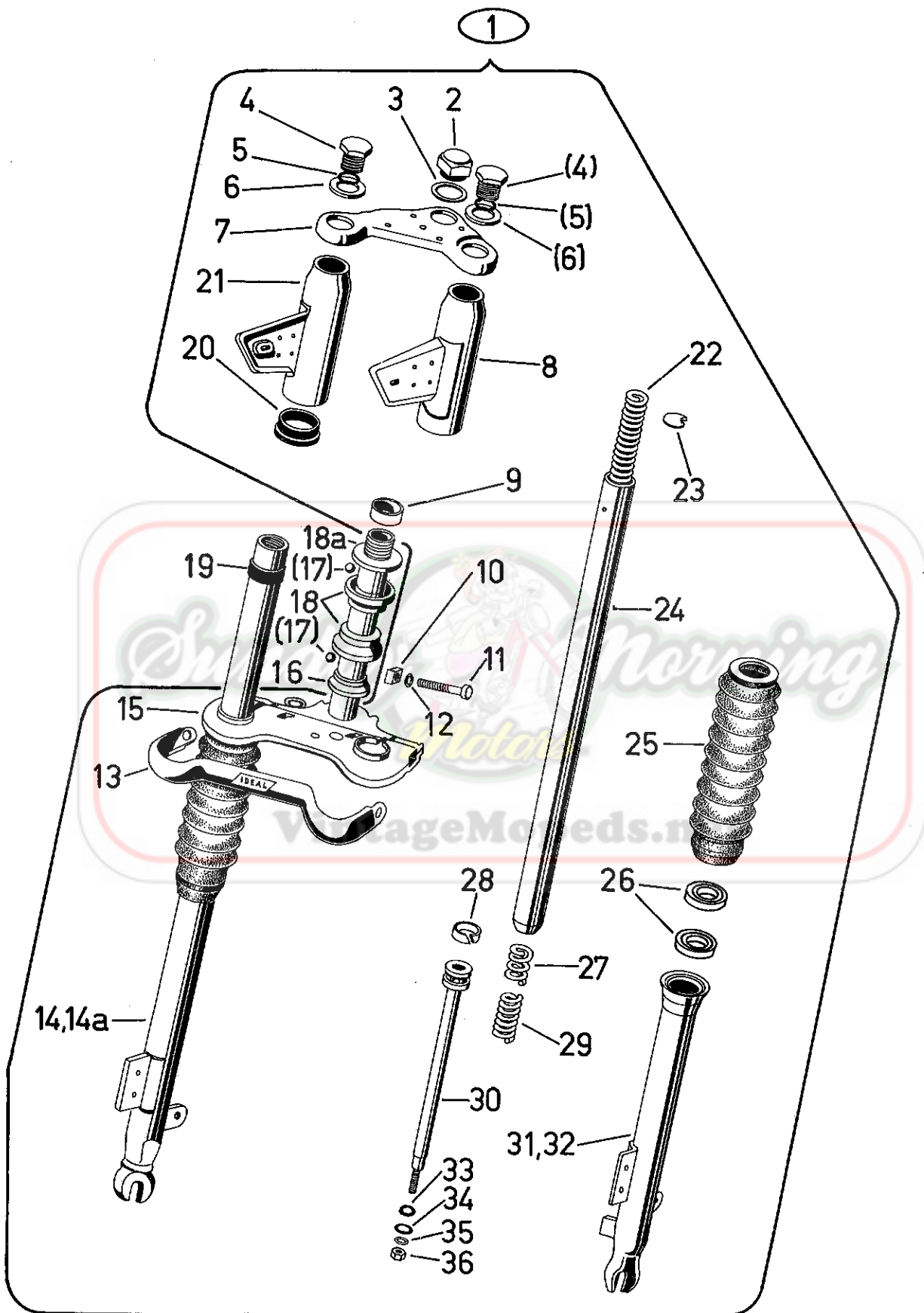




16. FRONT FORK WITH STEERINGX M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	321.3.30.400.0	FRONT FORK compl. (Grimeca)	1	-
2	900.1052	HEXAGON HEAD SCREW M8x25 DIN 933-8.8	2	-
3	24797	WASHER 8,4 DIN 125	2	-
4	321.3.30.407.2	TOP BRIDGE FOR FORK	1	-
5	321.3.30.406.2	BOTTOM BRIDGE FOR FORK	1	-
6	349.1.30.518.1	FORK SHAFT NUT	1	-
7	901.3935	WASHER 32/26,2/2,5	1	-
8	321.1.30.708.1	TOP GUIDE BUSHING	1	-
9	25226	BALL Ø5	42	-
10	25221	BEARING CUP	2	-
11	25220	BOTTOM GUIDE BUSHING	1	-
12	321.3.30.415.2	SLIDING TUBE l.h.	1	-
13	321.3.30.429.1	FIXING CLIP	2	-
14	321.3.30.428.1	RUBBER SLEEVE	2	-
15	321.1.30.935.1	THREADING COUPLING	4	-
16	321.3.30.416.2	SLIDING TUBE r.h.	1	-
17	321.1.30.920.1	RUBBER SPRING	2	-
18	321.1.30.934.1	THRUST SPRING	2	-

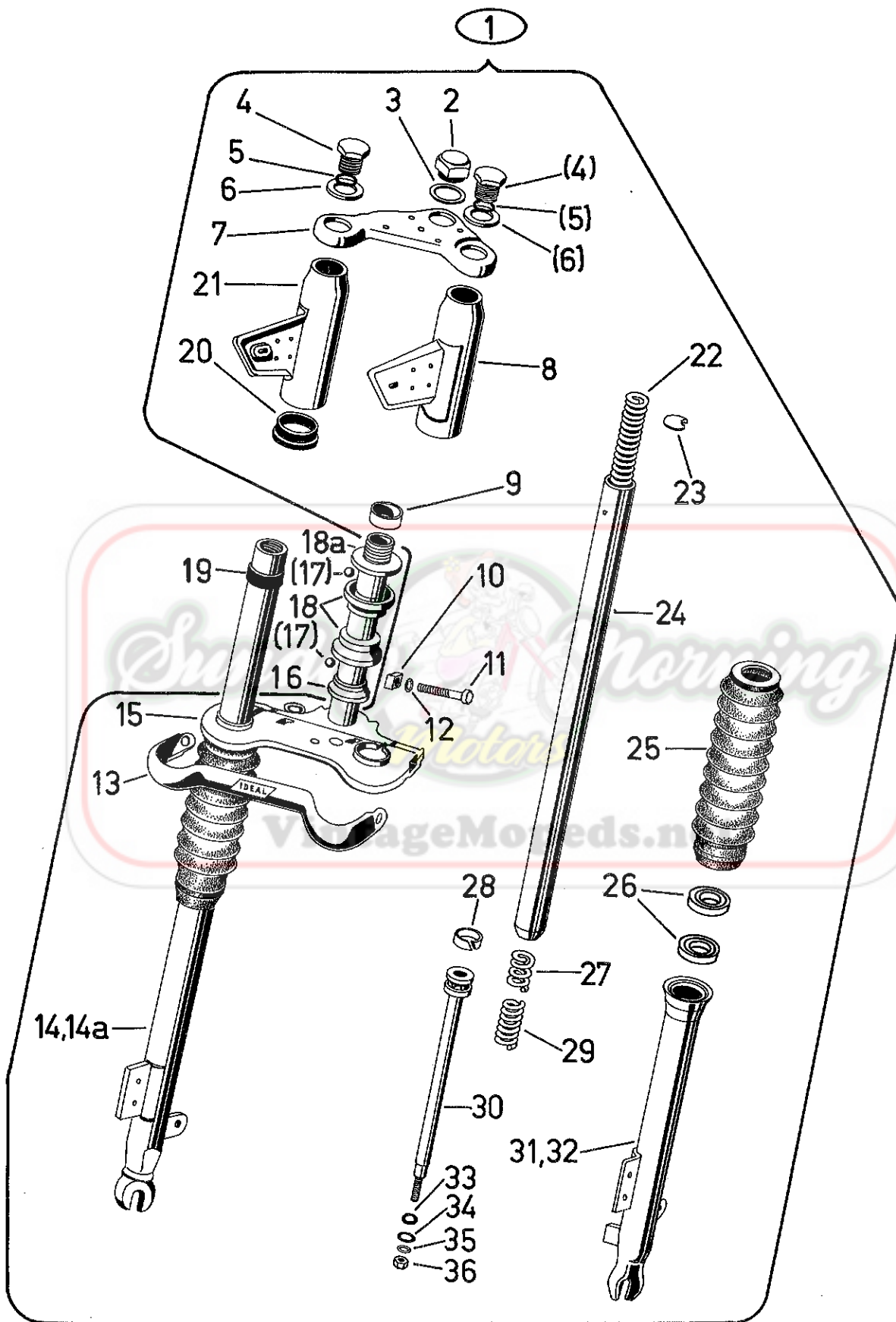




16a. FRONT FORK WITH STEERINGM
K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.
1	321.1.30.800.0	FRONT FORK kompl. (Pous)	1
2	321.1.30.818.1	FORK SHAFT NUT	1
3	321.1.30.819.1	WASHER Ø29/35x0,75	1
4	321.1.30.812.1	COVER SCREW	2
5	321.1.30.813.1	O-RING Ø18-2,2	2
6	321.1.30.814.1	WASHER Ø24,2/35x1,75	2
7	321.1.30.807.2	TOP BRIDGE for fork	1
8	321.1.30.843.2	HEAD LAMP CARRIER left	1
9	321.1.30.851.1	SPACER RING Ø32,5/26,2x13,5	1
10	321.1.30.856.1	SQUARE NUT M10	2
11	901.1034	HEXAGON BOLT M10x60 DIN 931-8.8	2
12	22792	WASHER 10,5 DIN 125	2
13	321.1.30.857.1	RIM, chromed	1
14	321.1.30.808.0	HALF FORK compl. left	1
14a	321.1.30.809.0	HALF FORK compl. right	1
15	321.1.30.806.2	BOTTOM BRIDGE for fork	1
16	25220	BOTTOM GUIDE BUSHING	1
17	25226	BALL Ø5	42
18	25221	BEARING CUP	2
18a	321.1.30.708.1	TOP GUIDE BUSHING	1
19	321.1.30.859.1	RUBBER SLEEVE Ø24/25x10	1
20	321.1.30.858.1	GUIDE RING Ø32/35x9	2

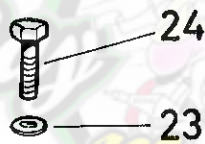
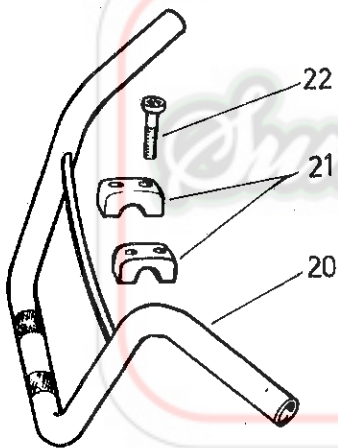
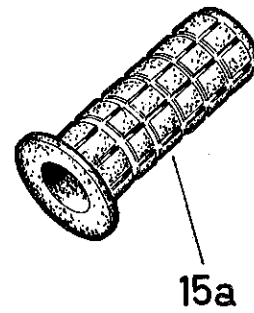
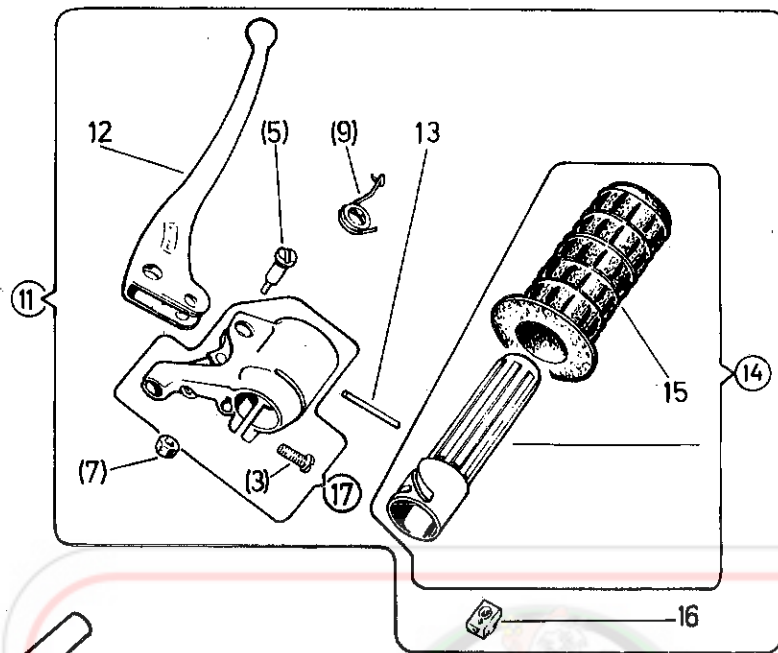




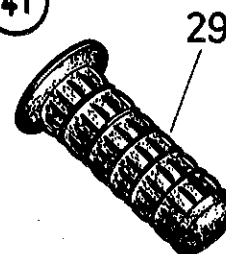
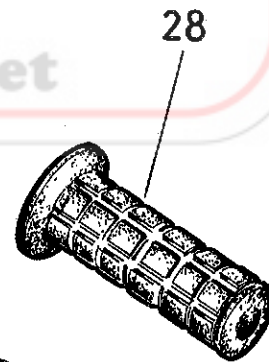
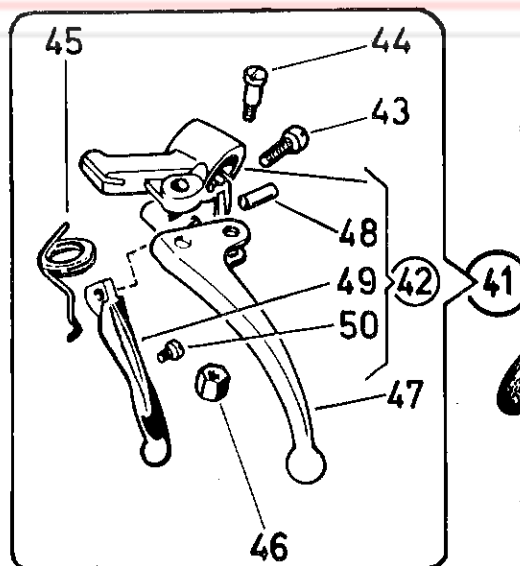
16a. FRONT FORK WITH STEERING (cont.)M
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II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.
21	321.1.30.844.2	HEAD LAMP CARRIER right	1
22	321.1.30.834.1	THRUST SPRING Ø25/22x424 thickness of wire Ø3,5	2
23	321.1.30.831.1	WASHER for thrust spring	2
24	321.1.30.808.1	INNER TUBE Ø28x463	2
25	321.1.30.828.1	RUBBER SLEEVE	2
26	321.1.30.829.1	OIL SEAL Ø28/40x7	4
27	321.1.30.833.1	DAMPING SPRING TOP Ø13/18x17	2
28	321.1.30.849.1	GUIDE RING Ø22,5/19x7	2
29	321.1.30.832.1	DAMPING SPRING BOTTOM Ø13/18x34	2
30	321.1.30.850.2	PISTON with spring bolt 200 long	2
31	321.1.30.815.2	SLIDING TUBE with guide bushing left	1
32	321.1.30.816.2	SLIDING TUBE with guide bushing right	1
33	700.1.41.026.1	O-RING RDR 7,65x1,78A DIN 3770	2
34	24365	SEAL WASHER A6x12 DIN 7603	2
35	3665	WASHER Ø6,1/12x1	2
36	900.2966	HEXAGON NUT M6 DIN 985	2





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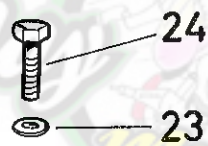
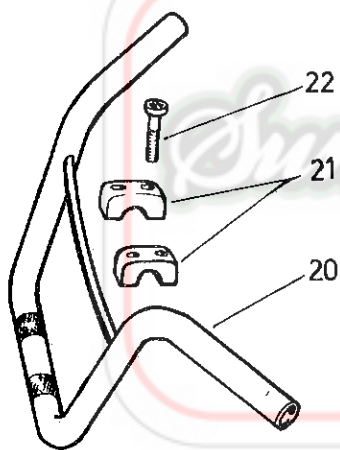
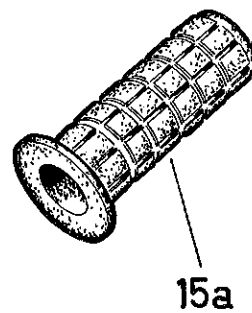
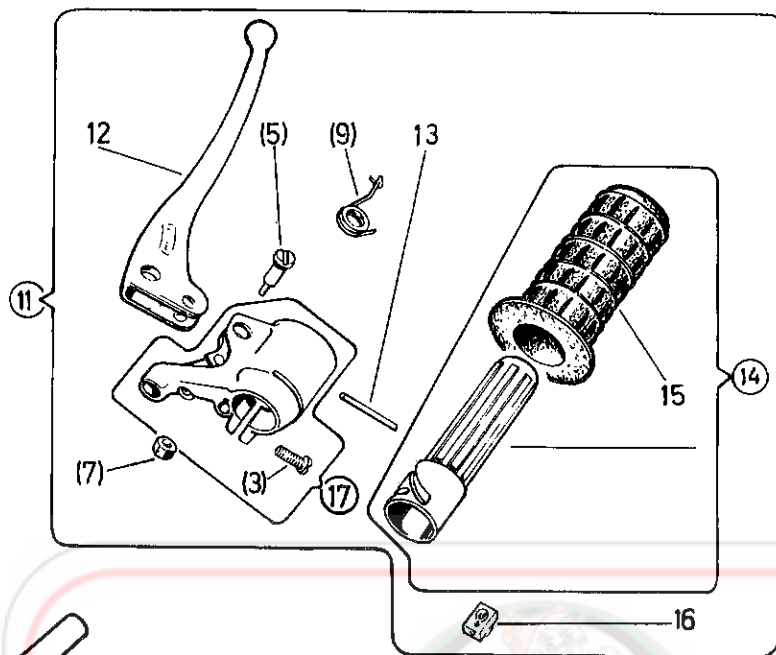


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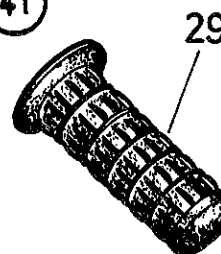
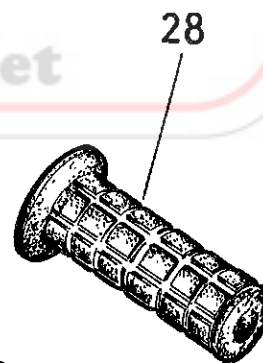
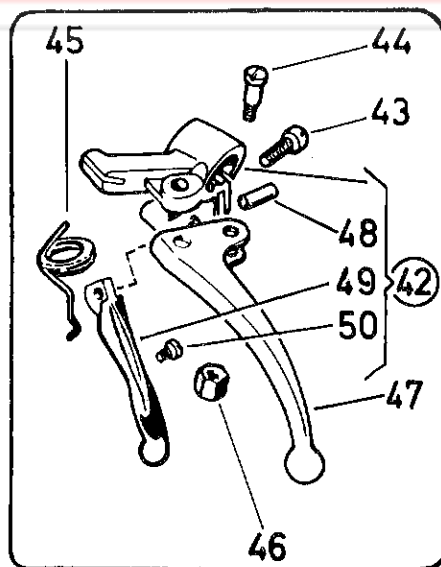
17. HANDLEBAR AND CONTROLSX M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
3	050.3222	PAN HEAD SCREW (M6x15)	1	1
5	050.3227	PIVOT BOLT (M5)	1	1
7	349.3.32.028.1	PLASTIC NUT (self-locking) for threading M5)	1	1
9	349.1.32.809.1	RETURN SPRING r.h.	1	1
11	349.2.32.805.0	THROTTLE TWIST GRIP compl.	1	-
(11)	349.3.32.805.0	THROTTLE TWIST GRIP compl.	-	1
12	328.2.32.028.1	BRAKE LEVER	1	1
13	902.4822	SPIRAL PIN 2x26 DIN 7343	1	1
14	349.2.32.808.0	THROTTLE TWIST GRIP TUBE compl. (with part 15)	1	-
(14)	349.3.32.808.0	THROTTLE TWIST GRIP TUBE compl. (with part 15a)	-	1
15	349.1.32.815.1	TWIST GRIP COVER Ø24 (black)	1	-
15a	349.2.32.815.1	TWIST GRIP COVER Ø24 (black)	-	1
16	349.1.32.110.0	SLIDING BLOCK compl.	1	1
17	349.1.32.107.0/31	HOUSING for throttle grip compl. (with part 3)	1	1
20	321.1.32.801.2	HANDLEBAR TUBE	1	1
21	349.2.30.502.1	CLAMP	2	-
21	321.1.30.402.1	CLAMP	-	2
22	900.1374	HEXAGON SOCKET HEAD SCREW (M7x35)	-	4





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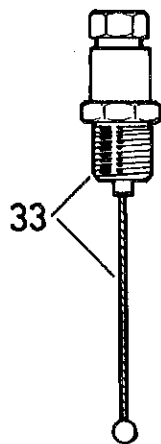
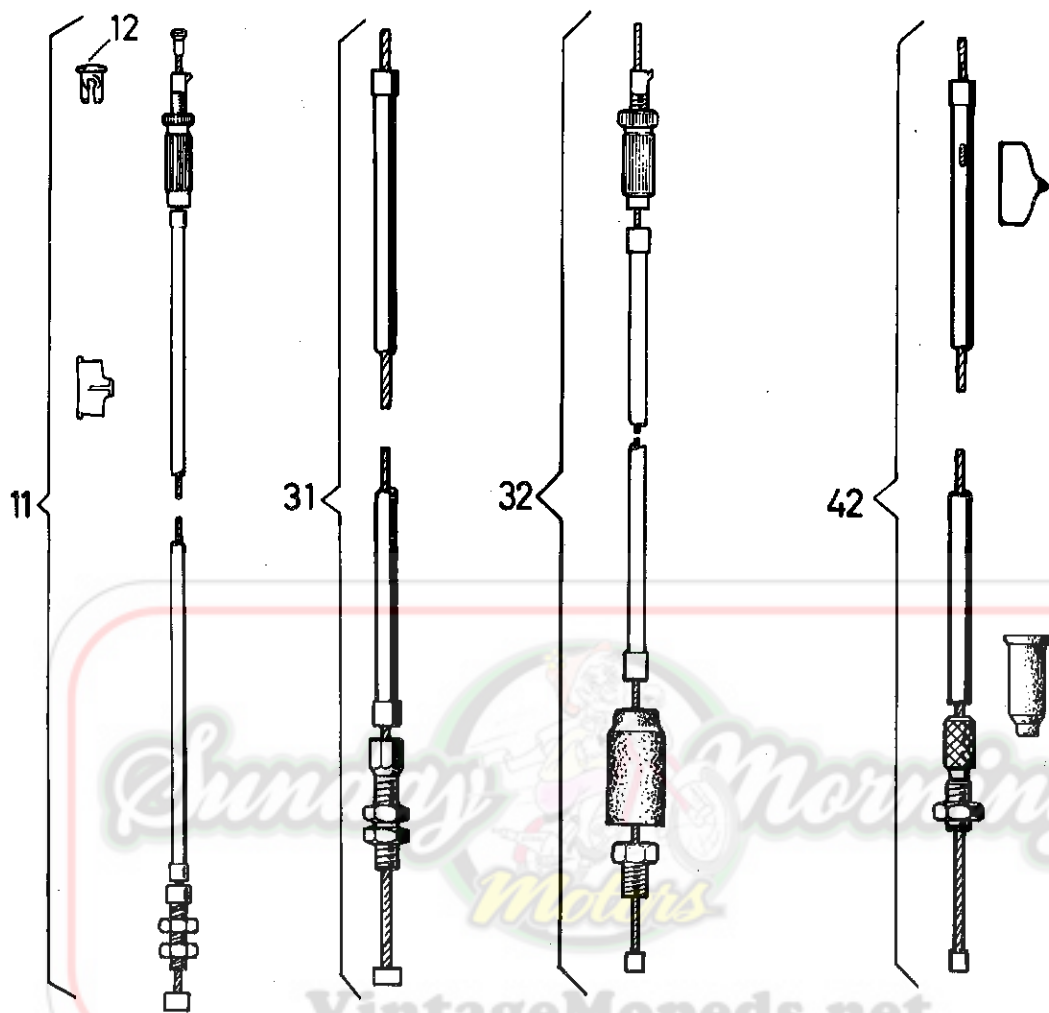


ST.-O/32/1 US

17. HANDLEBAR AND CONTROLS (cont.)X M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
23	24796	WASHER 7,4 DIN 125	4	-
24	900.1135	HEXAGON SCREW M7x45 DIN 931-8.8	4	-
28	349.2.32.816.1	DUMMY RUBBER GRIP Ø22 (black)	-	1
29	349.3.32.816.1	DUMMY RUBBER GRIP Ø22 (black)	1	-
41	349.2.32.817.0	BRAKE- AND ACTUATING LEVER compl.	1	1
42	349.1.32.818.0/31	SHACKLE compl.	1	1
43	050.3222	PAN HEAD SCREW (M6x15)	1	1
44	050.3227	PIVOT BOLT (M5)	1	1
45	349.1.32.819.1	RETURN SPRING l.h.	1	1
46	349.3.32.028.1	PLASTIC NUT (for thread M5)	1	1
47	328.2.32.006.1	HAND LEVER for brake	1	1
48	902.4809	SPIRAL PIN 4,7x12 DIN 7343	1	1
49	349.3.32.032.1	HAND LEVER for clutch (power)	1	1
50	349.1.32.031.1	CABLE CLAMPING SCREW (M4x10)	1	1





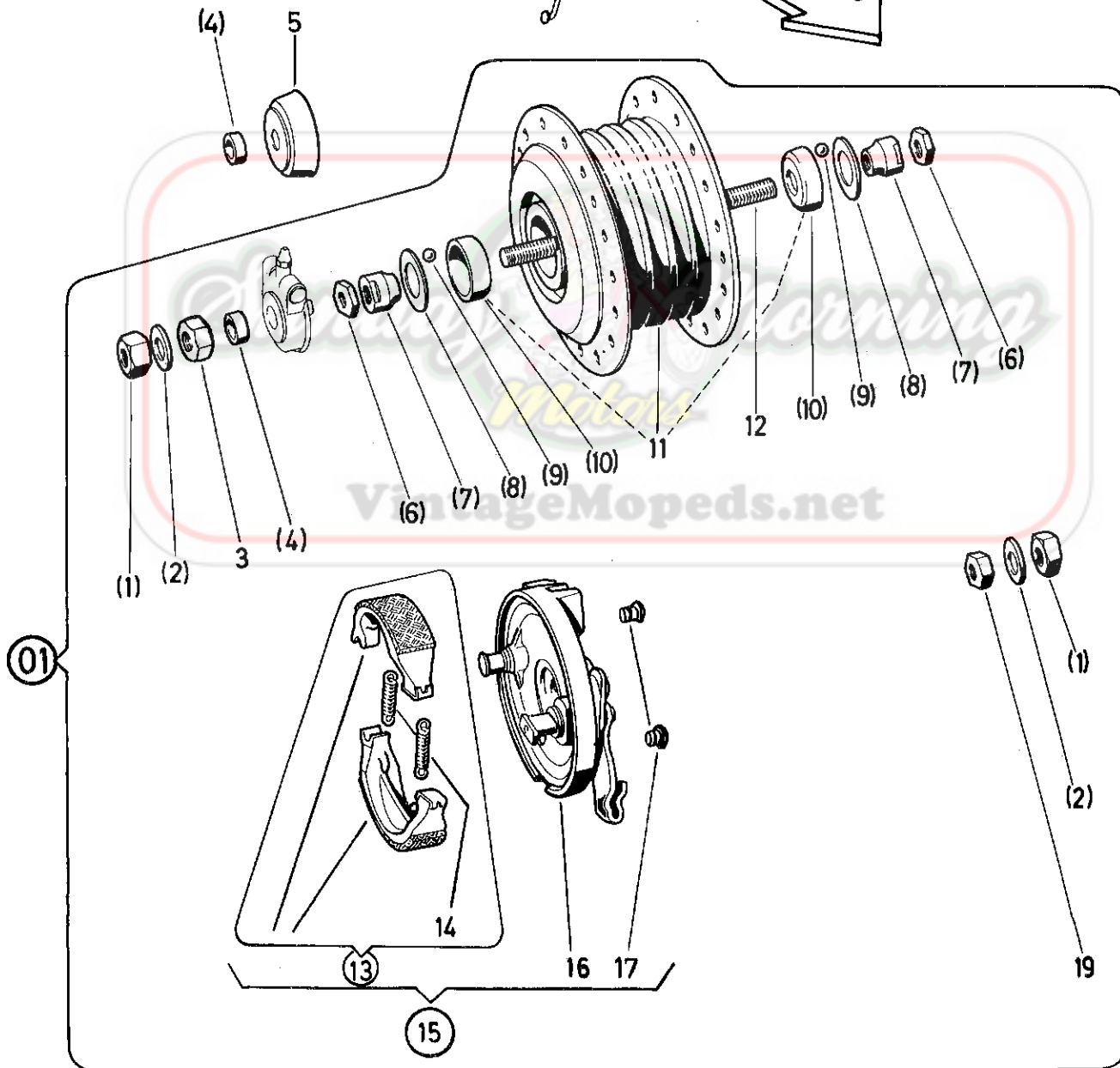
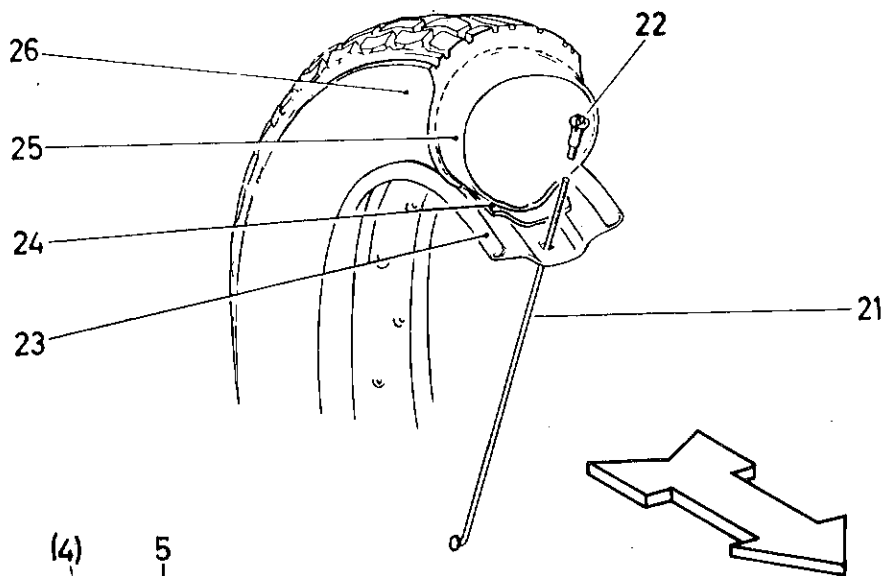
ST-O/60/1 US.

18. CABLESX M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
11	910.8.18.005.0	FRONT BRAKE CABLE compl. (wire 1100/cover 940)	1	1
11	910.8.18.004.0	REAR BRAKE CABLE compl. (wire 1650/cover 1490)	1	-
11	910.8.19.001.0	REAR BRAKE CABLE compl. (wire 1650/cover 1490)	-	1
12	910.0.12.002.1	CABLE RETAINER	2	2
31	910.2.28.001.0	CLUTCH (Power) CABLE compl. (wire 1120/cover 960)	1	-
32	910.4.14.002.0	CLUTCH (Power) CABLE compl. (wire 1020/cover 890)	-	1
33	910.4.12.001.0	CLUTCH (Power) CABLE compl. (66 long)	-	1
42	910.5.22.001.0	THROTTLE (CARBURETOR) CABLE compl. (wire 1010/cover 900)	1	1

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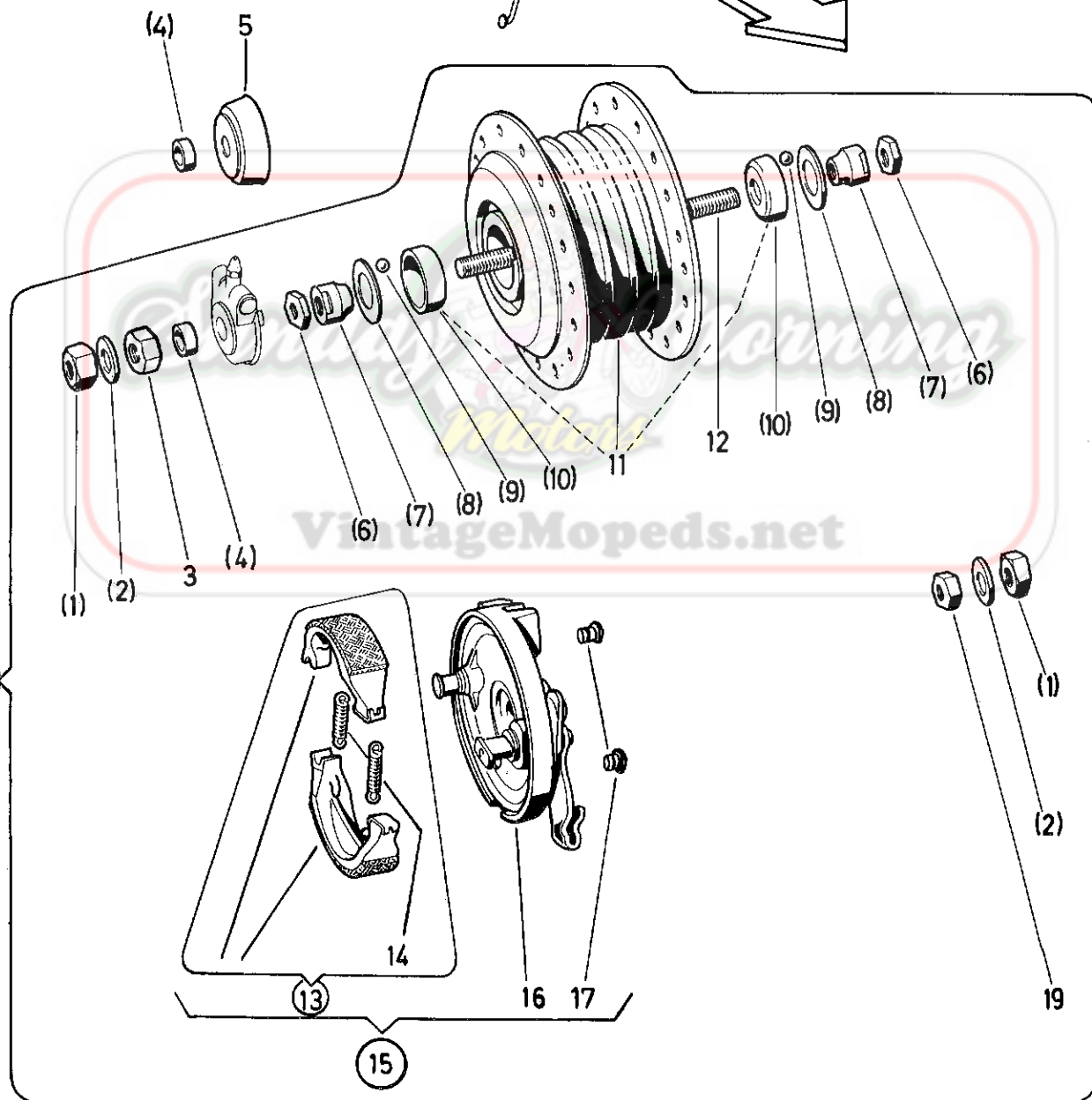
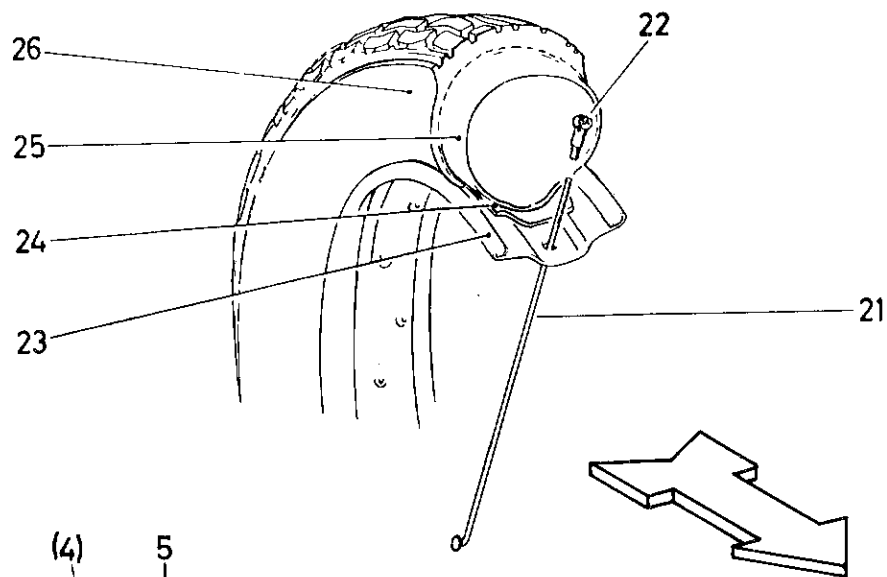


19. FRONT WHEELX M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
--	321.1.40.200.0	FRONT WHEEL compl.(with steel rim, without tire)	1	-
01	349.1.40.802.0	FRONT WHEEL HUB compl. (Leleu Ø80mm)	1	-
1	349.1.40.016.1	HEXAGON NUT (axle nut) (M11x1, 10mm high, 19SW)	2	-
2	604.4124	WASHER 19/11,3/0,8	2	-
3	349.2.40.008.1	HEXAGON NUT (M11x1, 9mm high, SW 17)	1	-
4	349.1.40.004.1*	SPACER RING 16/11,2/4,7	1	-
5	349.1.40.017.1*	COVER CAP	-	-
6	349.1.40.008.1	HEXAGON NUT (M11x1,5mm high, SW17)	2	-
7	349.1.40.010.1	CONE Ø18x13	2	-
8	349.1.40.011.1	COVER DISC 29,2/18,5/0,4	2	2
9	22757	BALL 7/32"	22	-
10	349.1.40.006.1	BEARING CUP Ø29x10,5	2	-
11	349.1.40.003.2	FRONT WHEEL BRAKE HUB (with pressed-in bearing cups)	1	-
12	349.1.40.026.1	FRONT WHEEL AXLE, 156 long	1	-
13	349.1.40.015.9	PAIR OF BRAKE SHOES (with brake shoe spring)	1	-
14	349.1.40.019.1	BRAKE SHOE SPRING	2	-
15	349.1.40.807.0	BRAKE COVER PLATE compl. (with parts 13,14,16 and 17)	1	-

* These parts are omitting when mounting
speedometer drive





19. FRONT WHEEL(cont.)

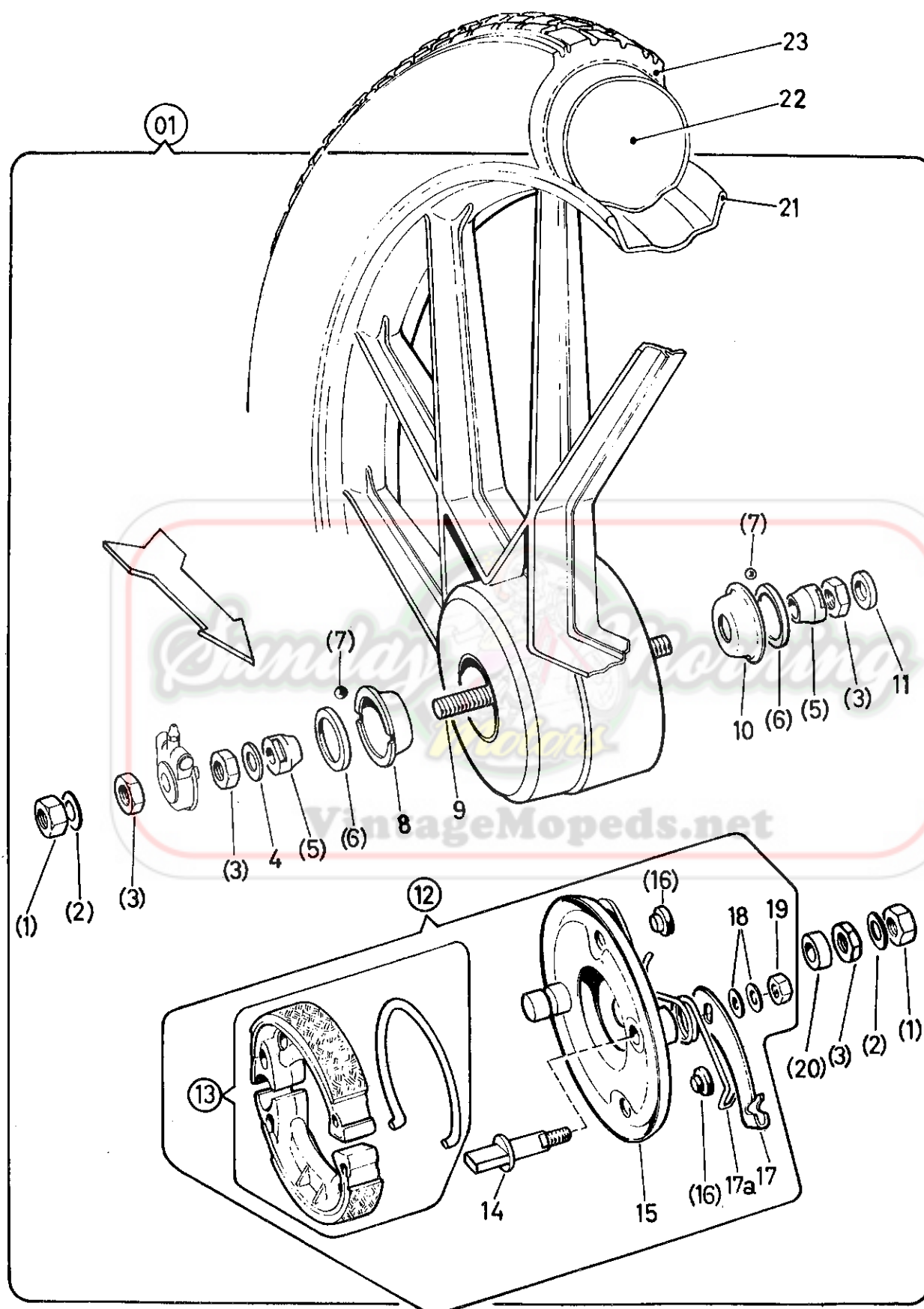
X	M
K	K
	II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
16	349.1.40.807.9	BRAKE COVER PLATE (with part 17)	1	-
17	349.1.40.816.1	PLUG	2	-
19	349.1.40.014.1	HEXAGON NUT (M11x1, 7mm high, SW 17)	1	-
21	321.1.41.030.1	SPOKE Ø2,6x186 (INOX)	36	-
22	349.1.40.031.1	NIPPLE M3	36	-
23	321.2.40.133.1	RIM 1,35x17" (steel)	1	-
24	901.0894	CHAFING STRIP	1	-
25	901.0863	INNER TUBE 21"x2"	1	-
26	902.0800	TIRE 2 1/4 - 17 (21x2,25)	1	-

Sunday Morning
Motors

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19a. FRONT WHEEL(Magnesium type)X M
K K
II

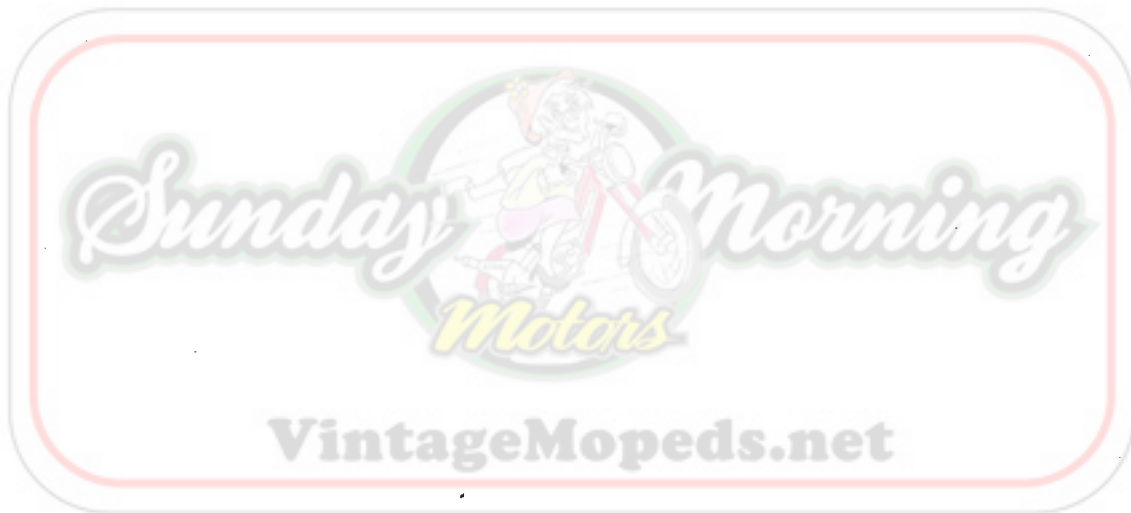
Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.
01	321.1.40.900.0	FRONT WHEEL compl. (without tire)-	1
1	349.1.40.714.1	HEXAGON NUT (axle nut, M11x1, 10 high SW 17)	- 2
2	604.4124	WASHER 19/11,3/0,8	- 2
3	349.1.40.708.1	HEXAGON NUT M11x1, 6 high, SW 17	- 4
4	900.3938	WASHER 18/12,3/1	- 1
5	349.1.40.710.1	CONE Ø19x12	- 2
6	349.1.40.711.1	DUST CAP 28,1/20/3,5	- 2
7	22751	BALL 1/4"	- 20
8	349.1.40.705.1	BEARING CUP r.h.	- 1
9	349.1.40.026.1	FRONT WHEEL AXLE, 156 long	- 1
10	349.1.40.706.1	BEARING CUP l.h.	- 1
11	350.1.13.076.1	WASHER 18/12,5/2	- 1
12	349.1.40.707.0	BRAKE COVER PLATE, compl.	- 1
13	349.1.40.715.9	PAIR OF BRAKE SHOES with brake shoe spring	- 1
14	349.1.40.709.1	BRAKE CAM, 46 long	- 1
15	349.1.40.707.2	BRAKE COVER PLATE, loose	- 1
16	349.1.40.716.1	PLUG	- 2
17	349.1.40.713.1	BRAKE LEVER	- 1
17a	349.1.40.719.1	RETURN SPRING	- 1
18	24795	WASHER 6,4 DIN 125	- 2

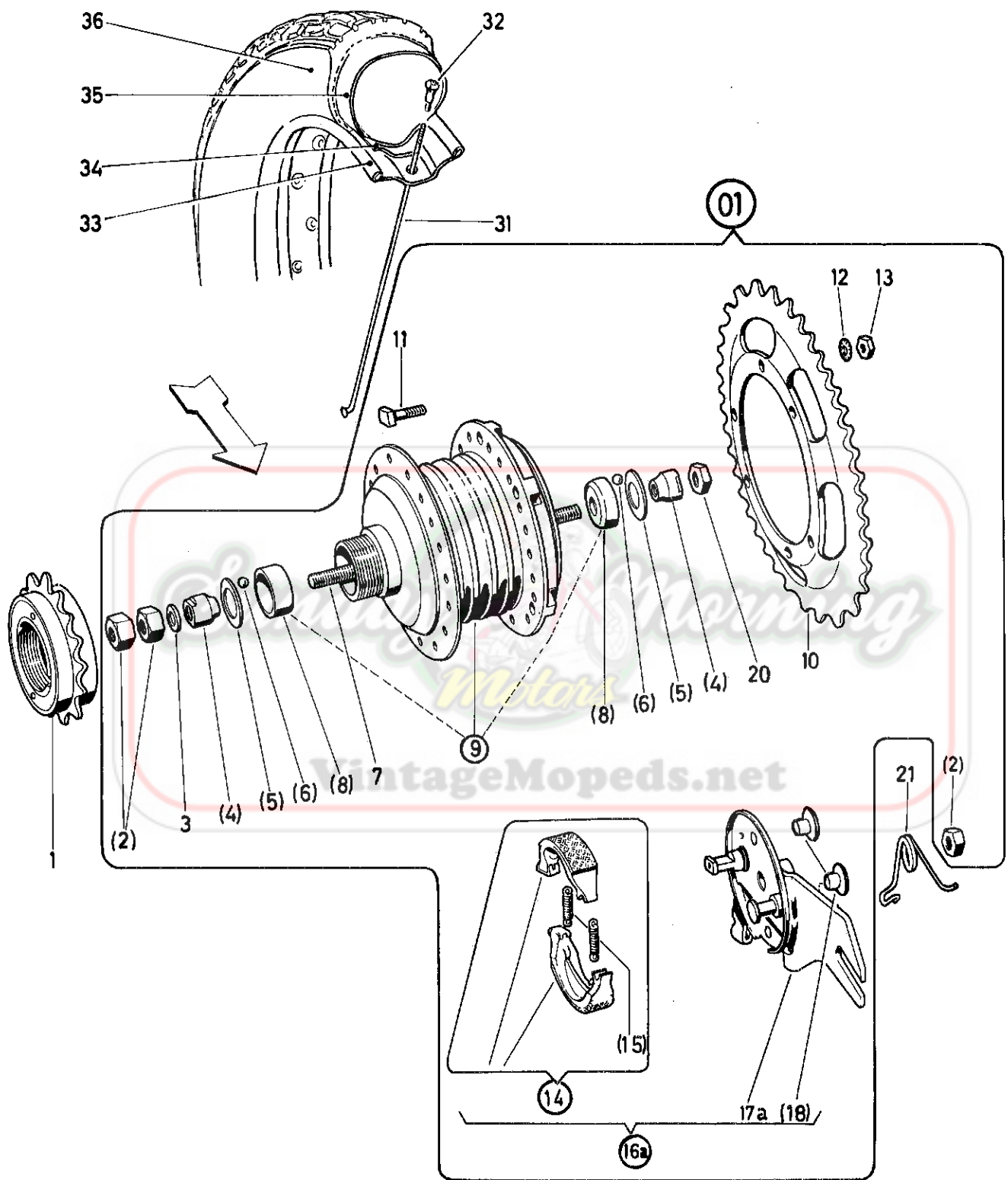


19a. FRONT WHEEL(Magnesium type)(cont.)

X M
K K
 II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
19	24773	HEXAGON NUT M6 DIN 934	-	1
20	349.1.40.704.1	DISTANCE RING 16/12/6	-	1
21	321.1.40.902.2	FRONT WHEEL, loose, (with parts 8 and 10)	-	1
22	901.0863	INNER TUBE 21x2	-	1
23	901.0899	TIRE 2 1/2 - 17	-	1





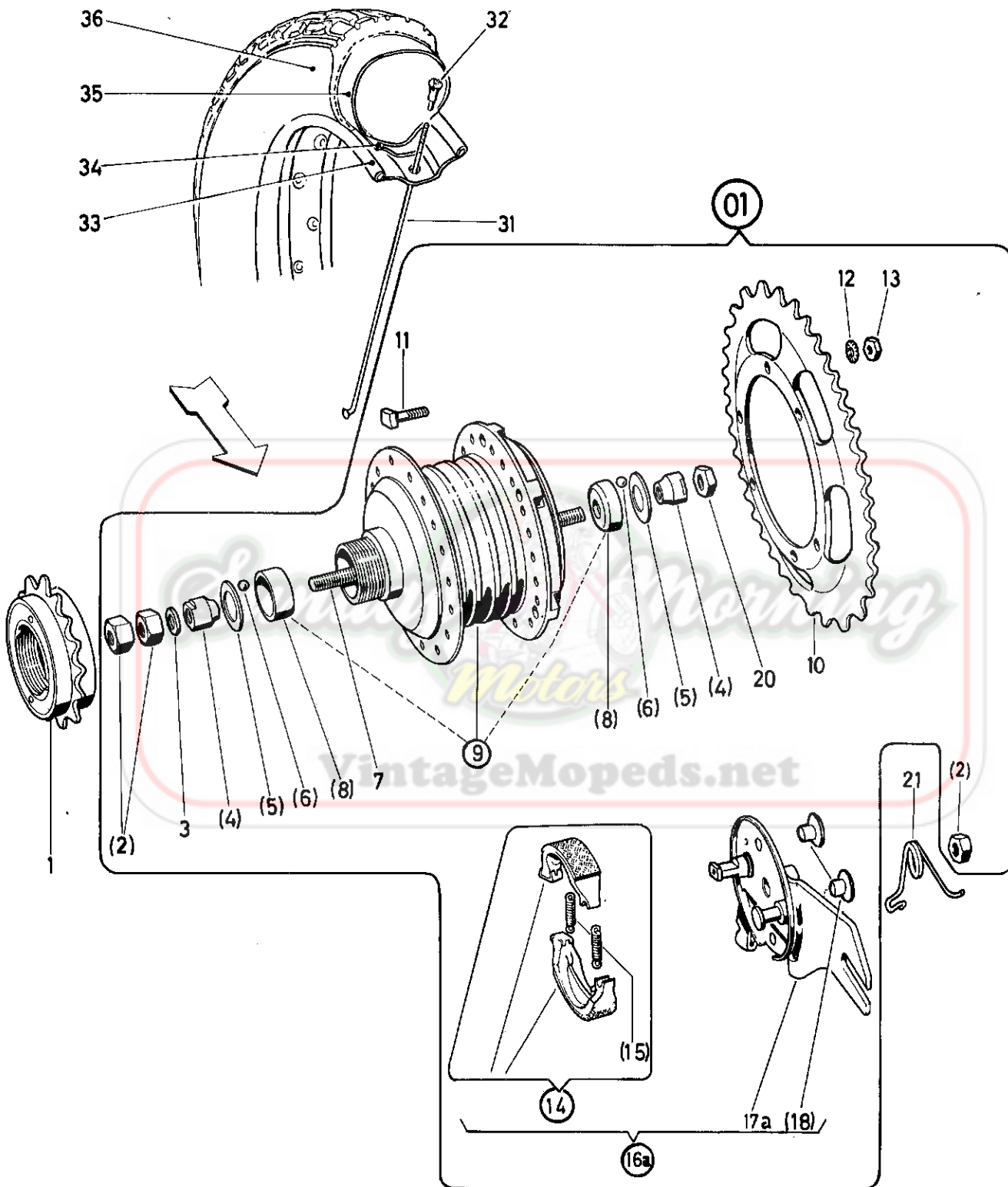
Ma/41/3 US.

20. REAR WHEEL

X	M
K	K
	II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
--	321.1.41.800.0	REAR WHEEL compl. (45 and 23 teeth) (with steel rim, without tire)	1	-
01	349.2.41.902.0	REAR WHEEL HUB compl. (Leleu Ø80) (with 45 toothed chain sprocket, without idle gear sprocket)	1	-
1	349.2.41.023.0	IDLE GEAR SPROCKET compl. (23 teeth) (Messrs.Maillard)	1	-
2	25015	HEXAGON NUT M12x1 DIN 934	3	-
3	350.1.13.078.1	WASHER 18/12,5/1,8	1	-
4	349.1.41.010.1	CONE Ø20x13,5	2	-
5	349.1.41.004.1	COVER DISC 29,2/21/0,4	2	-
6	22754	BALL 3/16"	26	-
7	349.1.41.026.1	REAR WHEEL AXLE, 180 long	1	-
8	349.1.41.006.1	BEARING CUP Ø29	2	-
9	349.1.41.003.2	REAR WHEEL BRAKE HUB (with pressed-in bearing cups)	1	-
10	321.1.41.945.1	CHAIN SPROCKET (45 teeth)	1	-
11	349.2.41.005.1	RETAINING BOLT (M6x22)	6	-
12	900.3267	SERRATED LOCK WASHER A6,4 DIN 6798	6	-
13	24773	HEXAGON NUT M6 DIN 934	6	-
14	349.1.40.015.9	PAIR OF BRAKE SHOES (with brake shoe spring)	1	-
15	349.1.40.019.1	BRAKE SHOE SPRING	2	-





Ma/41/3 US.

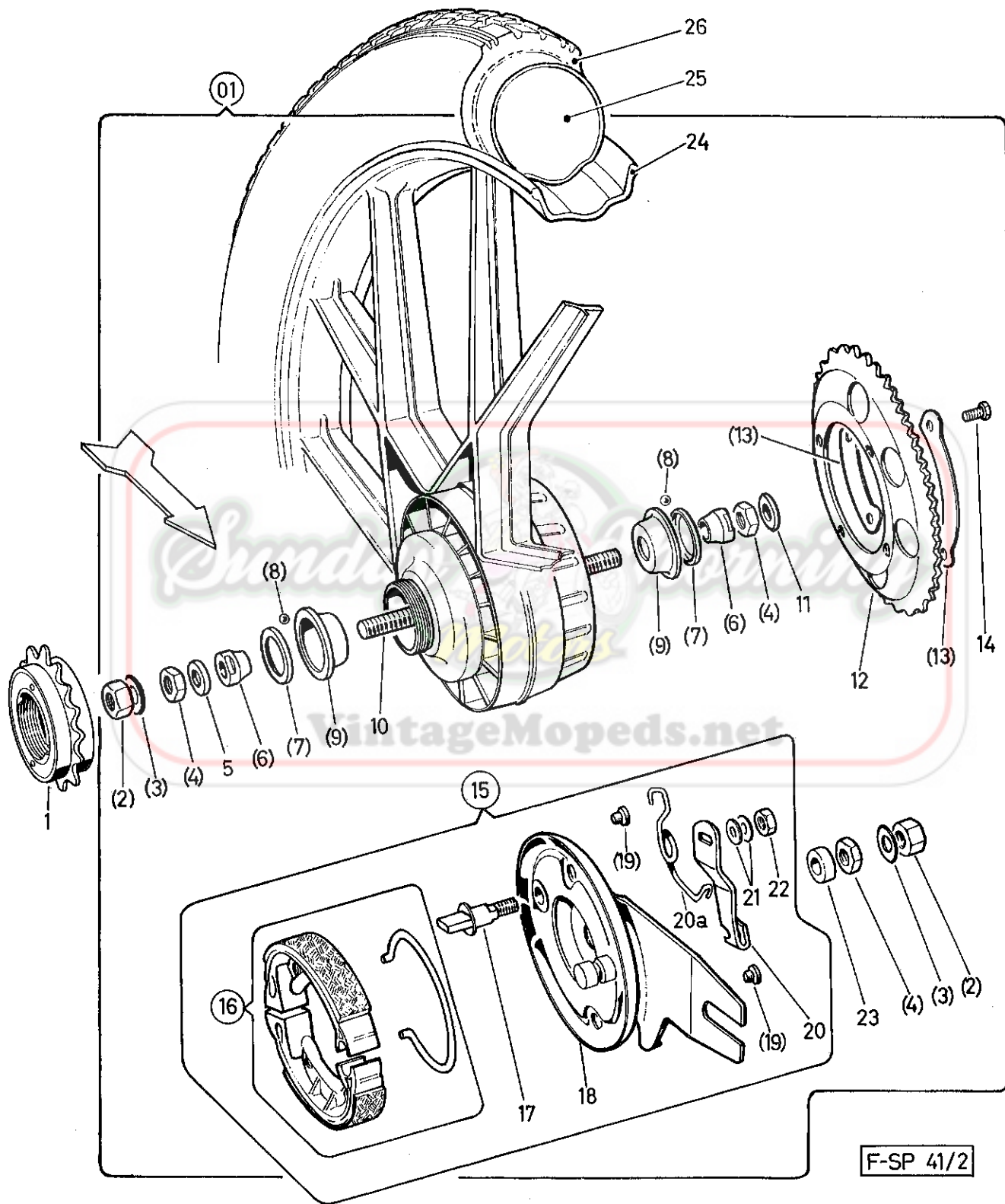
20. REAR WHEEL (cont.)

X	M
K	K
	II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
16a	349.1.41.807.0	BRAKE COVER PLATE compl. (with parts 14,15,17a and 18)	1	-
17a	349.1.41.807.9	BRAKE COVER PLATE (with part 18)	1	-
18	349.1.41.816.1	PLUG	2	-
20	349.1.41.014.1	HEXAGON NUT (M12x1, 5mm high, 19SW)	1	-
21	349.3.41.515.1	RETURN SPRING	1	-
31	320.1.41.930.1	SPOKE Ø2,6x188	36	-
32	349.1.40.031.1	NIPPLE M3	36	-
33	321.2.40.133.1	RIM 1,35x17" (steel)	1	-
34	901.0894	RIM BAND	1	-
35	901.0863	INNER TUBE 21"x2"	1	-
36	901.0899	TIRE 2 1/2-17	1	-

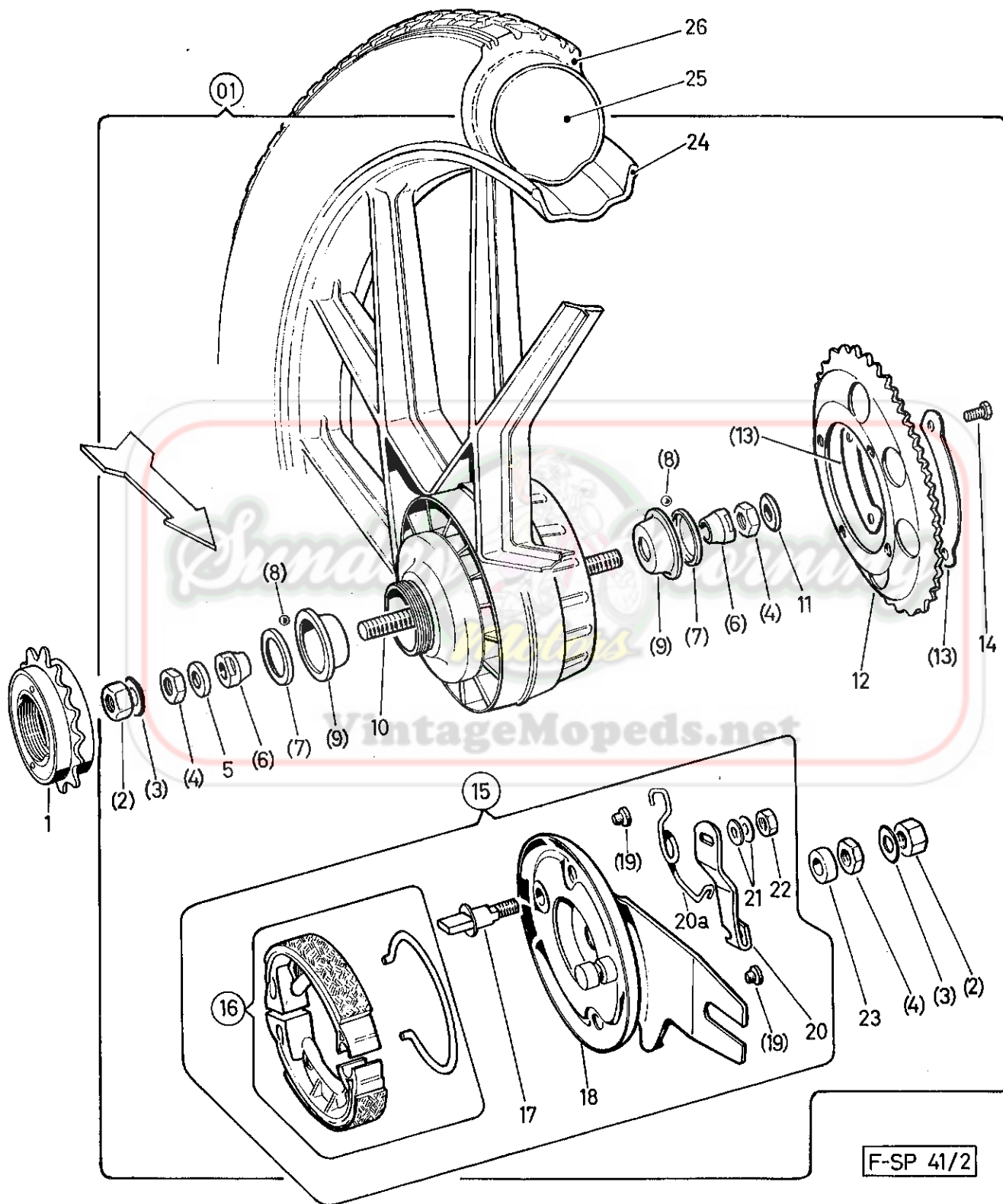
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20a. REAR WHEEL (Magnesium type)X M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.
01	321.2.41.900.0	REAR WHEEL compl. (45 teeth) (without tire) (1 HP)	- 1
01	321.1.41.900.0	REAR WHEEL compl. (40 teeth) (1,5 HP (without tire) and 2 HP)	- 1
1	349.2.41.023.0	IDLE GEAR SPROCKET compl. (23 teeth) (Messrs.Maillard)	- 1
2	349.1.40.714.1	HEXAGON NUT (axle nut M11x1, 10 high SW 17)	- 2
3	604.4124	WASHER 19/11,3/0,8	- 2
4	349.1.40.708.1	HEXAGON NUT M11x1, 6 high, SW 17	- 3
5	349.2.41.704.1	DISTANCE RING 16/12/3	- 1
6	349.1.40.710.1	CONE Ø19x12	- 2
7	349.2.41.711.1	DUST CAP 25,9/20/3,5	- 2
8	900.6121	BALL Ø5,5	- 22
9	349.2.41.706.1	BEARING CUP	- 2
10	349.2.41.726.1	REAR WHEEL AXLE, 175 long	- 1
11	350.1.13.076.1	WASHER 18/12,5/2	- 1
12	321.2.41.945.1	CHAIN SPROCKET, 45 teeth (1 HP)	- 1
12	321.2.41.940.1	CHAIN SPROCKET, 40 teeth (1,5 HP and 2 HP)	- 1
13	349.1.41.718.1	LOCK PLATE for chain sprocket	- 2
14	900.1132	HEXAGON SCREW M6x16 DIN 933-8.8	- 4



F-SP 41/2

20a. REAR WHEEL (Magnesium type)

X	M
K	K
	II

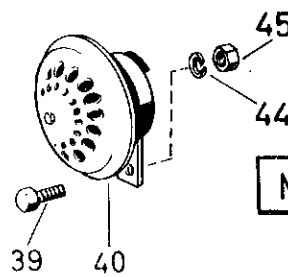
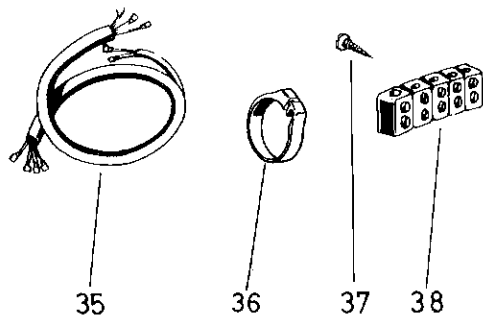
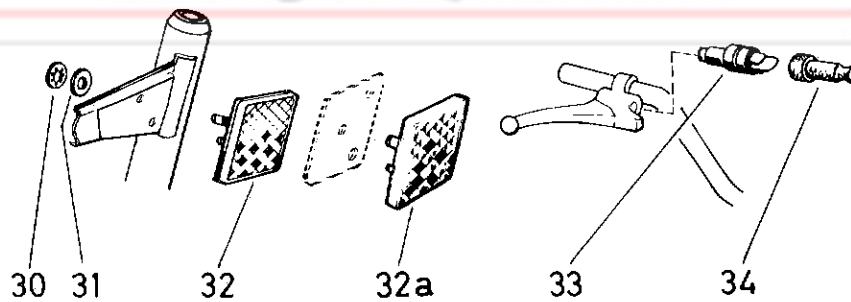
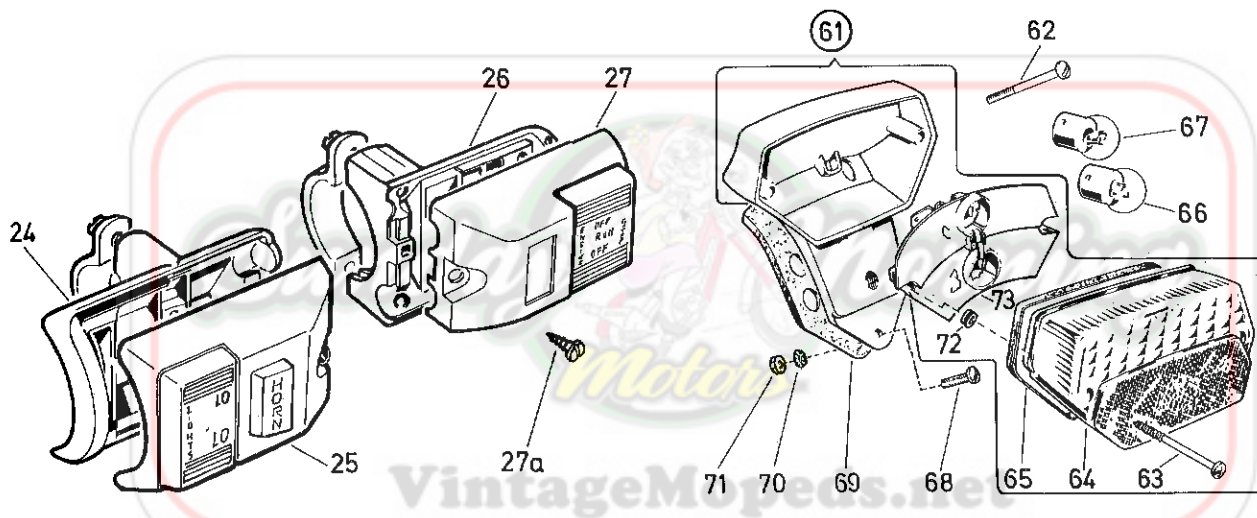
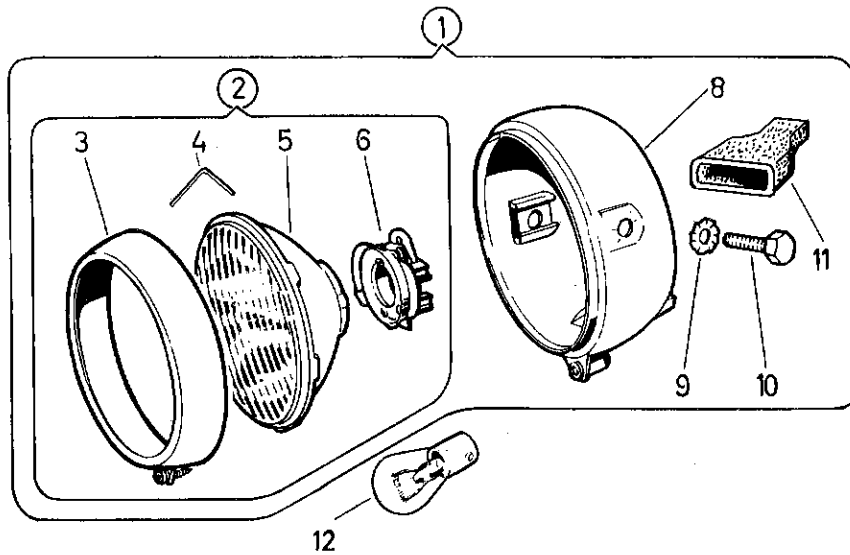
Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.
01	321.2.41.900.0	REAR WHEEL compl. (45 teeth) (without tire) (1 HP)	- 1
01	321.1.41.900.0	REAR WHEEL compl. (40 teeth) (1,5 HP (without tire) and 2 HP)	- 1
1	349.2.41.023.0	IDLE GEAR SPROCKET compl. (23 teeth) (Messrs.Maillard)	- 1
2	349.1.40.714.1	HEXAGON NUT (axle nut M11x1, 10 high SW 17)	- 2
3	604.4124	WASHER 19/11,3/0,8	- 2
4	349.1.40.708.1	HEXAGON NUT M11x1, 6 high, SW 17	- 3
5	349.2.41.704.1	DISTANCE RING 16/12/3	- 1
6	349.1.40.710.1	CONE Ø19x12	- 2
7	349.2.41.711.1	DUST CAP 25,9/20/3,5	- 2
8	900.6121	BALL Ø5,5	- 22
9	349.2.41.706.1	BEARING CUP	- 2
10	349.2.41.726.1	REAR WHEEL AXLE, 175 long	- 1
11	350.1.13.076.1	WASHER 18/12,5/2	- 1
12	321.2.41.945.1	CHAIN SPROCKET, 45 teeth (1 HP)	- 1
12	321.2.41.940.1	CHAIN SPROCKET, 40 teeth (1,5 HP and 2 HP)	- 1
13	349.1.41.718.1	LOCK PLATE for chain sprocket	- 2
14	900.1132	HEXAGON SCREW M6x16 DIN 933-8.8	- 4



20a. REAR WHEEL (Magnesium type)(cont.)X M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
15	349.2.41.707.0	BRAKE COVER PLATE compl.	-	1
16	349.1.40.715.9	PAIR OF BRAKE SHOES with brake shoe spring	-	1
17	349.2.41.709.1	BRAKE CAM 40 long	-	1
18	349.2.41.707.2	BRAKE COVER PLATE, loose	-	1
19	349.1.40.716.1	PLUG	-	2
20	349.2.41.713.1	BRAKE LEVER	-	1
20a	349.2.41.719.1	RETURN SPRING	-	1
21	24795	WASHER 6,4 DIN 125	-	2
22	24773	HEXAGON NUT M6 DIN 934	-	1
23	349.2.41.705.1	DISTANCE RING 16/12/7	-	1
24	321.2.41.902.2	REAR WHEEL, loose (with part 9)	-	1
25	901.0863	INNER TUBE 21x2	-	1
26	901.0899	TIRE 2 1/2 - 17	-	1



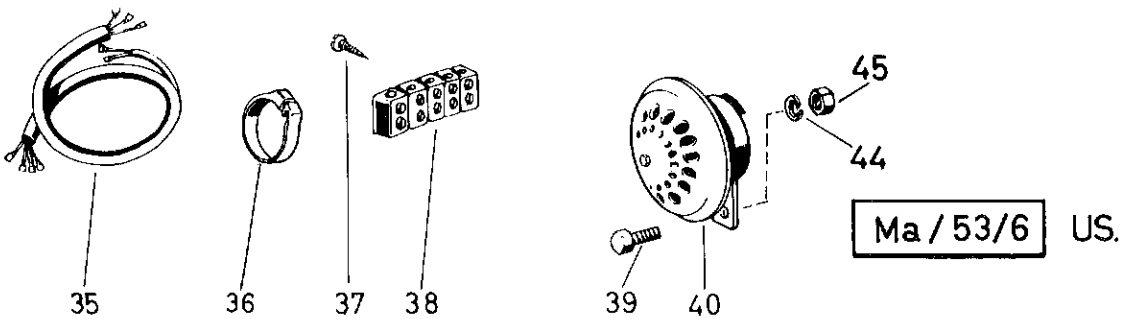
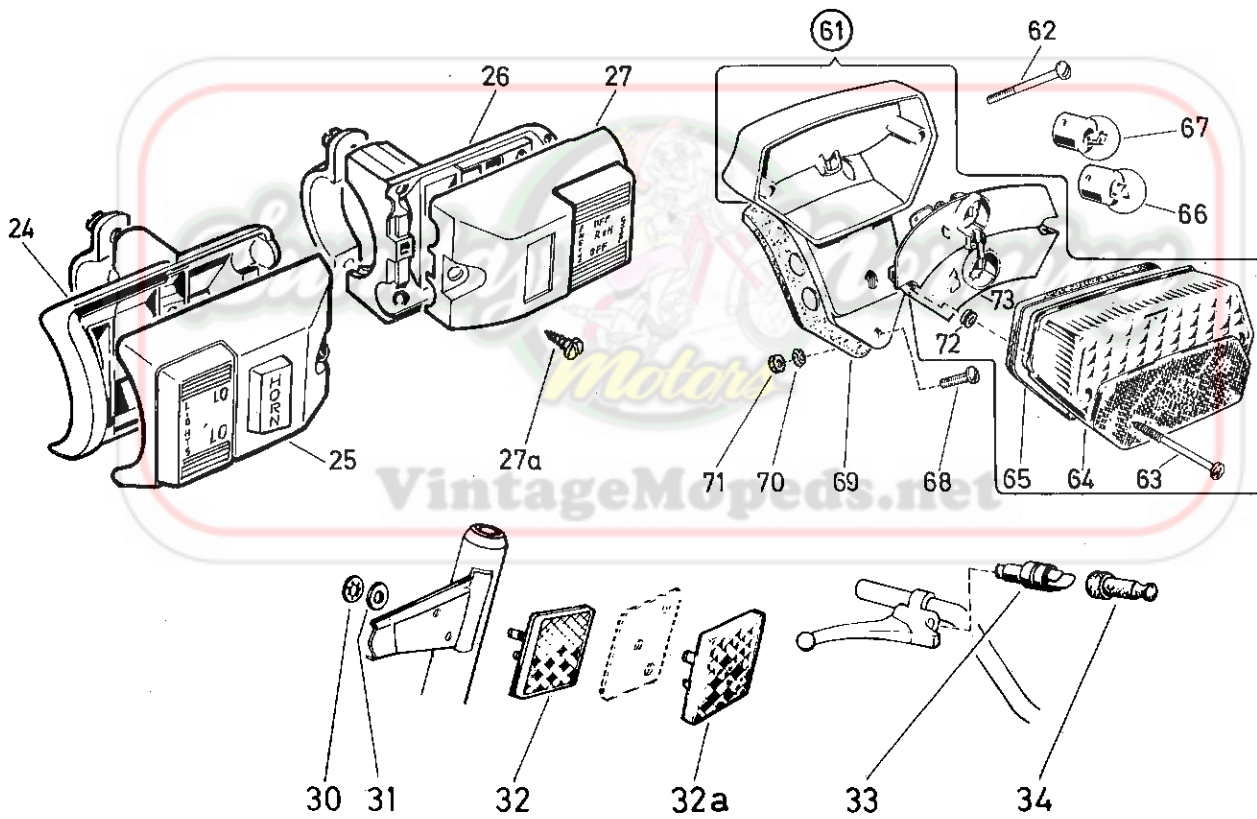
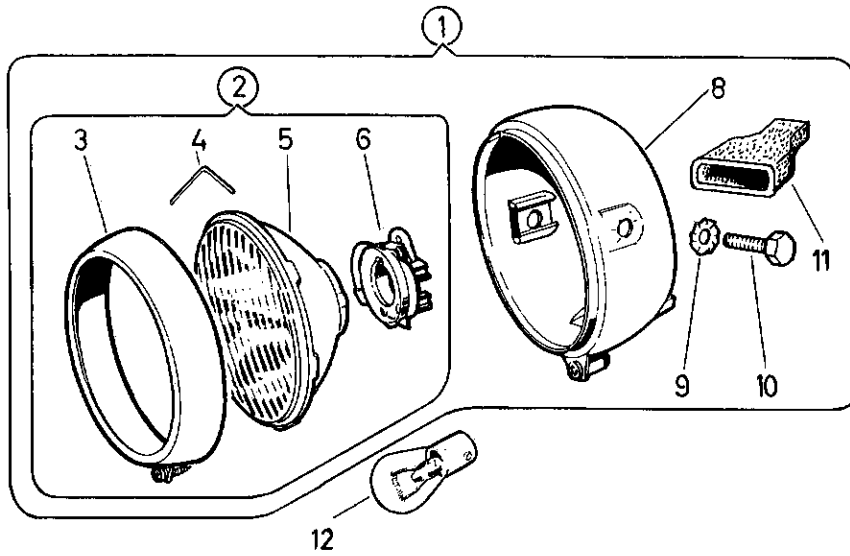


Ma / 53/6 US.

21. HEADLAMP, TAIL-, STOP-LIGHT, RATTLE, HARNESSX M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	349.3.53.800.0	HEADLAMP compl. (with parts 2-11)	1	1
2	349.3.53.802.0	HEADLAMP UNIT compl.	1	1
3	349.3.53.803.0	HEADLAMP RIM compl.	1	1
4	349.3.53.809.1	SPRING FOR REFLECTOR	4	4
5	349.3.53.808.0	REFLECTOR with glued headlamp glas	1	1
6	349.3.53.819.2	BULB HOLDER	1	1
8	349.3.53.801.2	HEADLAMP BODY	1	1
9	900.3271	TOOTHED WASHER A6,4 DIN 6797	2	2
10	24928	HEXAGON HEAD SCREW M6x16 DIN 933	2	2
11	349.3.53.813.1	CABLE SOCKET	1	1
12	903.0773	BULB 6V 21W BA 15S	1	1
24	349.1.54.818.0	SWITCH BRACKET compl.	1	1
25	349.4.53.817.0	SWITCH compl. (light and horn)	1	1
26	349.1.54.018.0	SWITCH BRACKET compl.	1	1
27	349.2.53.830.0	ENGINE-STOP-SWITCH compl.	1	1
27a	900.9516	CHEESE HEAD SCREW 3,9x13 DIN 7971	2	2
30	902.4657	SPEED NUT (FC 050) Ø5	8	8
31	901.3956	RUBBER WASHER 15/4,5/4	8	8
32	349.1.53.876.1	SIDE REFLECTOR (yellow)	2	2





Puch 1-speed and 2-speed Magnum

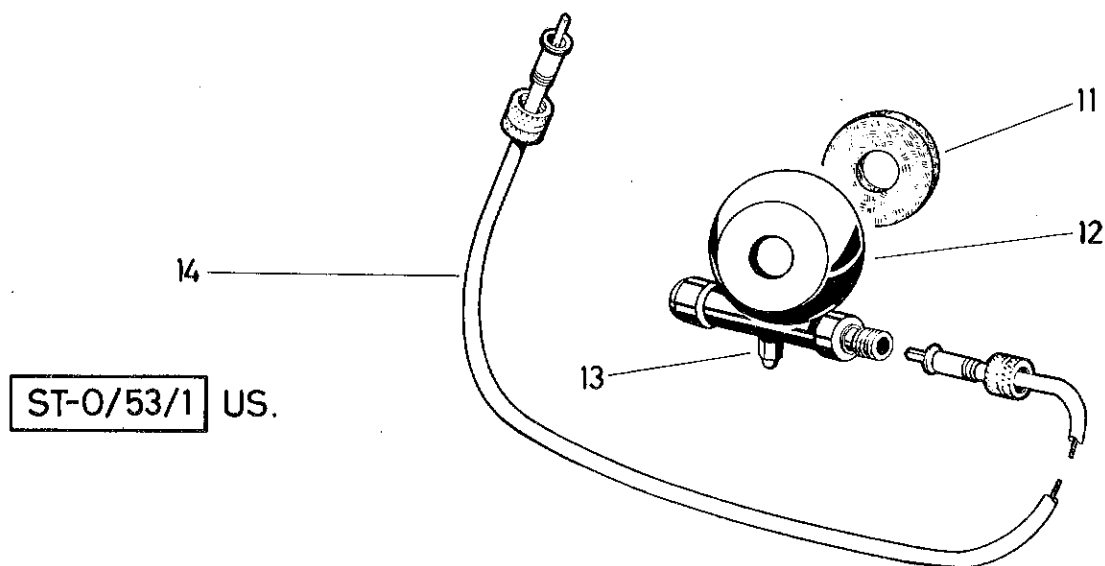
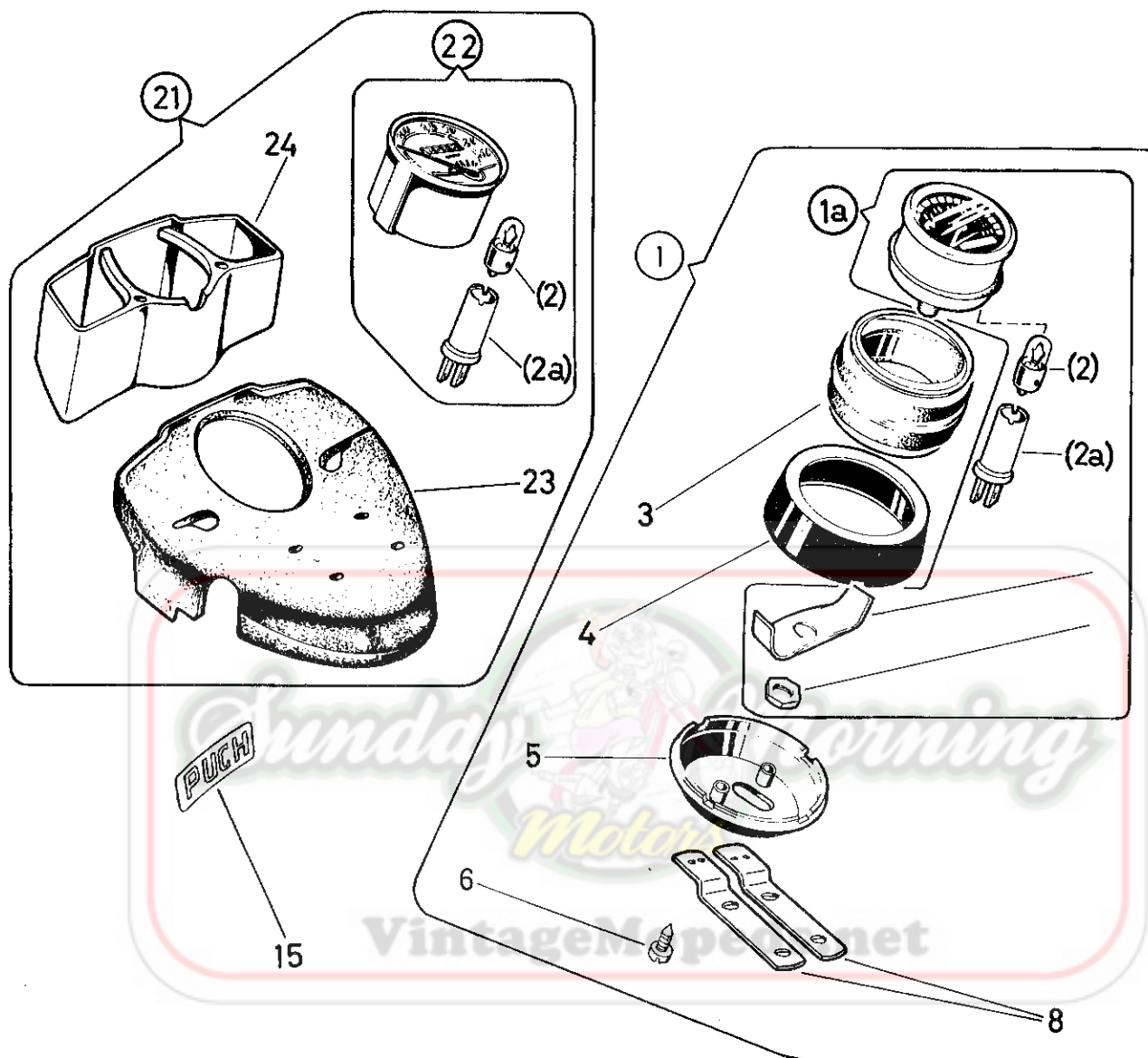
		M o d e l s	
		M a g n u m	
21. HEADLAMP, TAIL-, STOP-LIGHT, RATTLE, HARNESS (cont.)		X	M
		K	K
			II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required	No.
32a	349.2.53.876.1	side reflector (red)	2	2
33	413.1.55.120.0	STOP SWITCH for brake levers	2	2
34	413.1.55.122.1	RUBBER CAP	2	2
35	321.3.57.800.0	HARNESS compl.	1	1
36	366.1.62.011.1	CABLE BINDER	4	4
37	900.9518	FIXING SCREW B2,9x19 DIN 7971	1	1
38	330.1.57.301.0	SOFT RUBBER TERMINAL (5 rows)	1	1
39	24927	HEXAGON HEAD SCREW M6x12 DIN 933	1	1
40	904.0758	RATTLE (Pagani with faston plug connector)	1	1
44	26834	SPRING WASHER B6 DIN 127	1	1
45	24773	HEXAGON NUT M6 DIN 934	1	1
61	349.1.55.800.0	TAIL-STOP-LIGHT compl. (ULO)	1	1
62	900.1546	PAN HEAD SCREW M5x30 DIN 85	1	1
63	337.1.55.107.1	PAN HEAD SCREW (M4,2x55)	2	2
64	349.1.55.806.2	LAMP HOUSING	1	1
65	368.1.55.804.1	GASKET	1	1
66	900.0755	BULB 6V/5W BA 15s for tail-light	1	1
67	900.0703	BULB 6V/10W BA 15s for stop light	1	1
68	900.1505	PAN HEAD SCREW M5x16 DIN 85	1	1
69	321.1.55.126.1	BASE PLATE	1	1
70	900.3255	SERRATED LOCK WASHER A5,3 DIN 6798	2	2
71	24772	HEXAGON NUT M5 DIN 934	2	2
72	349.1.55.808.1	RUBBER RING	2	2
73	349.1.55.803.2	REAR LIGHT REFLECTOR	1	1

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B/16/18



SPARE PARTS PAGE 109



ST-0/53/1 US.

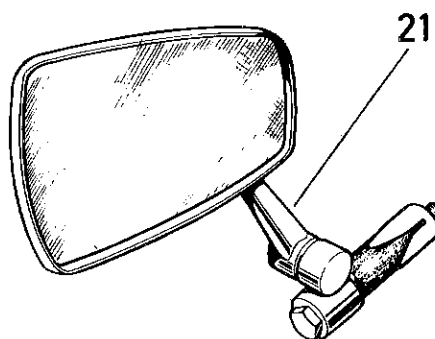
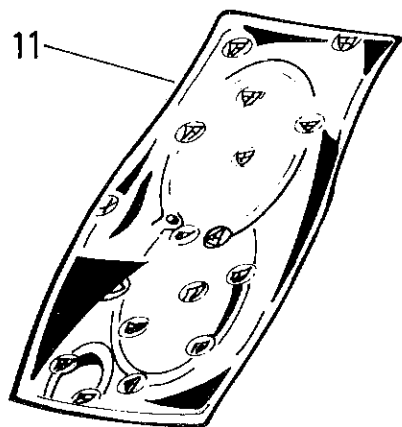
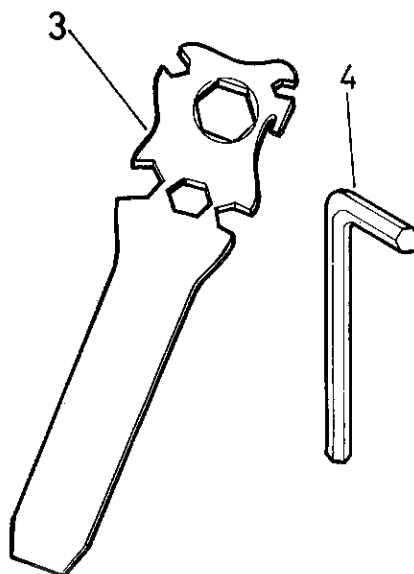
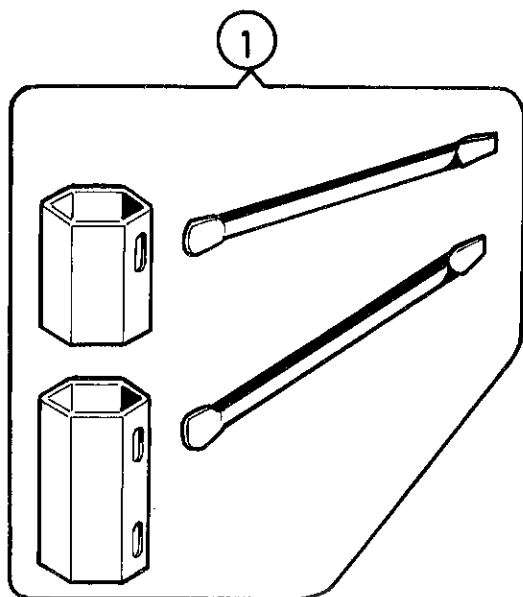
Puch 1-speed and 2-speed Magnum

M o d e l s
M a g n u m

21a. SAFETY COCK-PIT, SPEEDOMETER WITH SPEEDOMETER DRIVE X M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	321.1.53.820.0	SPEEDOMETER with fastening compl.	1	-
1a	349.2.53.824.0	SPEEDOMETER compl. (30 mph) Ø60	1	-
2	900.0762	BULB 6V 0,6 W Socket Ba 7s	1	1
2a	349.1.53.823.2	BULB HOLDER compl.	1	1
3	328.2.53.530.0	DAMPER HOLDER compl.	1	-
4	328.2.53.523.1	UPPER PART OF SPEEDOMETER HOUSING	1	-
5	359.1.53.022.1	LOWER PART OF SPEEDOMETER HOUSING	1	-
6	900.9502	CHEESE HEAD SCREW Bz3,9x9,5 DIN 7971	2	-
8	328.1.53.527.1	SPEEDOMETER SUPPORTING BRACKET	2	-
11	050.3.4051	SEALING RING 36/18/5	1	1
12	321.1.40.850.0	SPEEDOMETER DRIVE compl.	1	1
13	26821	GREASE NIPPLE	1	1
14	367.1.53.025.0	DRIVING SHAFT compl.(700 long)	1	-
14	321.1.53.825.0	DRIVING SHAFT compl.(670 long)	-	1
15	349.1.53.838.1	TRANSFER PICTURE (PUCH)	1	1
21	321.2.53.420.0	SAFETY COCK-PIT compl.	-	1
22	321.1.53.824.0	SPEEDOMETER compl.(30mph)	-	1
23	321.2.53.427.2	SAFETY COCK-PIT loose	-	1
24	321.1.53.428.1	COVER	-	1





ST-O/70/1 US.

22.TOOLS, PUMPX M
K K
II

Ref.- No.	Part- No.	D e s c r i p t i o n	Required No.	
1	321.1.70.802.0	SOCKET WRENCH SET (spark plug and axle nut)	1	1
3	321.1.70.803.1	UNIVERSAL WRENCH	1	1
4	900.7014	SOCKET WRENCH 5 DIN 911	1	1
5	366.1.70.003.1	TOOL BAG	1	1
7	900.0261/09	PAINT STIK silver (RAL 9006)	as required	
7	900.0216/09	PAINT STIK silver primer	as required	
7	900.0234/09	PAINT STIK candy red (PUCH 3052 T)	as required	
7	900.0275/09	PAINT STIK dull black	as required	
8	900.0234/08	SPRAY PAINT candy red (PUCH 3052 T)	as required	
8	900.0261/08	SPRAY PAINT silver (RAL 9006)	as required	
8	900.0216/08	SPRAY PAINT silver primer	as required	
8	900.0275/08	SPRAY PAINT dull black	as required	
9	321.1.72.802.0	TIRE PUMP compl.	1	1
11	349.3.10.110.0	GASKET SET	1	-
11	321.2.10.610.0	GASKET SET	-	1
--	349.1.72.801.9	NUTS AND BOLTS KIT	as required	
21	321.1.72.801.0	REAR MIRROR	1	-





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